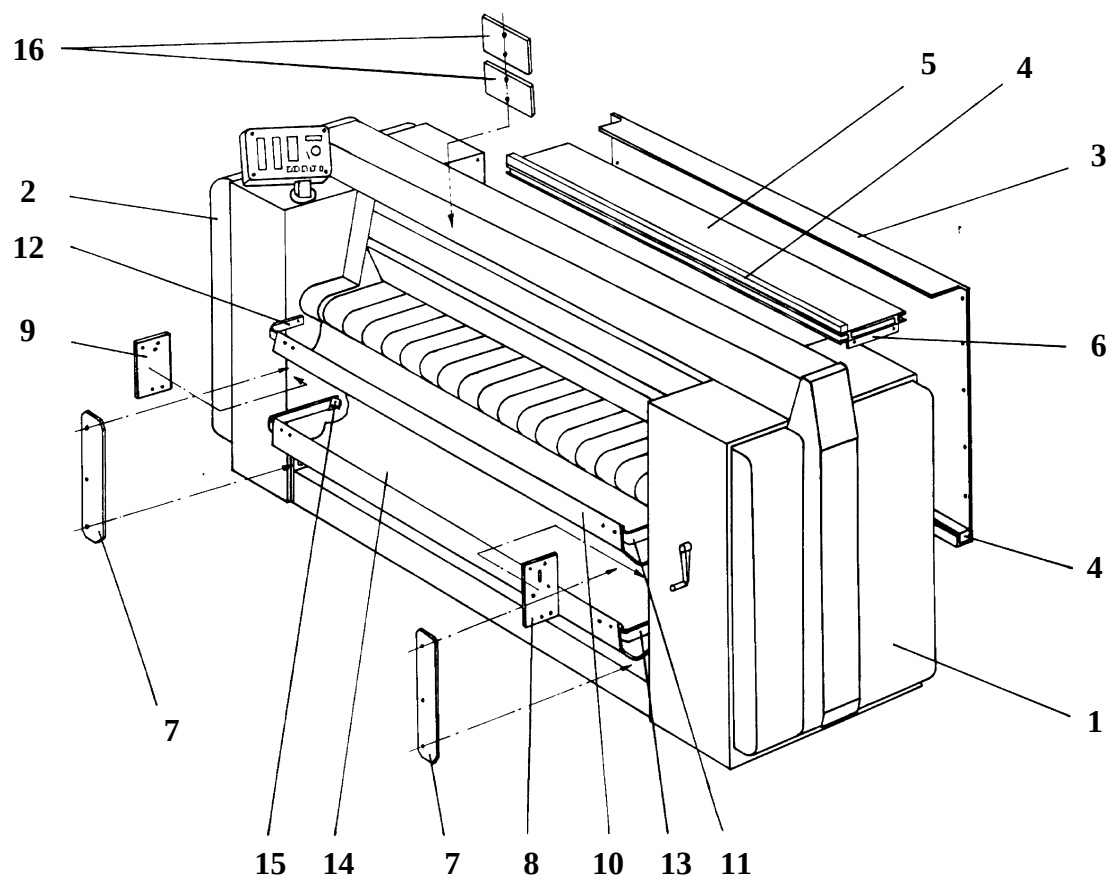


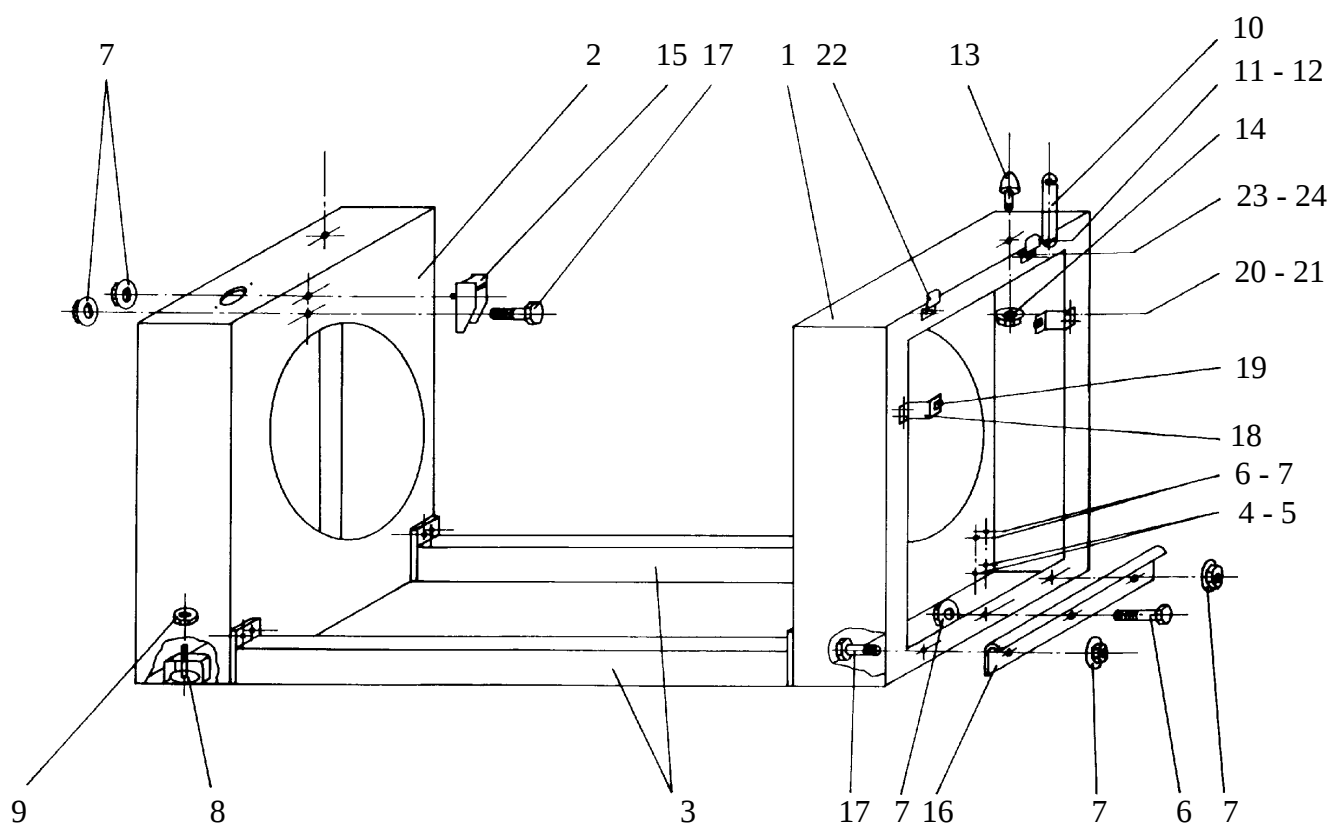
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IM 48/IM 48 LF gas - electric - steam

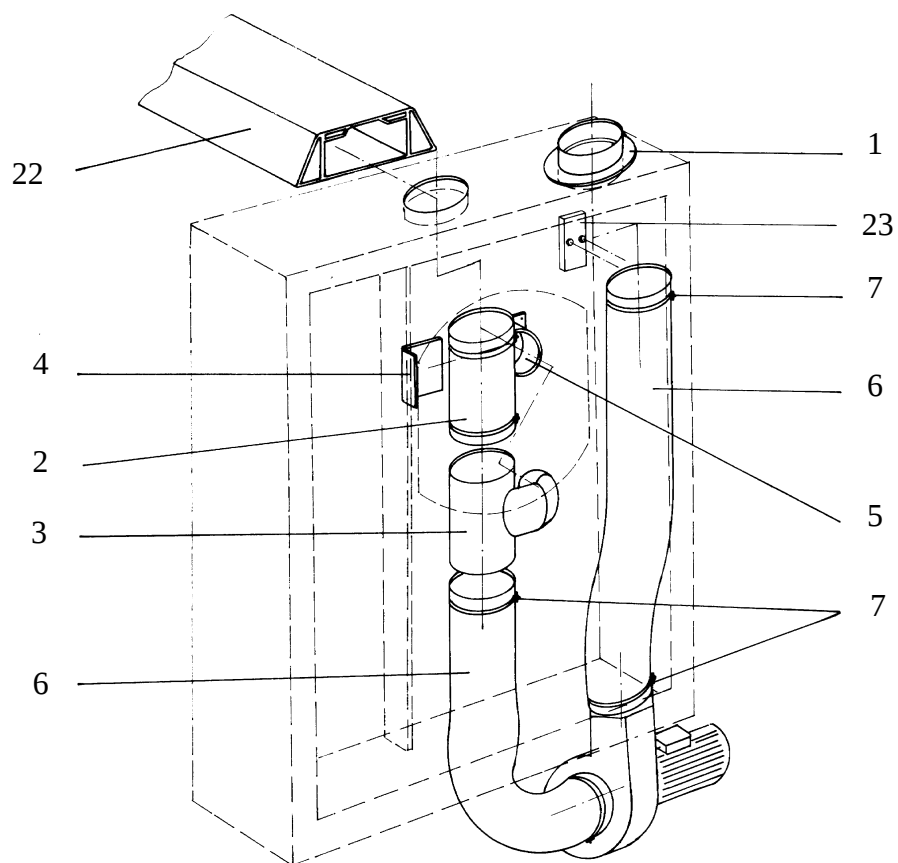
Description	Chapters	Pages
Casing	1	1 to 2
Frame/spars	2	3 to 4
Suction-ventilation	3	5 to 6
Feeding	4	7 to 10
Satellites	5	11 to 18
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Clutch	7	23 to 24
Folding jack	8	25 to 26
Reception	9	27 to 30
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Electric heating	15	47 to 54
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Switch cabinet	18	73 to 74
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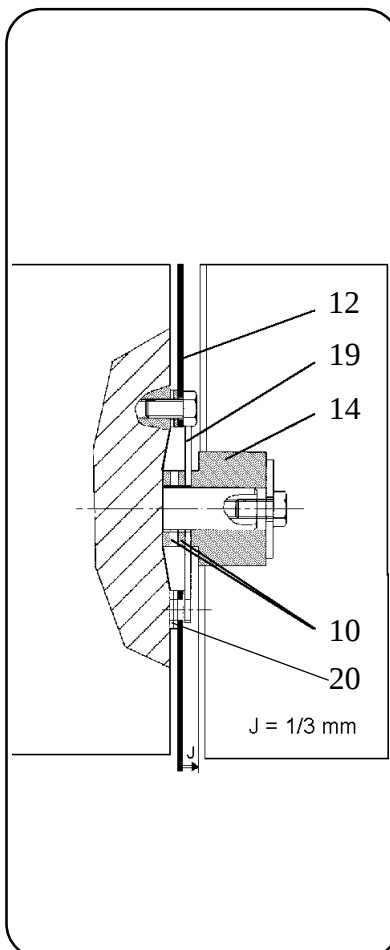
02101002				SPARE PARTS LIST			Chapter	Page
							1	2
							Month	Year
							02	95
CASING IM48 / IM48 LF				Illustration	Issue			
				06100101	03			
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003226	White right casing			
or	1			55003228	Yellow right casing			
or	1			55003707	Red right casing			
* 2	1			55003227	White left casing		to no 951P307	
* or	1			55006705	White left casing		from no 951T212	
* or	1			55003229	Yellow left casing		to no 951P307	
* or	1			55006706	Yellow left casing		from no 951T212	
* or	1			55003708	Red left casing		to no 951P307	
* or	1			55006707	Red left casing		from no 951T212	
3	1			32004915	Rear casing		IM4815 / LF	
or	1			32004914	Rear casing		IM4819 / LF	
or	1			32004916	Rear casing		IM4825 / LF	
or	1			32004917	Rear casing		IM4831 / LF	
4	1.8			75011007	Foam joint		IM4815 / LF	
or	2.2			75011007	Foam joint		IM4819 / LF	
or	2.8			75011007	Foam joint		IM4825 / LF	
or	3.3			75011007	Foam joint		IM4831 / LF	
5	1			32004353	Upper casing		IM4815 / LF	
or	1			32004352	Upper casing		IM4819 / LF	
or	1			32004354	Upper casing		IM4825 / LF	
or	1			32004355	Upper casing		IM4831 / LF	
6	2			32004506	Upper casing support			
7	2			32005066	Front safety device		LF only	
8	1			32005067	Right safety casing		LF only	
9	1			32005068	Left safety casing		LF only	
10	1			32005219	Feeding table		IM4815	
or	1			32005220	Feeding table		IM4819	
or	1			32005221	Feeding table		IM4825	
or	1			32005222	Feeding table		IM4831	
11	1			32005217	Feeding table right support			
12	1			32005218	Feeding table left support			
13	2			32005069	Reception table side support			
14	1			32005078	Reception table		IM4815 without folding	
or	1			32005079	Reception table		IM4819 without folding	
or	1			32005080	Reception table		IM4825 without folding	
or	1			32005081	Reception table		IM4831 without folding	
15	2			32005082	Table angle bracket			
16	1			32004727	Stop plug		IM48 / LF gas/steam	
or	2			32004727	Stop plug		IM48 / LF electric	



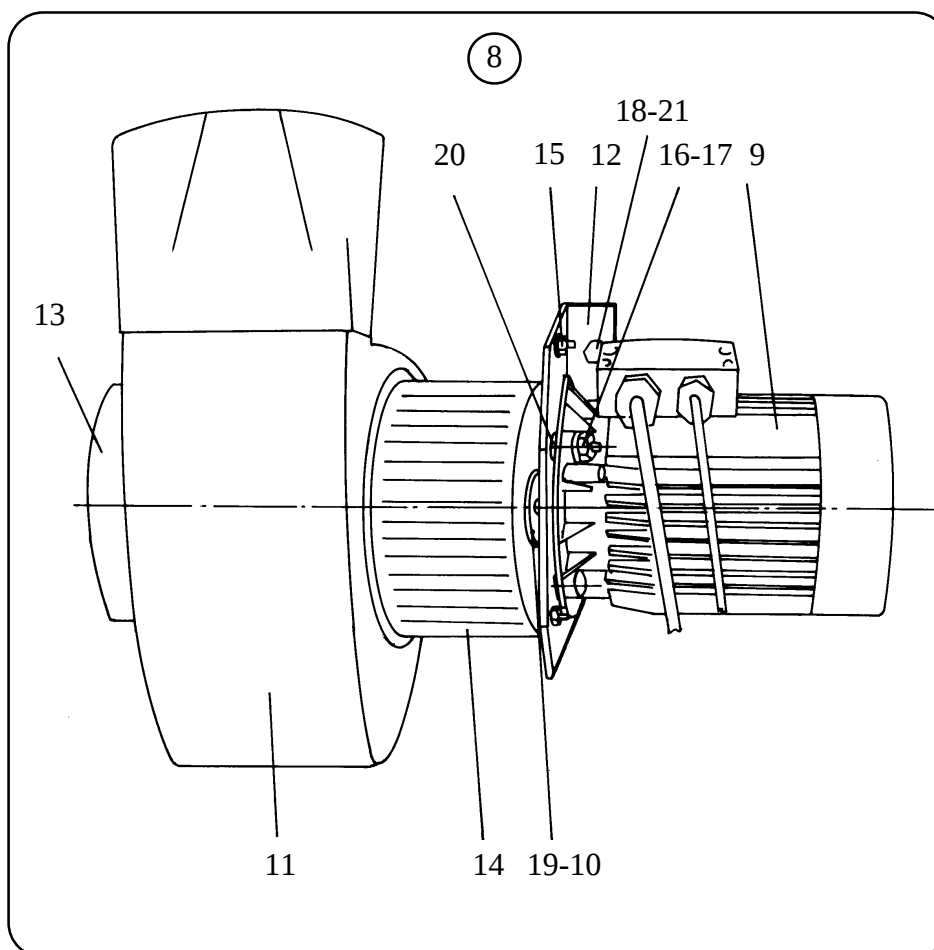
02101002				SPARE PARTS LIST			Chapter	Page
							2	4
FRAME / SPARS IM48/IM48 LF				Illustration	Issue	Month		
				06100102	01	01		
Ite				Quantity	Article no	Description	Info	Notes
1	1			32004144P	Right casing			
2	1			32004147P	Left casing			
3	2			32004921	Spars			IM4815 / LF
or	2			32004922	Spars			IM4819 / LF
or	2			32004923	Spars			IM4825 / LF
or	2			32004924	Spars			IM4831 / LF
4	8			74020052	10x30 Ø screw			
5	8			74022035	10 Ø washer			
6	10			74020034	12x30 Ø screw			
7	18			74021072	12 Ø nut			
8	4			32004136	Adjusting jack			
9	8			74021031	14 Ø nut			
10	1			32005617	Safety hood			
11	1			74020082	6 x 16 Ø screw			
12	1			74021074	6 Ø nut			
13	2			74026022	8 Ø gradual stop motion device			
14	2			74021075	M 8 nut			
15	2			32004333	Lifting hook			
16	2			32004783	Handling square			
17	6			74020176	12 x 40 Ø screw			
18	4			32004329	Side casing bracket			
19	4			74021077	8 Ø nut			
20	8			74020080	5 x 8 Ø screw			
21	8			74021073	5 Ø nut			
22	4			32004086	Safety hood hinge			
23	8			74020082	6 x 16 Ø screw			
24	8			74021074	6 Ø nut			



06100103

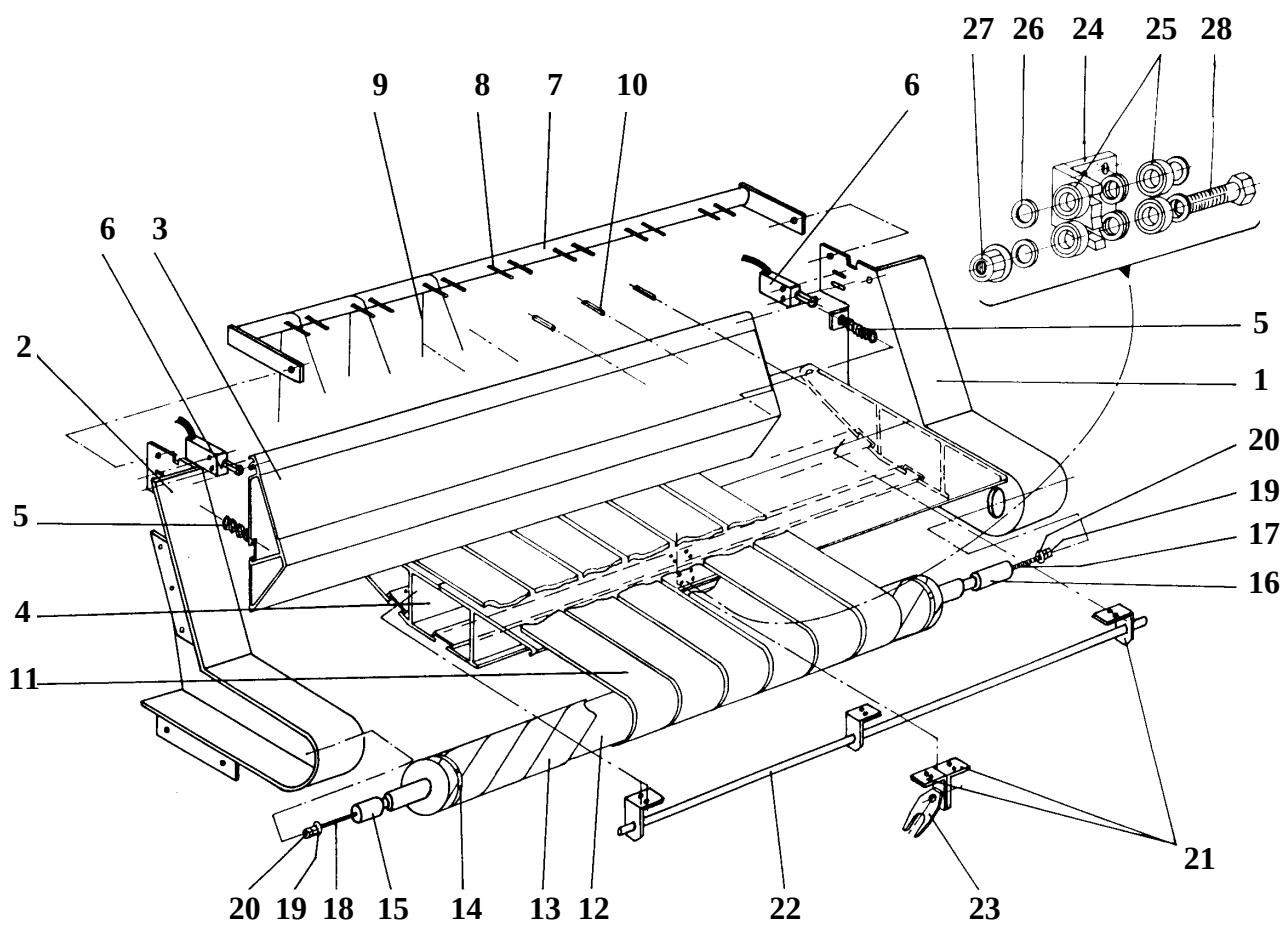


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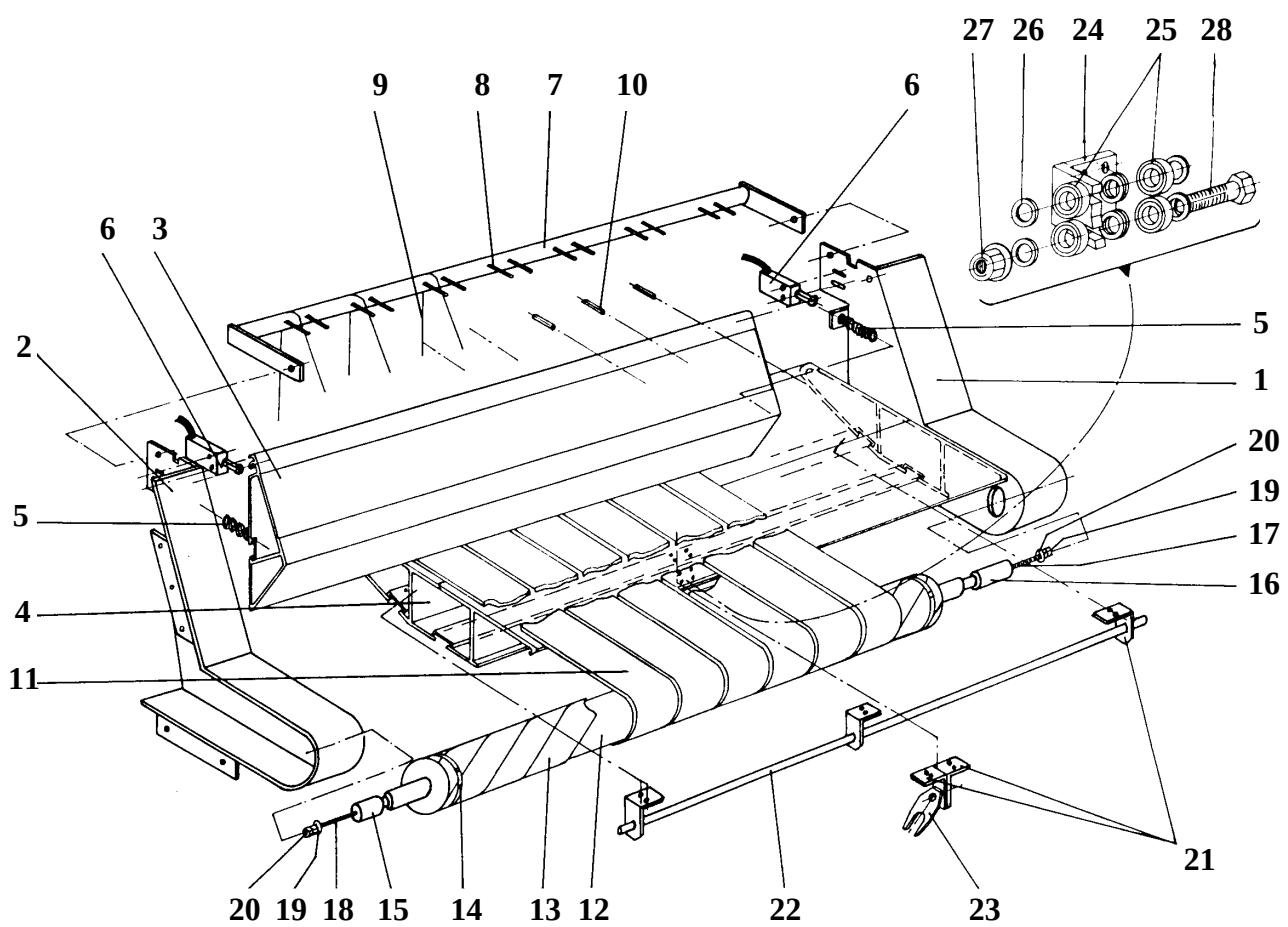


06100134

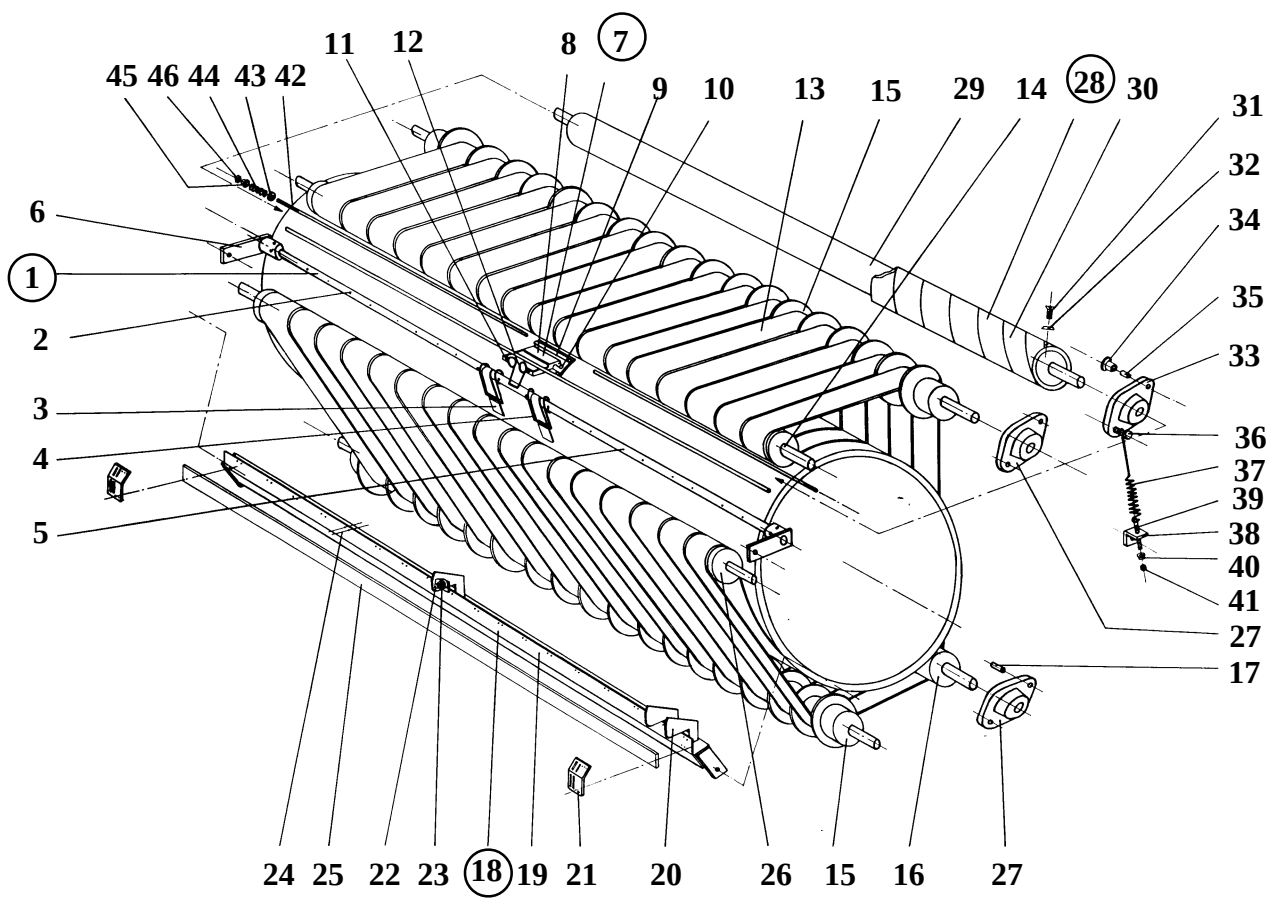
02101002				SPARE PARTS LIST			Chapter	Page
							3	6
SUCTION / VENTILATION DEVICE IM48/IM48 LF				Illustration	Issue	Month		Year
				06100103/134	03	03		96
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32005621	Connection nozzle		210 mm length Gas/electric only Gas/electric only Gas/electric only	
2	1			74031033	Extensible tube			
3	1			74031034	100/140 mm diameter T			
4	1			32004790	Adjustment flap			
5	1			32004501	Connection nozzle			
6	2			74031033	Extensible tube			
7	6			72046144	Ring		Complete 0.3 kW - 3000 rpm	
8	1			55003189	Fan			
9	1			71013036	* Motor			
10	4			32002078	* Washer			
11	1			32004009	* Fan spiral			
12	1			32004012P	* Motor fixing flange			
13	1			32004016P	* Spiral entry flange			
14	1			71020036	* Turbine			
15	12			74021074	* 6 Ø nut			
16	4			74022053	* 8 Ø washer			
17	4			74021028	* 8 Ø nut			
18	4			74020058	* 8x20 Ø screw			
19	1			32002951	* Ventilation disk			
* 20	4	to	12	74022009	* Washer			
21	4			74021075	* 8 Ø nut			
22	1			32004055	Fume hood		IM4815 / LF IM4819 / LF IM4825 / LF IM4831 / LF Gas/electric only	
or	1			32004056	Fume hood			
or	1			32004057	Fume hood			
or	1			32004058	Fume hood			
23	2			32004727	Stop plug			



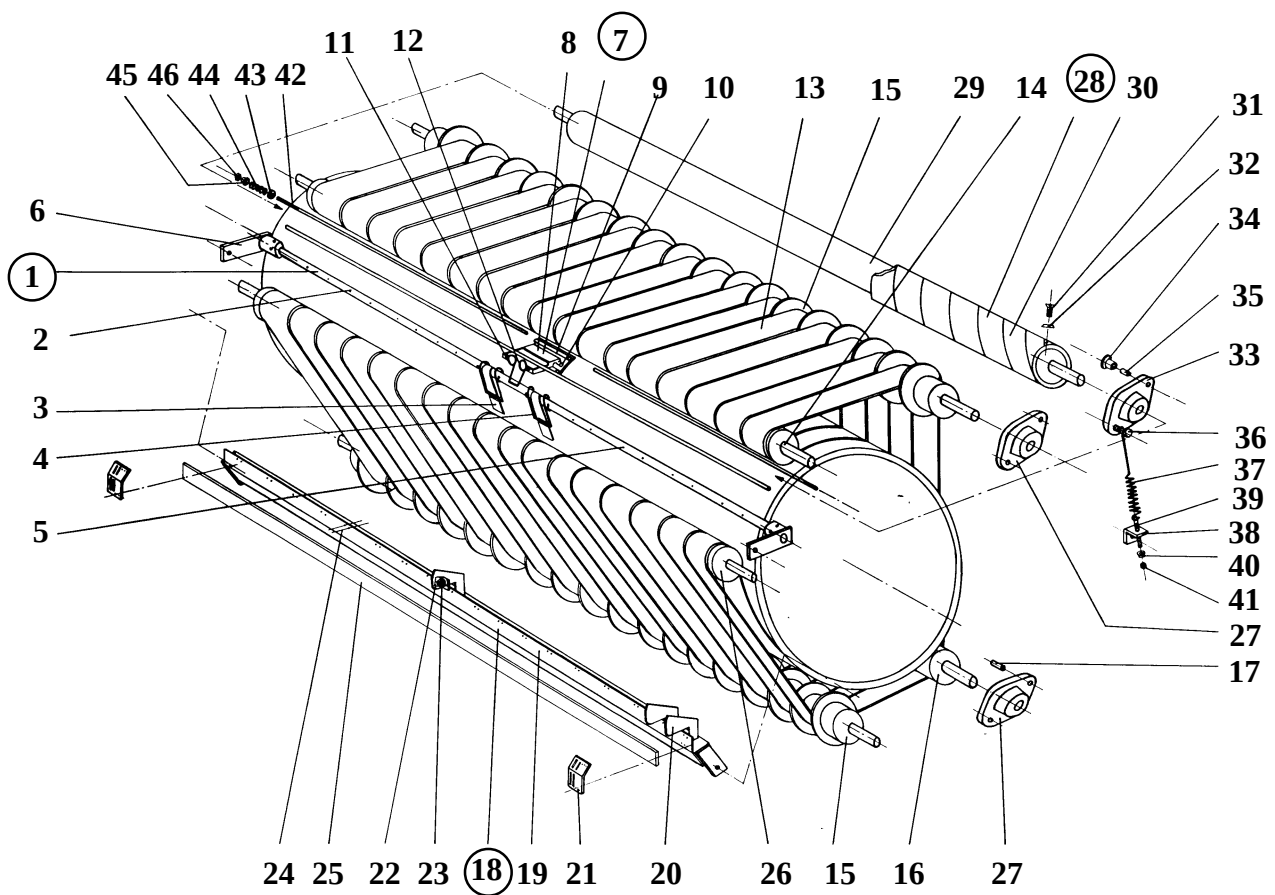
02101002				SPARE PARTS LIST			Chapter	Page
							4	8
FEEDING IM48/IM48 LF				Illustration	Issue	Month		
				06100106	03	08		
Ite				Quantity	Article no	Description	Info	Notes
*	1	1			32004096P	Table support right plate		
	2	1			32004097P	Table support left plate		
	3	1			32004060	Finger protection		IM4815 / LF
	or	1			32004061	Finger protection		IM4819 / LF
	or	1			32004062	Finger protection		IM4825 / LF
	or	1			32004063	Finger protection		IM4831 / LF
	4	1			32004539	Feeding table		IM4815 / LF
	or	1			32004540	Feeding table		IM4819 / LF
	or	1			32004541	Feeding table		IM4825 / LF
	or	1			32004542	Feeding table		IM4831 / LF
	5	2			32001536P	Safety spring		
	6	2			31003049	Safety		
	7	1			32004579	Parting strips bar		IM4815 / LF
	or	1			32004580	Parting strips bar		IM4819 / LF
	or	1			32004581	Parting strips bar		IM4825 / LF
	or	1			32004582	Parting strips bar		IM4831 / LF
	8	32			74023039	4 x 40 diameter split pin		IM4815 / LF
	or	40			74023039	4 x 40 diameter split pin		IM4819 / LF
	or	52			74023039	4 x 40 diameter split pin		IM4825 / LF
	or	64			74023039	4 x 40 diameter split pin		IM4831 / LF
	9	16			32005995	Parting strip		IM4815 / LF
	or	20			32005995	Parting strip		IM4819 / LF
	or	26			32005995	Parting strip		IM4825 / LF
	or	32			32005995	Parting strip		IM4831 / LF
	9A	1			55007810	Parting strip kit		
	10	16			74023078	3 x 20 diameter grooved pin		IM4815 / LF
	or	20			74023078	3 x 20 diameter grooved pin		IM4819 / LF
	or	26			74023078	3 x 20 diameter grooved pin		IM4825 / LF
	or	32			74023078	3 x 20 diameter grooved pin		IM4831 / LF
	11	15			77010133	Feeding neck strap		IM4815 / LF
	or	19			77010133	Feeding neck strap		IM4819 / LF
	or	25			77010133	Feeding neck strap		IM4825 / LF
	or	30			77010133	Feeding neck strap		IM4831 / LF
	12	1			32004004	Feeding satellite		IM4815 / LF
	or	1			32004005	Feeding satellite		IM4819 / LF
	or	1			32004006	Feeding satellite		IM4825 / LF
	or	1			32004007	Feeding satellite		IM4831 / LF
	13	6			77010002	Adhesive strip		IM4815 / LF
	or	7.5			77010002	Adhesive strip		IM4819 / LF
	or	10			77010002	Adhesive strip		IM4825 / LF
	or	12			77010002	Adhesive strip		IM4831 / LF
	14	2			72046141	Ring		IM4815-19 / LF
	or	4			72046141	Ring		IM4825-31 / LF
	15	1			32004003	Left movable axis joining piece		
	16	1			32004249	Right movable axis joining piece		
	17	1			74010114	Movable joining piece tie		
	18	1			74010115	Movable joining piece tie		
	19	2			74021075	8 Ø nut		



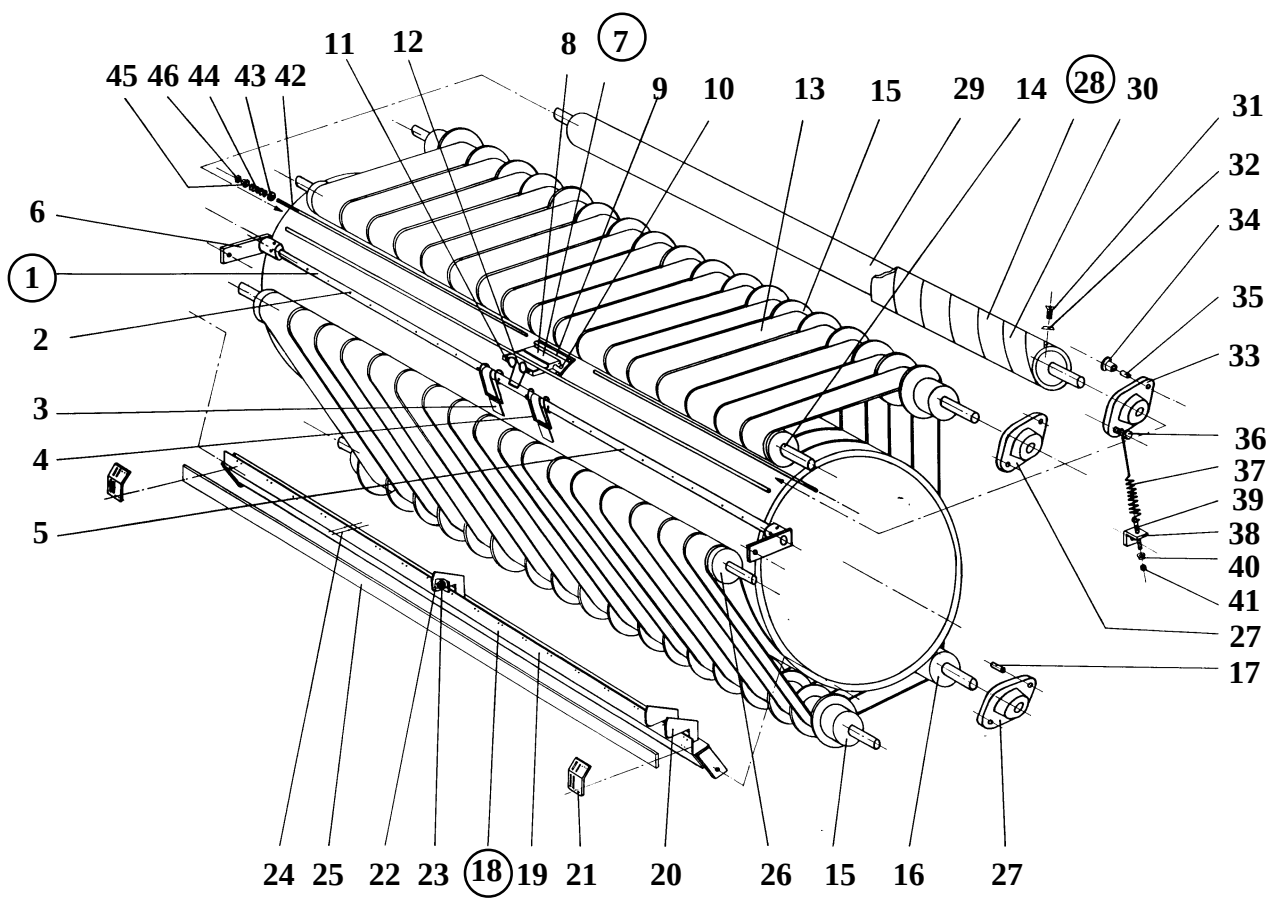
02101002				SPARE PARTS LIST			Chapter	Page
							4	10
FEEDING IM48/IM48 LF				Illustration	Issue	Month		Year
				06100106	01	01		93
Ite	Quantity			Article no	Description	Info	Notes	
20	2			74021028	M 8 nut			
21	5			32004327	T-support		IM4815-19 / LF	
or	7			32004327	T-support		IM4825-31 / LF	
22	1			32004589	Shoe support tube		IM4815 / LF	
or	1			32004590	Shoe support tube		IM4819 / LF	
or	1			32004591	Shoe support tube		IM4825 / LF	
or	1			32004592	Shoe support tube		IM4831 / LF	
23	1			32004328	Parting strip bar tension device		IM4825-31 / LF	
24	1			32004857	Satellite keeping angle bracket		IM4825-31 / LF	
25	4			73011131	Mini roller		IM4825-31 / LF	
26	12			74012002	8 Ø washer		IM4825-31 / LF	
27	2			74021075	HM 8 nut		IM4825-31 / LF	
28	2			74020060	HM 8 x 25 screw			



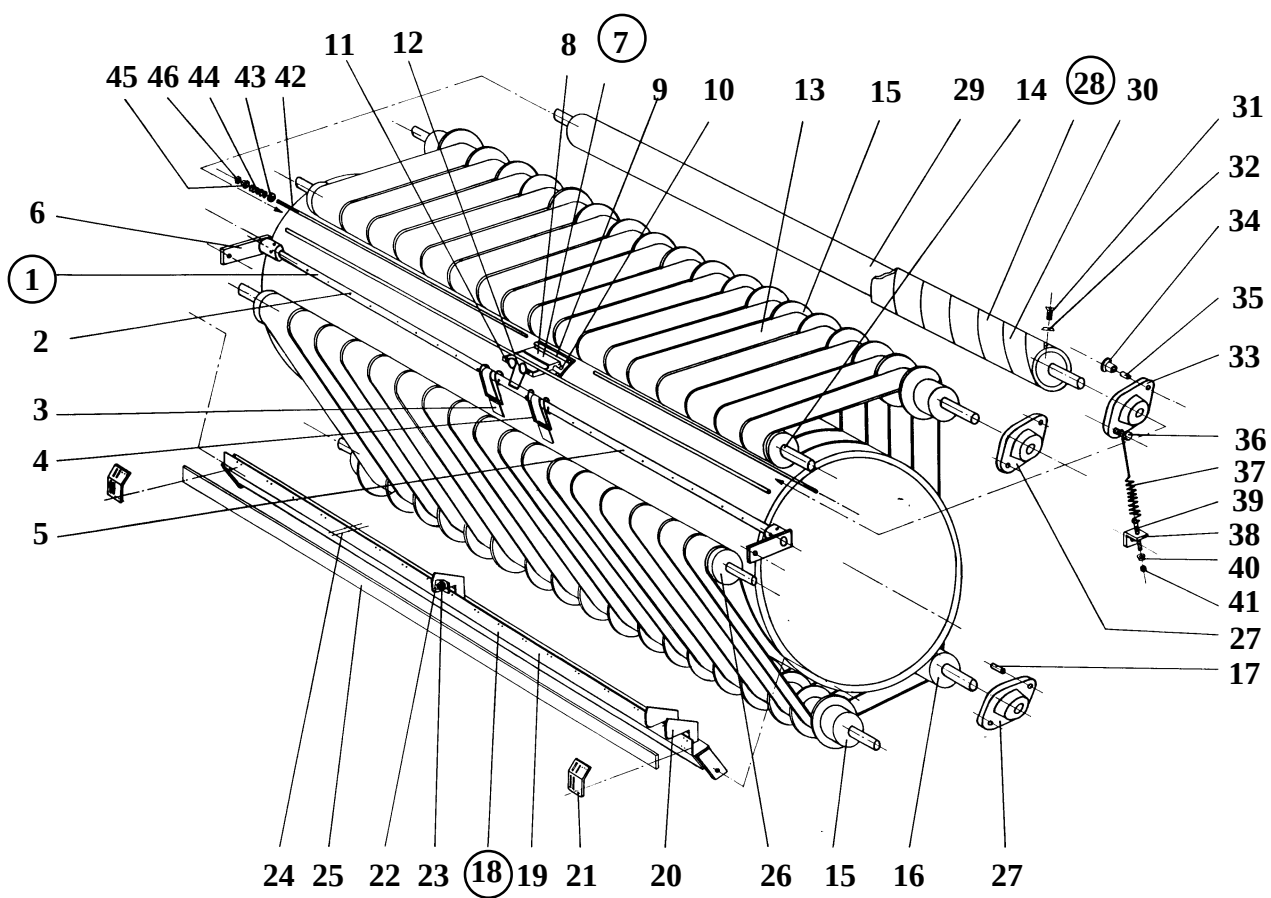
02101002				SPARE PARTS LIST			Chapter	Page
							5	12
SATELLITES IM4815/IM4815 LF				Illustration	Issue	Month		Year
				06100107	02	06		97
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003275	Parting strips bar		complete	
2	1			32004317	* Parting strips support tube			
3	11			32000356	* Parting strip thin plate			
4	11			32000355	* Parting strip spring			
5	22			74023080	* 4.8 diameter rivet			
6	2			32004351	Parting strips stem of tube			
7	1			55003171	Adjustment shoe 1 for gas and steam		complete	
or	1			55003171	2 for electric			
8	1			32004017	* Shoe support		to no 975T111	
* or	1			32007121	* Shoe support		from no 975T112	
9	1			32004313	* Shoe		to no 975T111	
* or	1			32007251	* Shoe		from no 975T112	
10	1			32004316	* Shoe fixing		to no 975T111	
* or	1			32007120	* Shoe fixing		from no 975T112	
11	1			32005652	* Shoe spring			
12	2			74023080	* 4.8 diameter rivet			
13	8			77010008	Ironing strip			
14	1			32005633	Pressure roller driving satellite			
15	2			32004362	Guiding bands satellite			
16	1			32004029	Tension satellite			
17	2			32004153	Distance sleeve			
18	1			55003331	IM 4815 clip limit stop tube		complete	
ou	1			55003269	IM 4815 LF clip limit stop tube		complete	
19	1			32004087	* Clip limit stop tube			
20	9			32004074	* Bands separator			
21	2			32005639	* Rollers safety device			
22	1			32001939	* Reflector support		folder only	
23	1			71050112	* Glass reflector		folder only	
24	22			74014014	* Diameter 5 rivet			
25	1.8			75011036	* Foam joint			
26	1			32005636	Outgoing satellite			
27	10			73010043	Bearing			
28	1			55003277	Pressure satellite		complete	
29	1			32004409	* Satellite			
30	1			77010162	* Felt			
31	2			74020103	* Diameter 6 brass screw			
32	2			74022034	* Diameter 6 brass washer			
33	2			32004150	* Bearing			
34	2			73012058	* Self-lubricating ring			
35	2			32004152	Guidance centering piece			
36	2			74020041	14 x 25 Ø screw			
37	2			32004304	Pressure roller tension spring			
38	2			32004308	Tension square			
39	2			72020146	Diameter 8 short male cap			
40	2			74021075	8 Ø nut			
41	2			74021028	8 Ø nut			
42	1			32003718	Parting strips/pressure roller axis			
43	1			74022066	Washer			
44	1			32001249	Spring			
45	2			74021076	10 Ø nut			
46	2			74021029	10 Ø nut			



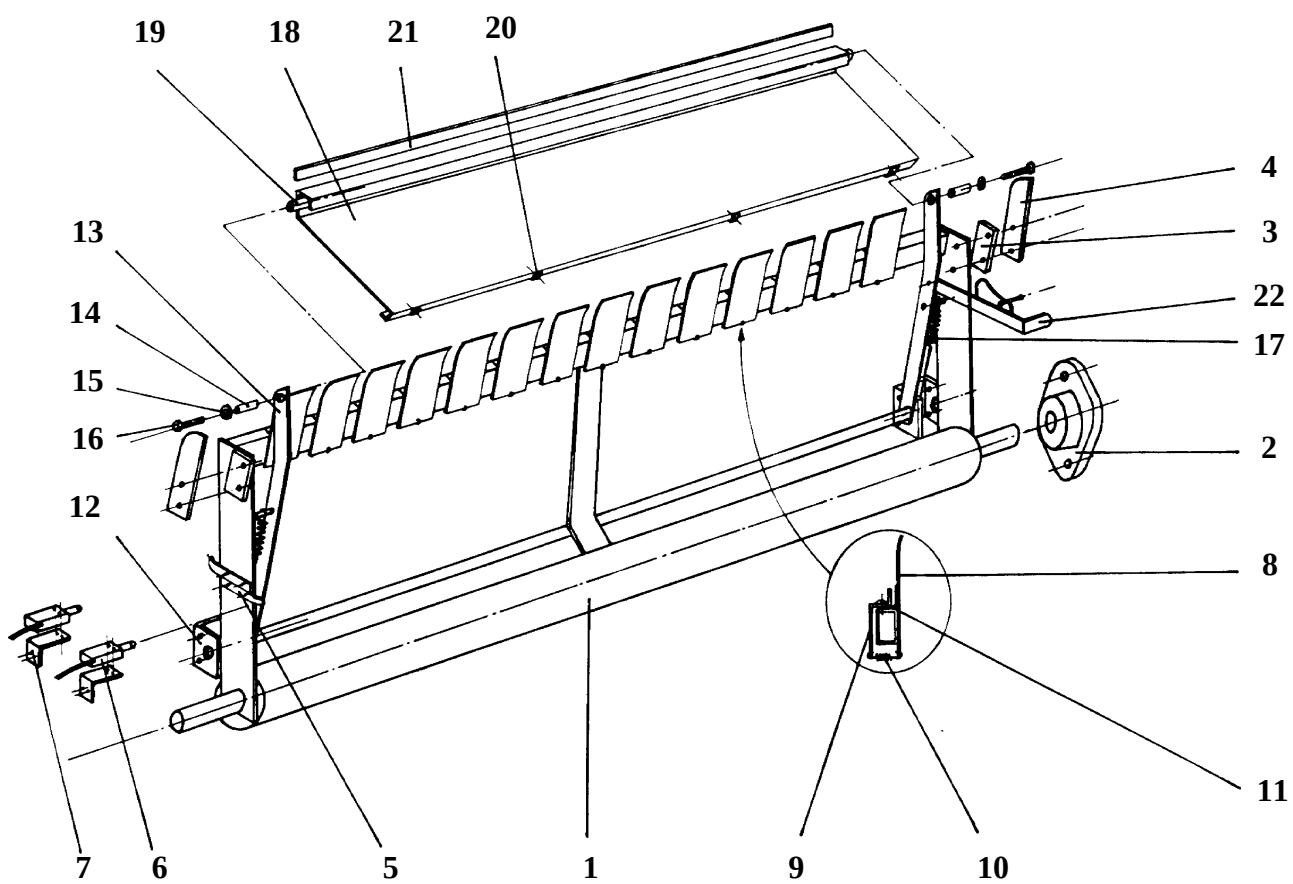
02101002				SPARE PARTS LIST			Chapter	Page
							5	14
SATELLITES IM4819/IM4819 LF				Illustration	Issue	Month		Year
				06100107	02	06		97
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003174	Parting strips bar		complete	
2	1			32004318	* Parting strips support tube			
3	14			32000356	* Parting strip thin plate			
4	14			32000355	* Parting strip spring			
5	28			74023080	* 4.8 diameter rivet			
6	2			32004351	Parting strips stem of tube		complete	
7	1			55003171	Adjustment shoe 1 for gas and steam			
or	1			55003171	2 for electric			
8	1			32004017	* Shoe support			
* or	1			32007121	* Shoe support			
9	1			32004313	* Shoe		to no 979P204 from no 979P206 to no 979P204 from no 979P206 to no 979P204 from no 979P206	
* or	1			32007251	* Shoe			
10	1			32004316	* Shoe fixing			
* or	1			32007120	* Shoe fixing			
11	1			32005652	* Shoe spring			
12	2			74023080	* 4.8 diameter rivet			
13	10			77010008	Ironing strip			
14	1			32005634	Pressure roller driving satellite			
15	2			32004361	Guiding bands satellite			
16	1			32004036	Tension satellite			
17	2			32004153	Distance sleeve		complete	
18	1			55003350	IM 4819 clip limit stop tube			
ou	1			55003222	IM 4819 LF clip limit stop tube			
19	1			32004088	* Clip limit stop tube			
20	11			32004074	* Bands separator			
21	2			32005639	* Rollers safety device		folder only folder only	
22	1			32001939	* Reflector support			
23	1			71050112	* Glass reflector			
24	26			74014014	* Diameter 5 rivet			
25	2.2			75011036	* Foam joint			
26	1			32005636	Outgoing satellite		complete	
27	10			73010043	Bearing			
28	1			55003213	Pressure satellite			
29	1			32004410	* Satellite			
30	1			77010163	* Felt			
31	2			74020103	* Diameter 6 brass screw			
32	2			74022034	* Diameter 6 brass washer			
33	2			32004150	* Bearing			
34	2			73012058	* Self-lubricating ring			
35	2			32004152	Guidance centering piece			
36	2			74020041	14 x 25 Ø screw			
37	2			32004304	Pressure roller tension spring			
38	2			32004308	Tension square			
39	2			72020146	Diameter 8 short male cap			
40	2			74021075	8 Ø nut			
41	2			74021028	8 Ø nut			
42	1			32002956	Parting strips/pressure roller axis			
43	1			74022066	Washer			
44	1			32001249	Spring			
45	2			74021076	10 Ø nut			
46	2			74021029	10 Ø nut			



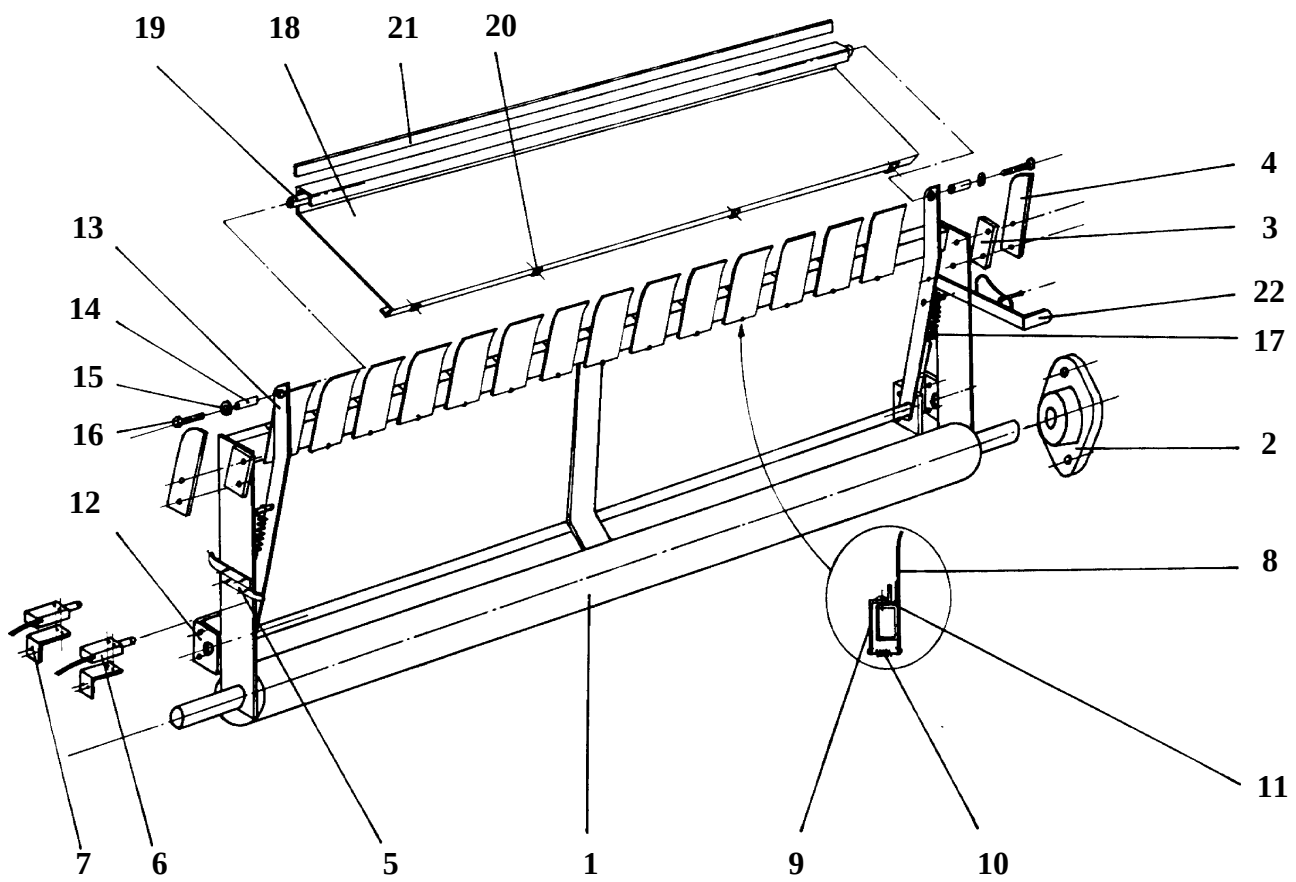
02101002				SPARE PARTS LIST			Chapter	Page
							5	16
SATELLITES IM4825/IM4825 LF				Illustration	Issue	Month		
				06100107	02	06		
Ite				Quantity	Article no	Description	Info	Notes
1	1			55003257	Parting strips bar			complete
2	1			32004319	* Parting strips support tube			
3	18			32000356	* Parting strip thin plate			
4	18			32000355	* Parting strip spring			
5	36			74023080	* 4.8 diameter rivet			
6	2			32004351	Parting strips stem of tube			
7	1			55003171	Adjustment shoe 1 for steam			complete
or	1			55003171	2 for gas and 3 for electric			
8	1			32004017	* Shoe support			to no 979T302
* or	1			32007121	* Shoe support			from no 979T307
9	1			32004313	* Shoe			to no 979T302
* or	1			32007251	* Shoe			from no 979T307
10	1			32004316	* Shoe fixing			to no 979T302
* or	1			32007120	* Shoe fixing			from no 979T307
11	1			32005652	* Shoe spring			
12	2			74023080	* 4.8 diameter rivet			
13	13			77010008	Ironing strip			
14	1			32005635	Pressure roller driving satellite			
15	2			32004363	Guiding bands satellite			
16	1			32004042	Tension satellite			
17	2			32004153	Distance sleeve			
18	1			55003355	IM 4825 clip limit stop tube			complete
ou	1			55003244	IM 4825 LF clip limit stop tube			complete
19	1			32004089	* Clip limit stop tube			
20	14			32004074	* Bands separator			
21	2			32005639	* Rollers safety device			
22	1			32001939	* Reflector support			folder only
23	1			71050112	* Glass reflector			folder only
24	32			74014014	* Diameter 5 rivet			
25	2.8			75011036	* Foam joint			
26	1			32005638	Outgoing satellite			
27	10			73010043	Bearing			
28	1			55003251	Pressure satellite			complete
29	1			32004411	* Satellite			
30	1			77010164	* Felt			
31	2			74020103	* Diameter 6 brass screw			
32	2			74022034	* Diameter 6 brass washer			
33	2			32004150	* Bearing			
34	2			73012058	* Self-lubricating ring			
35	2			32004152	Guidance centering piece			
36	2			74020041	14 x 25 Ø screw			
37	2			32004304	Pressure roller tension spring			
38	2			32004308	Tension square			
39	2			72020146	Diameter 8 short male cap			
40	2			74021075	8 Ø nut			
41	2			74021028	8 Ø nut			
42	1			32002957	Parting strips/pressure roller axis			
43	1			74022066	Washer			
44	1			32001249	Spring			
45	2			74021076	10 Ø nut			
46	2			74021029	10 Ø nut			



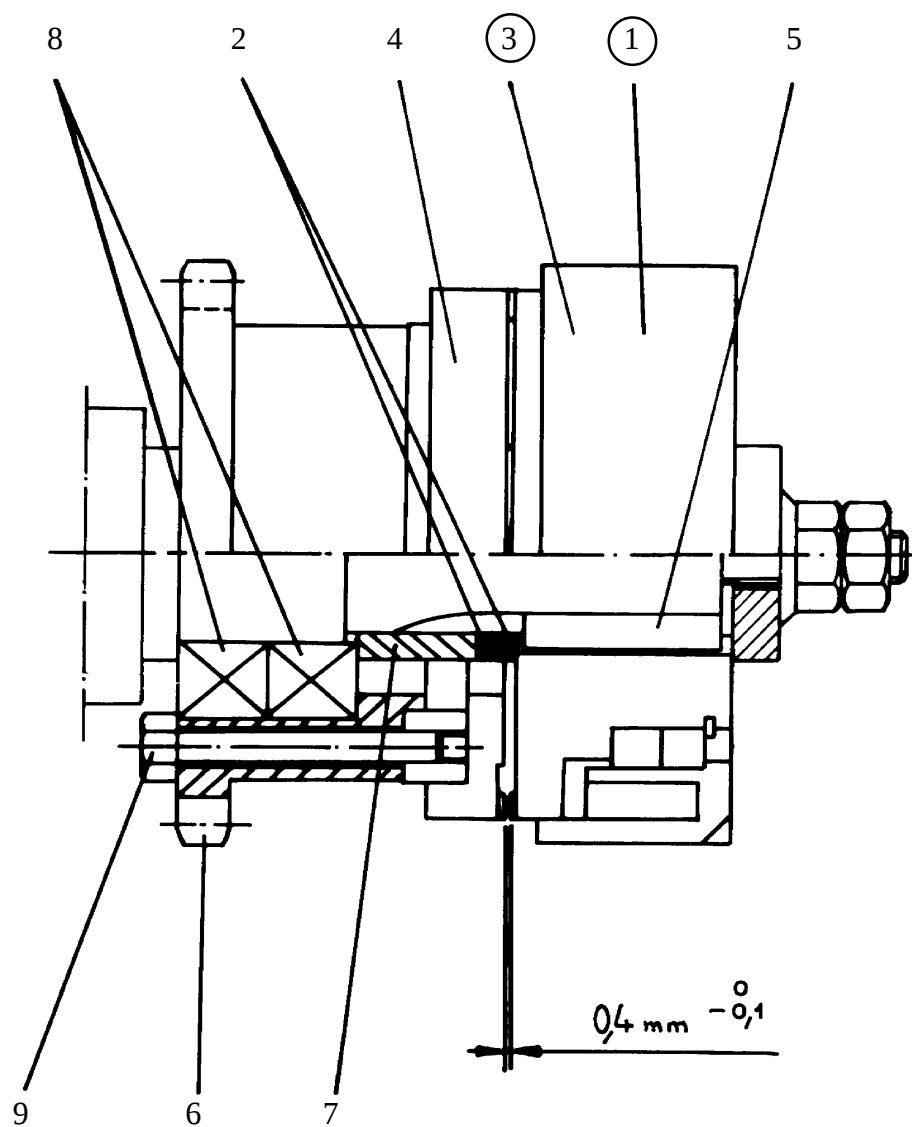
02101002				SPARE PARTS LIST			Chapter	Page
							5	18
SATELLITES IM4831/IM4831 LF				Illustration	Issue	Month		
				06100107	02	06		
Ite				Quantity	Article no	Description	Info	Notes
1	1			55003301	Parting strips bar			complete
2	1			32004320	* Parting strips support tube			
3	21			32000356	* Parting strip thin plate			
4	21			32000355	* Parting strip spring			
5	42			74023080	* 4.8 diameter rivet			
6	2			32004351	Parting strips stem of tube			
7	1			55003171	Adjustment shoe 1 for steam			complete
or	1			55003171	3 for gas and electric			
8	1			32004017	* Shoe support			to no 979T405
* or	1			32007121	* Shoe support			from no 979T408
9	1			32004313	* Shoe			to no 979T405
* or	1			32007251	* Shoe			from no 979T408
10	1			32004316	* Shoe fixing			to no 979T405
* or	1			32007120	* Shoe fixing			from no 979T408
11	1			32005652	* Shoe spring			
12	2			74023080	* 4.8 diameter rivet			
13	16			77010008	Ironing strip			
14	1			32005548	Pressure roller driving satellite			
15	2			32004364	Guiding bands satellite			
16	1			32004048	Tension satellite			
17	2			32004153	Distance sleeve			
18	1			55003360	IM 4831 clip limit stop tube			complete
ou	1			55003295	IM 4831 LF clip limit stop tube			complete
19	1			32004090	* Clip limit stop tube			
20	17			32004074	* Bands separator			
21	2			32005639	* Rollers safety device			
22	1			32001939	* Reflector support			folder only
23	1			71050112	* Glass reflector			folder only
24	38			74014014	* Diameter 5 rivet			
25	3.3			75011036	* Foam joint			
26	1			32005454	Outgoing satellite			
27	10			73010043	Bearing			
28	1			55003303	Pressure satellite			complete
29	1			32004412	* Satellite			
30	1			77010165	* Felt			
31	2			74020103	* Diameter 6 brass screw			
32	2			74022034	* Diameter 6 brass washer			
33	2			32004150	* Bearing			
34	2			73012058	* Self-lubricating ring			
35	2			32004152	Guidance centering piece			
36	2			74020041	14 x 25 Ø screw			
37	2			32004304	Pressure roller tension spring			
38	2			32004308	Tension square			
39	2			72020146	Diameter 8 short male cap			
40	2			74021075	8 Ø nut			
41	2			74021028	8 Ø nut			
42	1			32002958	Parting strips/pressure roller axis			
43	1			74022066	Washer			
44	1			32001249	Spring			
45	2			74021076	10 Ø nut			
46	2			74021029	10 Ø nut			



02101002				SPARE PARTS LIST				Chapter	Page
								6	20
FOLDING IM48 LF				Illustration		Issue		Month	Year
				06100108		02		06	93
Ite		Quantity		Article no		Description		Info	Notes
1	1			32004279	Folder			IM4815 LF	
or	1			32004280	Folder			IM4819 LF	
or	1			32004281	Folder			IM4825 LF	
or	1			32004282	Folder			IM4831 LF	
2	2			73010043	Bearing				
3	2			32004243	Lifting cam block				
4	2			32004085	Lifting cam				
5	2			32004309	Limit of travel cam				
6	2			71054126	Position switch				
7	2			32004310	Limit switch support				
8	13			32001738	Clip			IM4815 LF	
or	16			32001738	Clip			IM4819 LF	
or	21			32001738	Clip			IM4825 LF	
or	25			32001738	Clip			IM4831 LF	
9	13			32003244	Clip limit stop			IM4815 LF	
or	16			32003244	Clip limit stop			IM4819 LF	
or	21			32003244	Clip limit stop			IM4825 LF	
or	25			32003244	Clip limit stop			IM4831 LF	
10	13			32001739	Clip spring			IM4815 LF	
or	16			32001739	Clip spring			IM4819 LF	
or	21			32001739	Clip spring			IM4825 LF	
or	25			32001739	Clip spring			IM4831 LF	
11	26			74014014	Diameter 5 rivet			IM4815 LF	
or	32			74014014	Diameter 5 rivet			IM4819 LF	
or	42			74014014	Diameter 5 rivet			IM4825 LF	
or	50			74014014	Diameter 5 rivet			IM4831 LF	
12	2			32004292	Reception table hinge support				
13	1			32004300	Reception table back support			IM4815 LF	
or	1			32004301	Reception table back support			IM4819 LF	
or	1			32004302	Reception table back support			IM4825 LF	
or	1			32004303	Reception table back support			IM4831 LF	
14	2			32004404	Squeezing rubber				
15	2			74022013	Diameter 8 washer				
16	2			74020031	8x50 Ø screw				
17	2			32004504	Reception table spring				
18	1			32005074	Back reception table			IM4815 LF	
or	1			32005075	Back reception table			IM4819 LF	
or	1			32005076	Back reception table			IM4825 LF	
or	1			32005077	Back reception table			IM4831 LF	
19	1			32004165	Reception table support tube			IM4815 LF	
or	1			32004164	Reception table support tube			IM4819 LF	
or	1			32004162	Reception table support tube			IM4825 LF	
or	1			32004163	Reception table support tube			IM4831 LF	
20	3			32005106	Side friction block			IM4815 LF	
or	4			32005106	Side friction block			IM4819 LF	
or	5			32005106	Side friction block			IM4825 LF	
or	6			32005106	Side friction block			IM4831 LF	

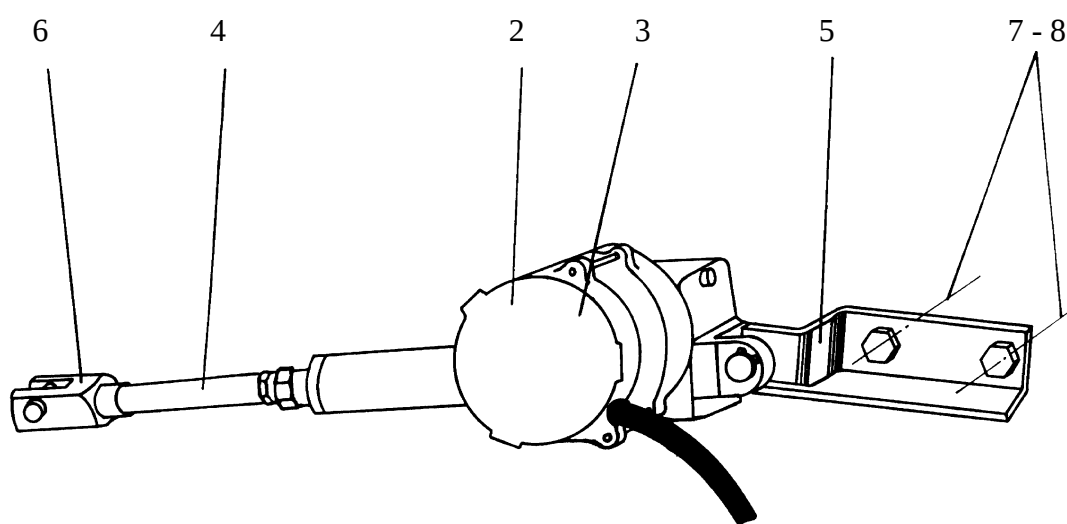


02101002				SPARE PARTS LIST				Chapter	Page
FOLDING IM48 LF				Illustration		Issue		6	22
				06100108		01		Month	Year
								01	93
Ite	Quantity			Article no	Description	Info	Notes		
21	1.8			75011007	Foam joint		IM4815 LF		
or	2.2			75011007	Foam joint		IM4819 LF		
or	2.8			75011007	Foam joint		IM4825 LF		
or	3.3			75011007	Foam joint		IM4831 LF		
22	1			32004739	Reception table handle				

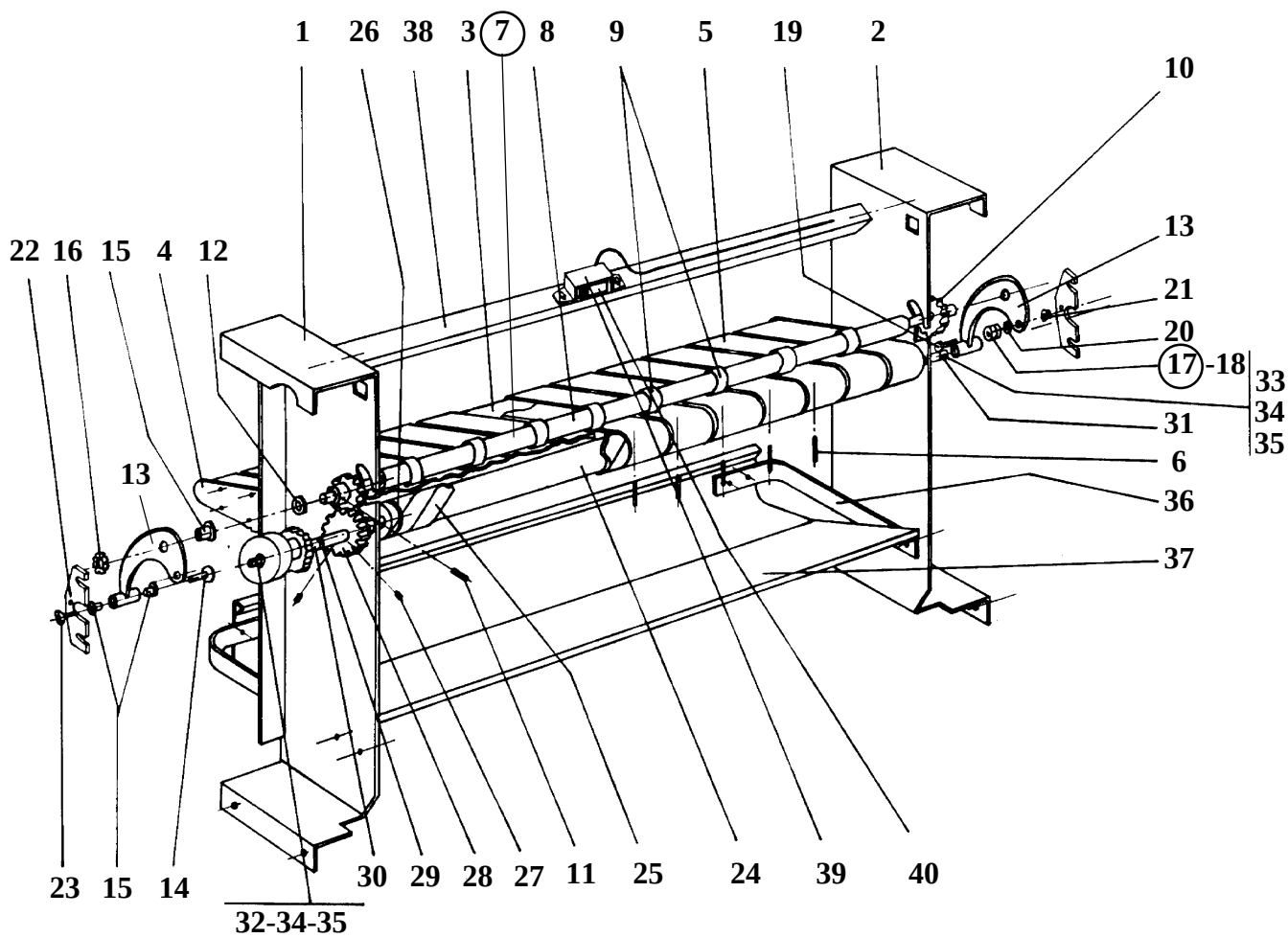


02101002				SPARE PARTS LIST				Chapter	Page		
CLUTCH IM48 LF								7	24		
								Illustration	Issue	Month	Year
								06100109	01	01	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			55000925	Evacuation table clutch		complete				
2	x			32001780	* Distance sleeve (pole shims)		19 teeth				
or	x			32001781	* Distance sleeve (pole shims)						
3	1			32005342	* Prewired clutch						
4	1			73020235	* *Bare clutch						
5	1			32002466	* Shear connector						
6	1			32001849	* Pinion						
7	1			32001851	* Rolling distance sleeve						
8	2			73011092	* Rolling						
9	4			74020120	* 5 x 35 Ø screw						

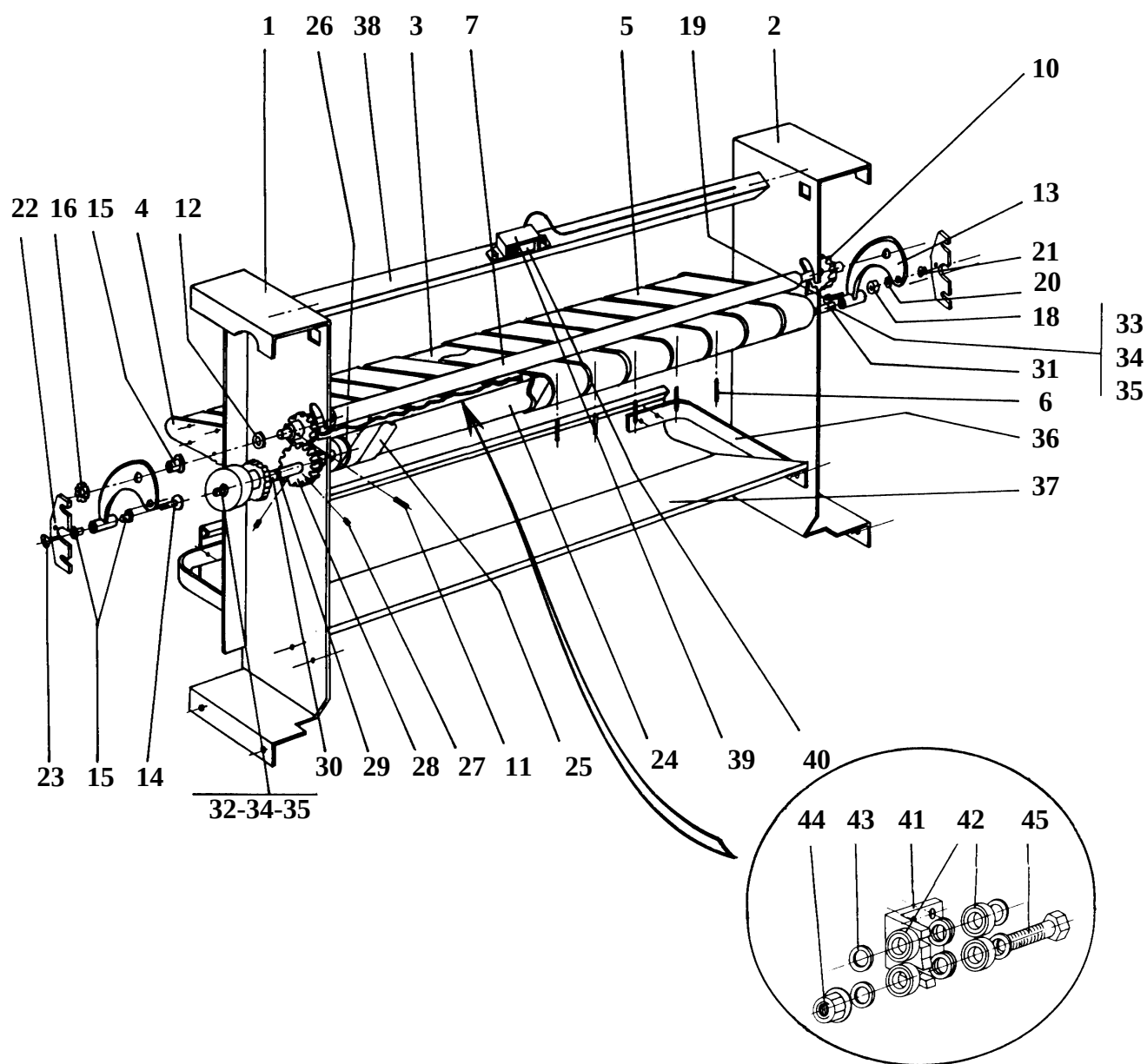
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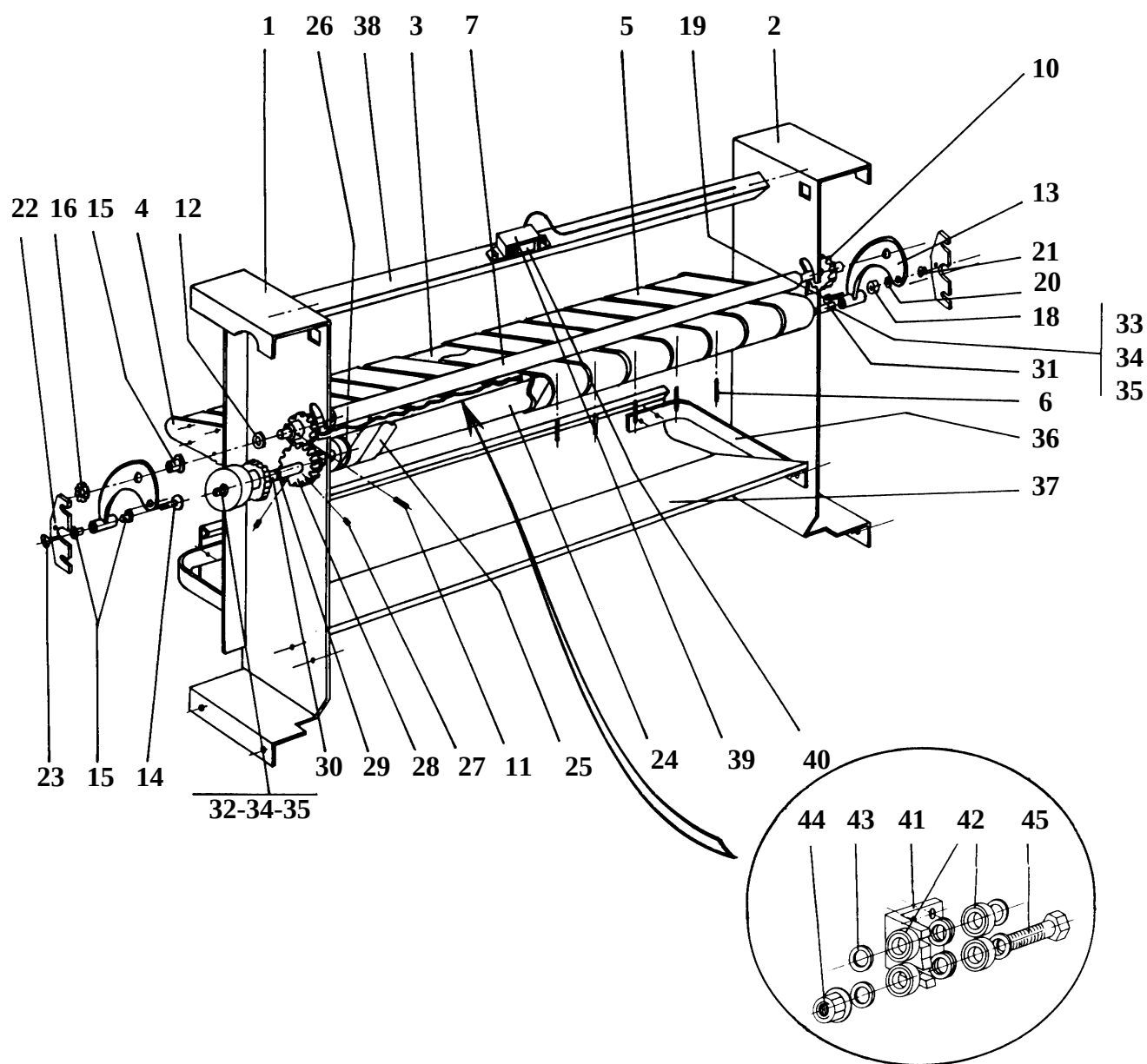
02101002				SPARE PARTS LIST				Chapter	Page		
FOLDING JACK IM48 LF								8	26		
								Illustration	Issue	Month	Year
								06100110	01	01	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			55003190	Folding jack		complet				
2	1			32005341	* Wired folding jack						
3	1			72020138	* Bare folding jack						
4	1			32004305	* Folding jack extension piece						
5	1			32004346	* Folding jack back support						
6	1			72020102	* Cap						
7	2			74020034	12 x 30 Ø screw						
8	2			74021072	12 Ø nut						



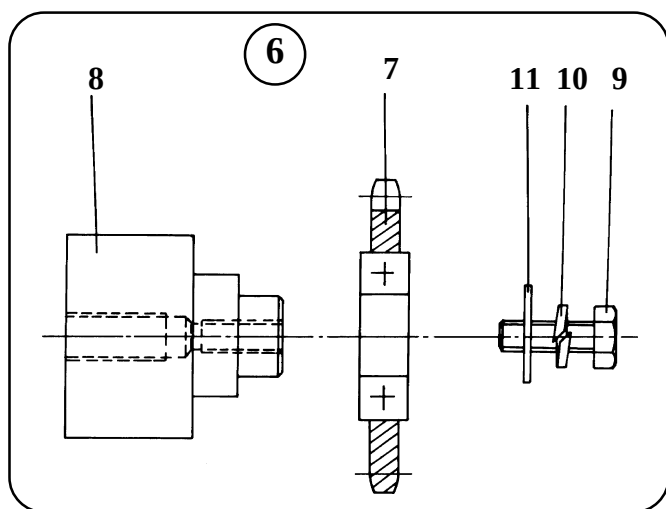
02101002				SPARE PARTS LIST			Chapter	Page
							9	28
RECEPTION TABLE				Illustration	Issue		Month	Year
15/19/25/31 Folder				06100111	02		06	93
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32005064	Reception table right plate			
2	1			32005065	Reception table left plate			
3	1			32004539	15 folder table			
or	1			32004540	19 folder table			
or	1			32004541	25 folder table			
or	1			32004542	31 folder table			
4	2			32004064	Reception table fixing device			
5	15			77010133	15 feeding strip			
or	19			77010133	19 feeding strip			
or	25			77010133	25 feeding strip			
or	30			77010133	31 feeding strip			
6	16			74023078	Diameter 3x20 grooved pin (15 LF)			
or	20			74023078	Diameter 3x20 grooved pin (19 LF)			
or	26			74023078	Diameter 3x20 grooved pin (25 FL)			
or	32			74023078	Diameter 3x20 grooved pin (31 FL)			
*	7	1		55002947	15 evacuation table pressure satellite		to no -	
*	8	1		32004256	* Evacuation table pressure satellite		to no -	
*	9	12		32001973	* Versilic ring		to no -	
*	7	1		55002948	19 evacuation table pressure satellite		to no 935P211	
*	8	1		32004257	* Evacuation table pressure satellite		to no 935P211	
*	9	15		32001973	* Versilic ring		to no 935P211	
*	7	1		55002949	25 evacuation table pressure satellite		to no 936P319	
*	8	1		32004258	* Evacuation table pressure satellite		to no 936P319	
*	9	20		32001973	* Versilic ring		to no 936P319	
*	7	1		55002950	31 evacuation table pressure satellite		to no 935P402	
*	8	1		32004259	* Evacuation table pressure satellite		to no 935P402	
*	9	24		32001973	* Versilic ring		to no 935P402	
10	2			32001841	Driven clutch			
11	2			74023039	Diameter 4x40 split pin			
12	2			74022015	Diameter 16 washer			
13	2			32004151	Lifting lever			
14	2			32004148	Hinge pin			
15	6			73012014	Self-lubricating ring			
16	2			74026033	Elastic ring			
*	17	2		55002209	Support roller		to no 935P402	
*	18	4		73011109	* Rolling		to no 935P402	
*	19	2		32003132	* Roller axis		to no 935P402	
*	20	2		74012002	Diameter 8 washer		to no 935P402	
*	21	2		74021075	8 Ø nut		to no 935P402	
22	2			32005911	Lever keeping sheet steel			
23	2			74020238	Diameter 6 screw			
24	1			32004004	15 evacuation table satellite			
or	1			32004005	19 evacuation table satellite			
or	1			32004006	25 evacuation table satellite			
or	1			32004007	31 evacuation table satellite			



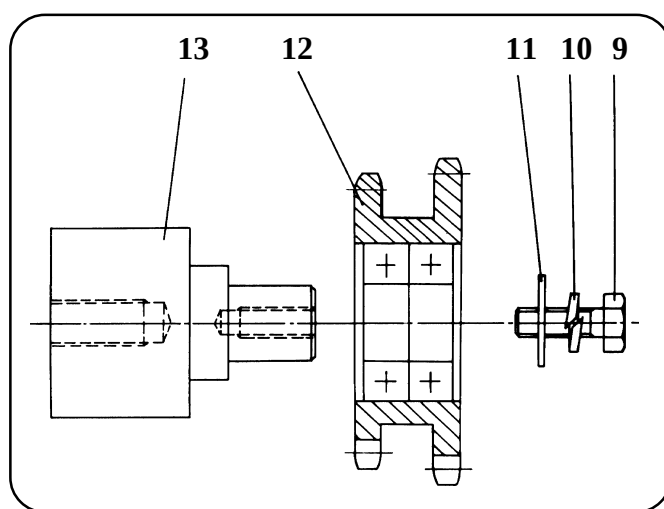
02101002				SPARE PARTS LIST			Chapter	Page
							9	28A
RECEPTION TABLE 15/19/25/31 Folder				Illustration	Issue	Month		
				06100179	02	06		
Ite				Quantity	Article no	Description	Info	Notes
1	1			32005064	Reception table right plate			
2	1			32005065	Reception table left plate			
3	1			32004539	15 folder table			
or	1			32004540	19 folder table			
or	1			32004541	25 folder table			
or	1			32004542	31 folder table			
4	2			32004064	Reception table fixing device			
5	15			77010133	15 feeding strip			
or	19			77010133	19 feeding strip			
or	25			77010133	25 feeding strip			
or	30			77010133	31 feeding strip			
6	16			74023078	Diameter 3x20 grooved pin (15 LF)			
or	20			74023078	Diameter 3x20 grooved pin (19 LF)			
or	26			74023078	Diameter 3x20 grooved pin (25 LF)			
or	32			74023078	Diameter 3x20 grooved pin (31 LF)			
*	7			32005907	15 evacuation table pressure satellite			to no -
*	7			32005908	19 evacuation table pressure satellite			to no 935P212 included
*	7			32005909	25 evacuation table pressure satellite			to no 936P320 included
*	7			32005910	31 evacuation table pressure satellite			to no 935P403 included
10	2			32001841	Driven clutch			
11	2			74023039	Diameter 4 x 40 split pin			
12	2			74022015	Diameter 16 washer			
13	2			32004151	Lifting lever			
14	2			32004148	Hinge pin			
15	6			73012014	Self-lubricating ring			
16	2			74026033	Elastic ring			
*	18			73011109	Rolling			to no 935P403 included
*	19			74020062	10 x 20 screw			to no 935P403 included
*	20			74022055	Diameter 10 washer			to no 935P403 included
*	21			74021076	Diameter 10 nut			to no 935P403 included
22	2			32005911	Lever keeping sheet steel			
23	2			74020238	Diameter 6 screw			
24	1			32004004	15 evacuation table satellite			
or	1			32004005	19 evacuation table satellite			
or	1			32004006	25 evacuation table satellite			
or	1			32004007	31 evacuation table satellite			



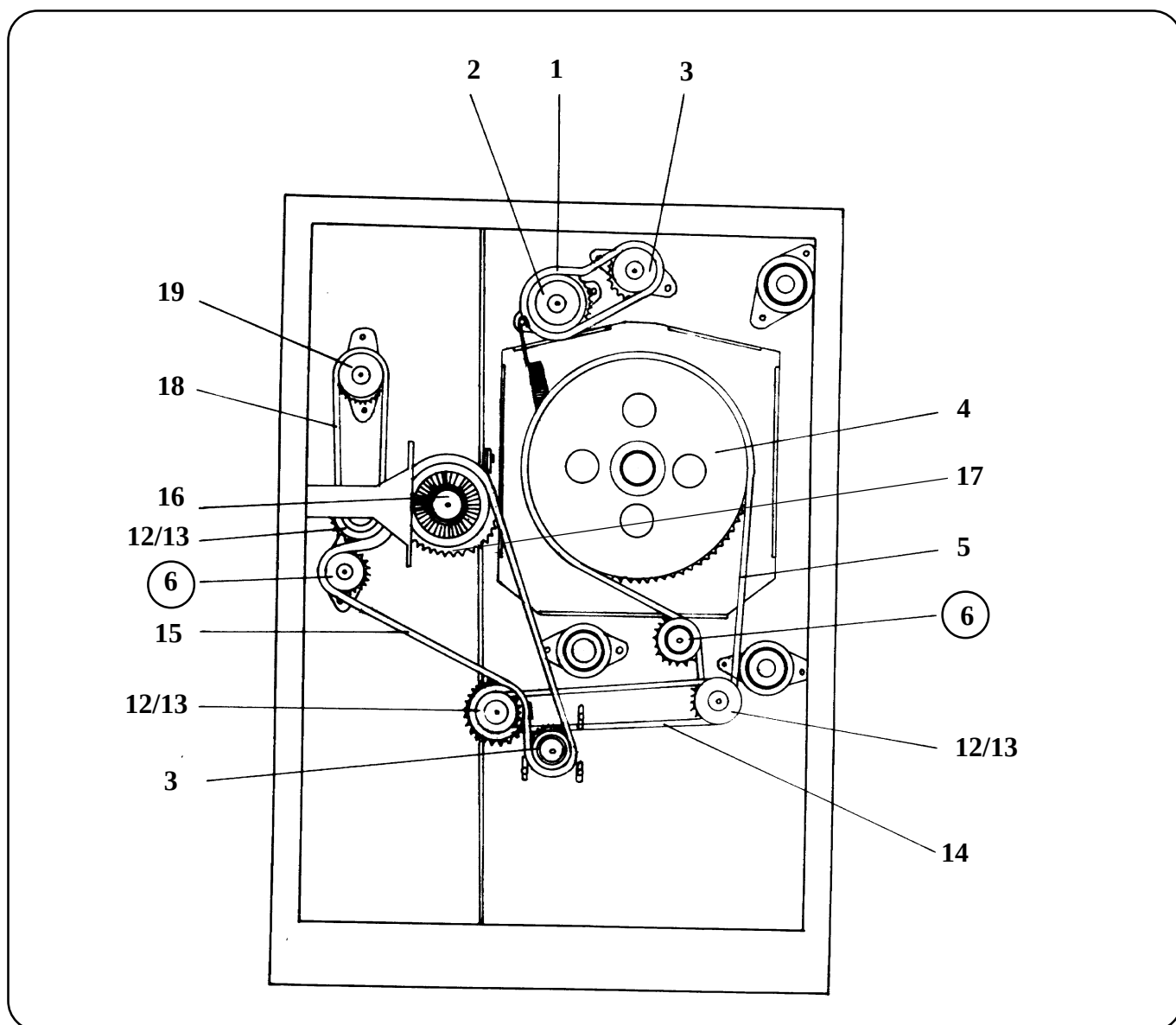
02101002				SPARE PARTS LIST			Chapter	Page
							9	30
							Month	Year
							09	98
RECEPTION IM 48 LF				Illustration	Issue			
				06100179	05			
Ite	Quantity			Article no	Description	Info	Notes	
25	6			77010002	Adhesive tape		IM 4815 LF	
or	7.5			77010002	Adhesive tape		IM 4819 LF	
or	10			77010002	Adhesive tape		IM 4825 LF	
or	12			77010002	Adhesive tape		IM 4831 LF	
26	2			72046141	Ring			
27	4			74020242	6x10 Ø ballscrew			
28	2			32001840	Driving clutch			
29	1			74022036	20 Ø washer			
30	1			32004002	Right movable joining piece axis			
31	1			32004003	Left movable joining piece axis			
32	1			74010113	Tension rod			
33	1			74010115	Tension rod			
34	2			74021075	8 Ø nut			
35	2			74021028	8 Ø nut			
36	2			32005069	Reception table side support			
37	1			32005070	Front reception table		IM 4815 LF	
or	1			32005071	Front reception table		IM 4819 LF	
or	1			32005072	Front reception table		IM 4825 LF	
or	1			32005073	Front reception table		IM 4831 LF	
38	1			32004339	Cell support tube		IM 4815 LF	
or	1			32004340	Cell support tube		IM 4819 LF	
or	1			32004341	Cell support tube		IM 4825 LF	
or	1			32004342	Cell support tube		IM 4831 LF	
39	1			32004578	Cell support		IM 48 LF	
* 40	1			71050109	Photocell detector		IM 48 LF	
41	1			32004857	Satellite keeping angle bracket		IM4825-31 / LF	
42	4			73011131	Mini roller		IM4825-31 / LF	
43	12			74036007	8 Ø washer		IM4825-31 / LF	
44	2			74033203	8 Ø nut		IM4825-31 / LF	
45	2			74020059	8x25 Ø screw		IM4825-31 / LF	



06100135

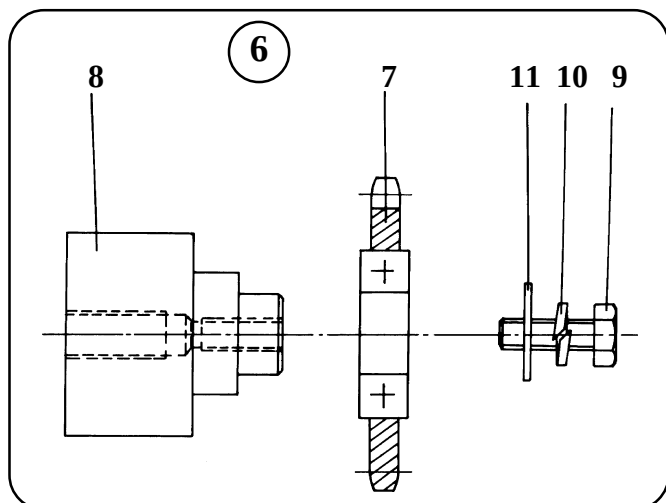


06100136

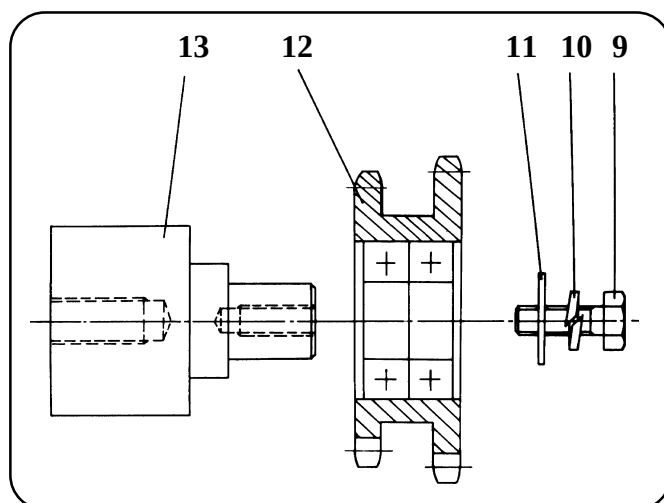


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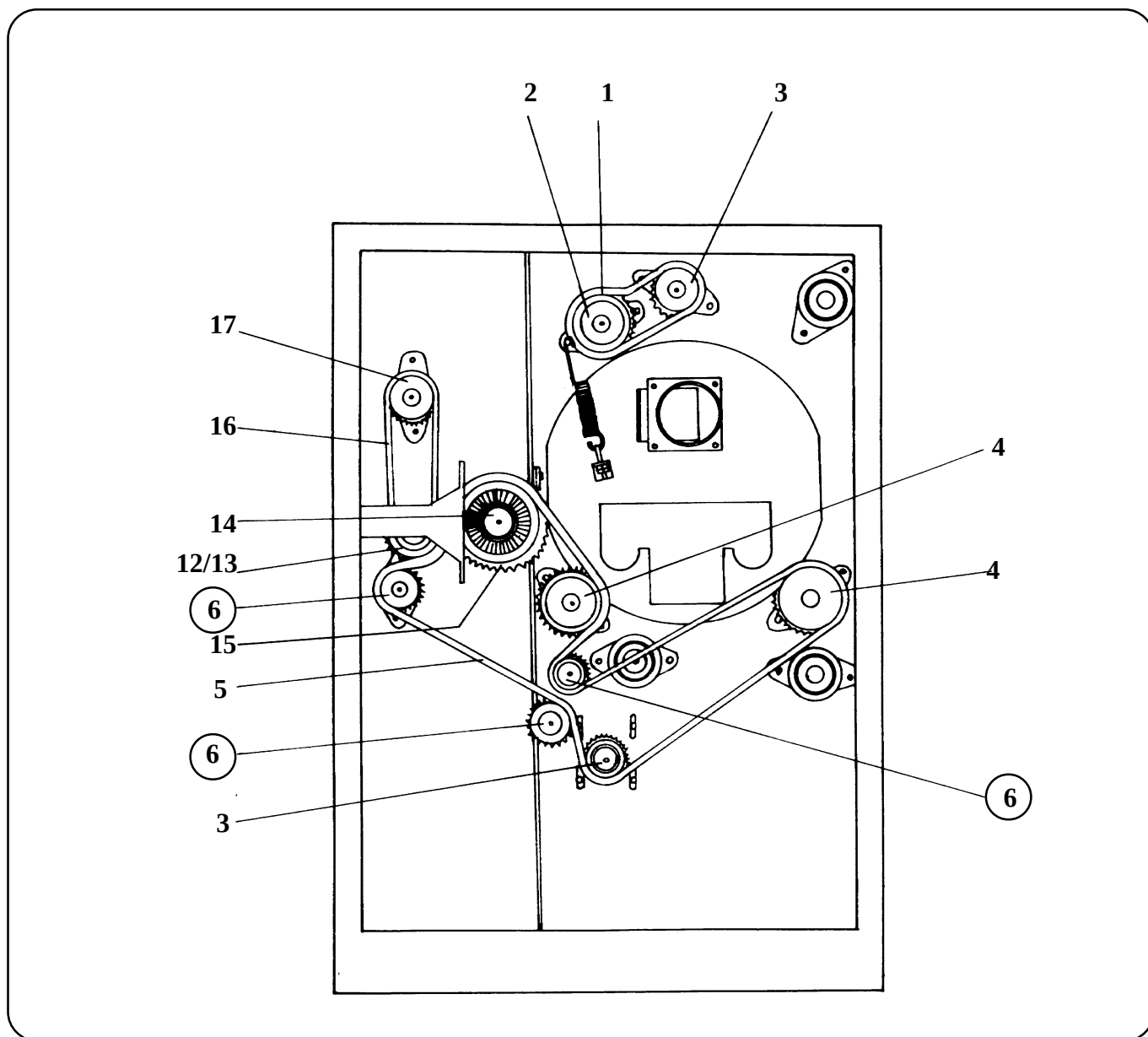
02101002				SPARE PARTS LIST			Chapter	Page
							10	32
MOTION IM 48 STEAM				Illustration	Issue	Month		
				06100112/35/36	02	06		
Ite				Quantity	Article no	Description	Info	Notes
* or	1	1			32005040	Chain 546 mm long		
	2	1			32004571	26 teeth pinion		
	3	2			32005616	Free wheel pinion		
	4	1			32004750	85 teeth pinion		to no 935P402
	5	1			32006208	85 teeth pinion		from no 935P403
	6	1			32005045	Chain 1511 mm long		
	7	2			55003169	17 teeth tension pinion		complete
	8	2			32004479	* 17 teeth tension pinion		
	9	2			32004522	* Free pinion support		
	10	2			74020058	* 8x20 Ø screw		
	11	2			74022053	* 8 Ø washer		
	12	2			74022013	* 8 Ø washer		
	13	3			32004222	17/26 teeth double pinion		
	14	3			32004521	Pinion support		
	15	1			32005043	Chain 952 mm long		
	16	1			32005044	Chain 1460 mm long		
	17	1			32005632	Conical gear wheel free wheel		
	18	1			32004219	38 teeth pinion		
	19	1			32005041	Chain 647 mm long		
					32004347	21 teeth pinion		



06100135

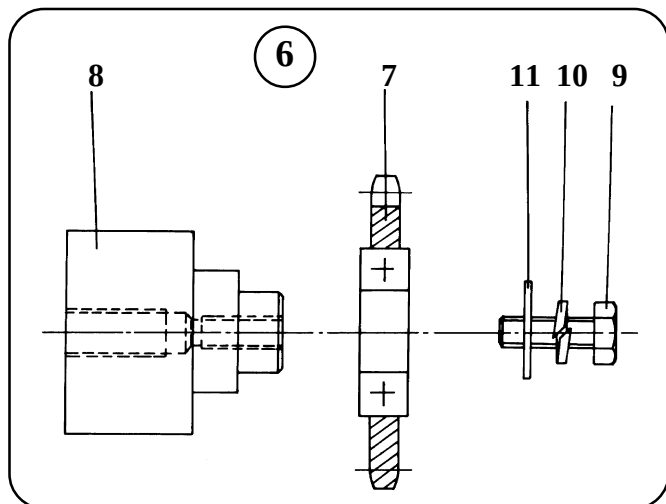


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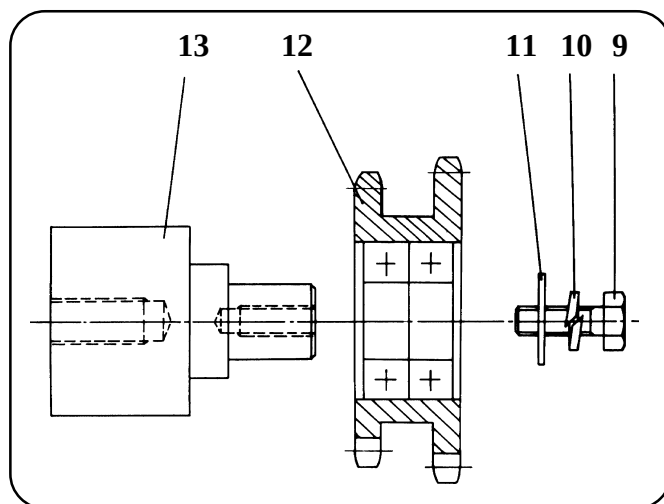


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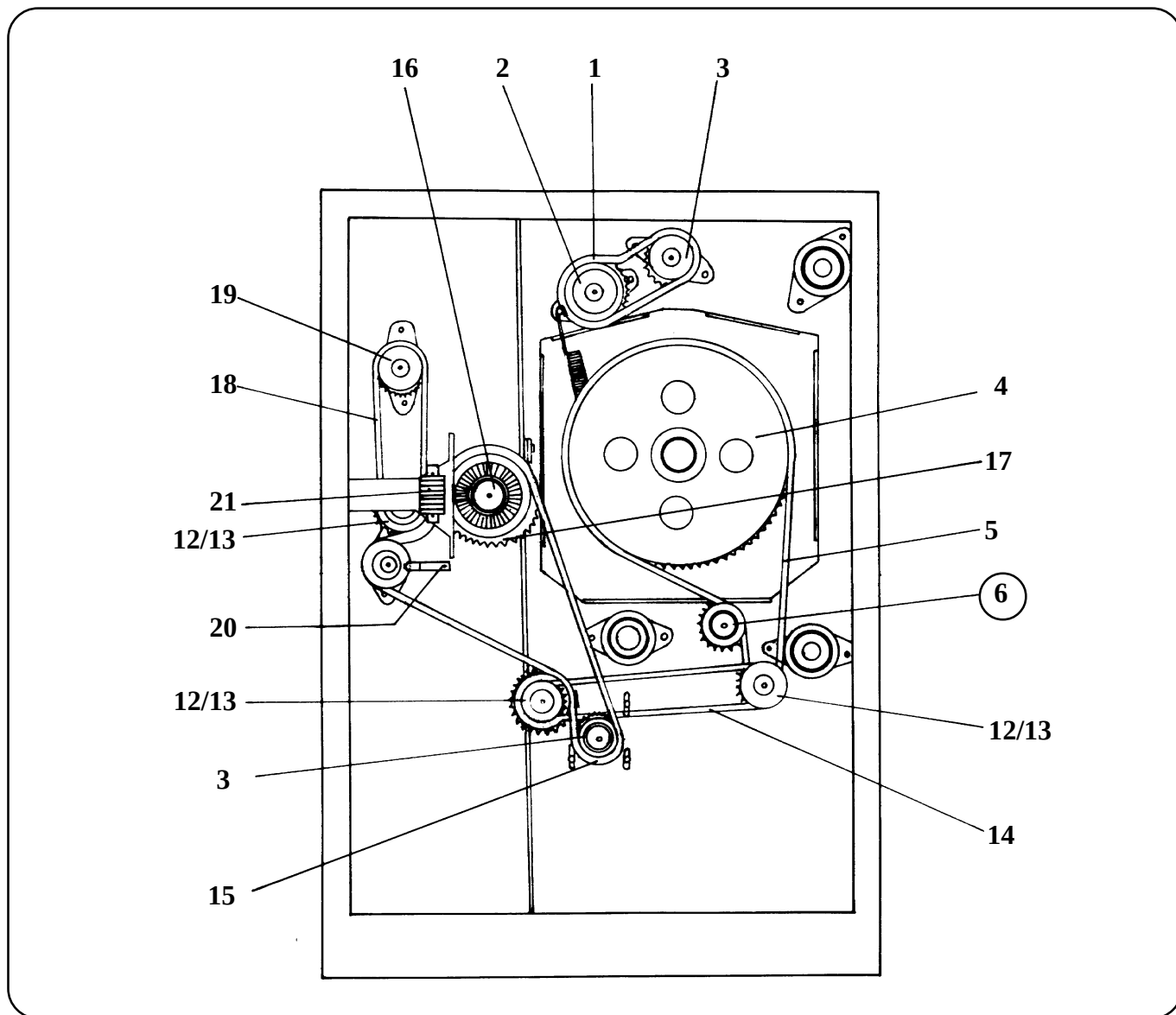
02101002				SPARE PARTS LIST				Chapter	Page		
MOTION IM 48 GAS/ELECTRIC								10	34		
								Illustration	Issue	Month	Year
								06100113/35/36	01	01	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			32005040	Chain 546 mm long		complete				
2	1			32004571	26 teeth pinion						
3	2			32005616	Free wheel pinion						
4	2			32004218	27 teeth pinion						
5	1			32005042	Chain 2324 mm long						
6	3			55003169	17 teeth tension pinion						
7	3			32004479	* 17 teeth tension pinion						
8	3			32004522	* Free pinion support						
9	3			74020058	* 8x20 Ø screw						
10	3			74022053	* 8 Ø washer						
11	3			74022013	* LL8 washer						
12	1			32004222	17/26 teeth double pinion						
13	1			32004521	Pinion support						
14	1			32005632	Conical gear wheel free wheel						
15	1			32004219	38 teeth pinion						
16	1			32005041	Chain 647 mm long						
17	1			32004347	21 teeth pinion						



06100135

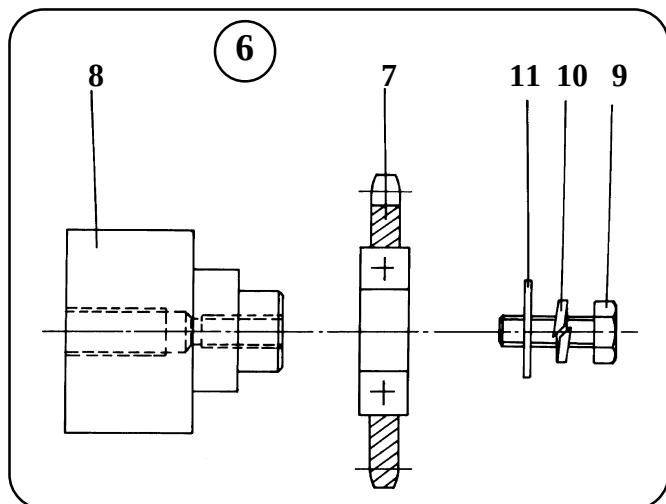


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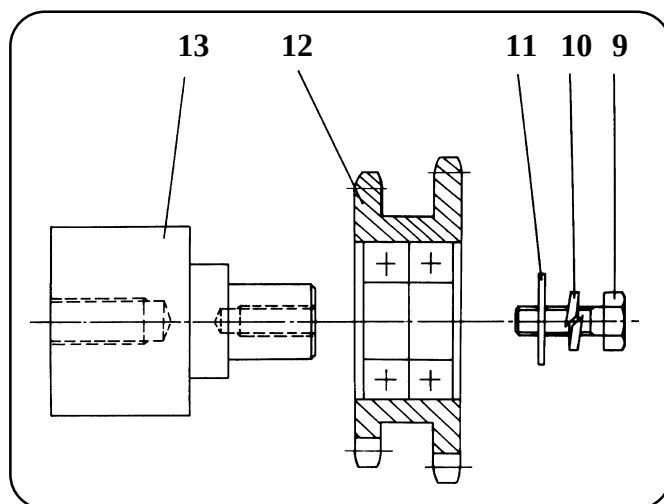


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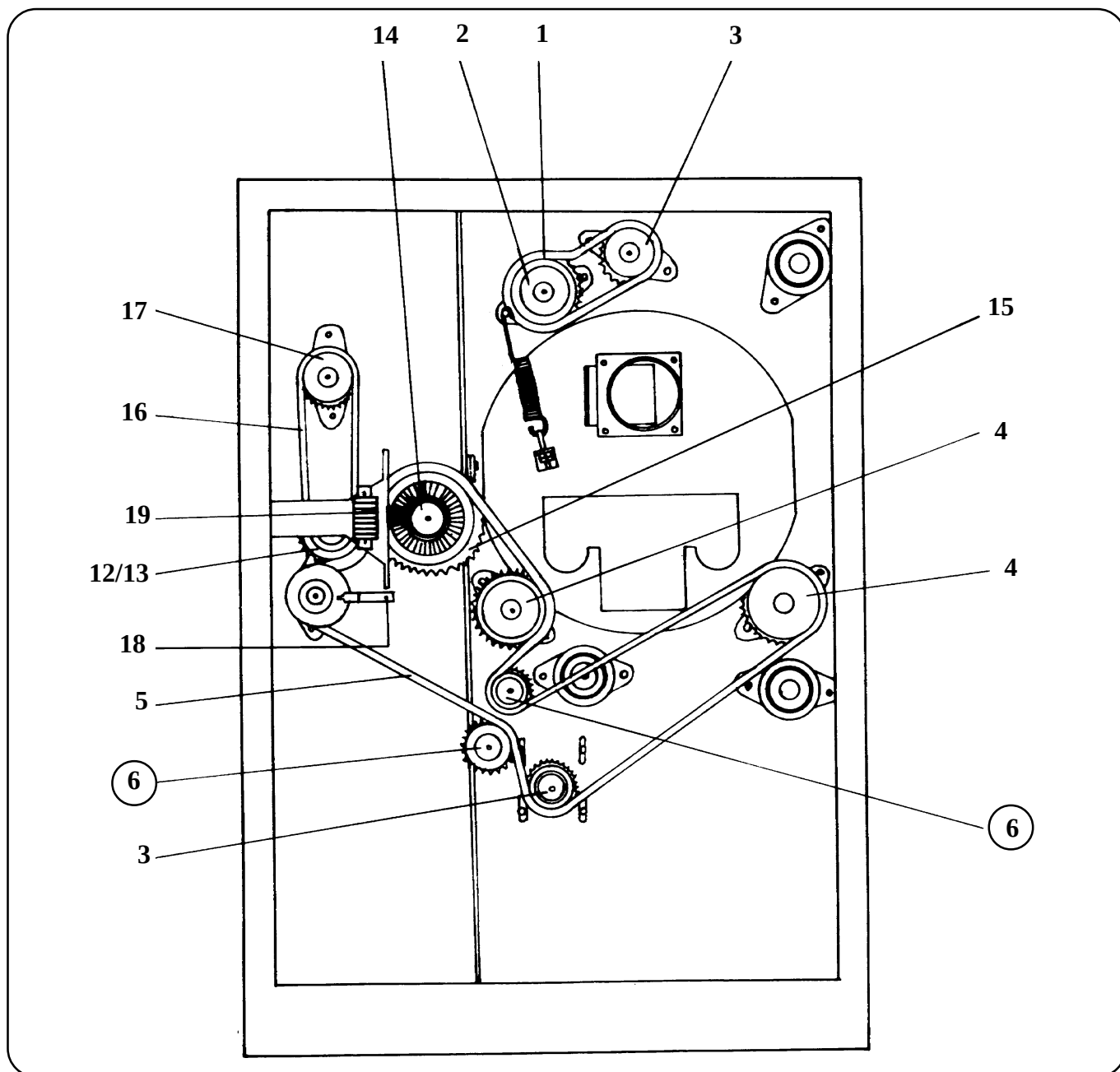
02101002				SPARE PARTS LIST				Chapter	Page		
MOTION IM 48 LF STEAM								10	36		
								Illustration	Issue	Month	Year
								06100114/35/36	02	06	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			32005040	Chain 546 mm long		to no 935P402 from no 935P403 complete				
2	1			32004571	26 teeth pinion						
3	2			32005616	Free wheel pinion						
4	1			32004750	85 teeth pinion						
or	1			32006208	85 teeth pinion						
5	1			32005045	Chain 1511 mm long						
6	1			55003169	17 teeth tension pinion						
7	1			32004479	* 17 teeth tension pinion						
8	1			32004522	* Free pinion support						
9	1			74020058	* 8x20 Ø screw						
10	1			74022053	* 8 Ø washer						
11	1			74022013	* LL8 washer						
12	3			32004222	17/26 teeth double pinion						
13	3			32004521	Pinion support						
14	1			32005043	Chain 952 mm long						
15	1			32005044	Chain 1460 mm long						
16	1			32005632	Conical gear wheel free wheel						
17	1			32004219	38 teeth pinion						
18	1			32005041	Chain 647 mm long						
19	1			32004347	21 teeth pinion						
20	1			32004860	Clutch stopfinger						
21	1			32005322	Connection terminal						



06100135

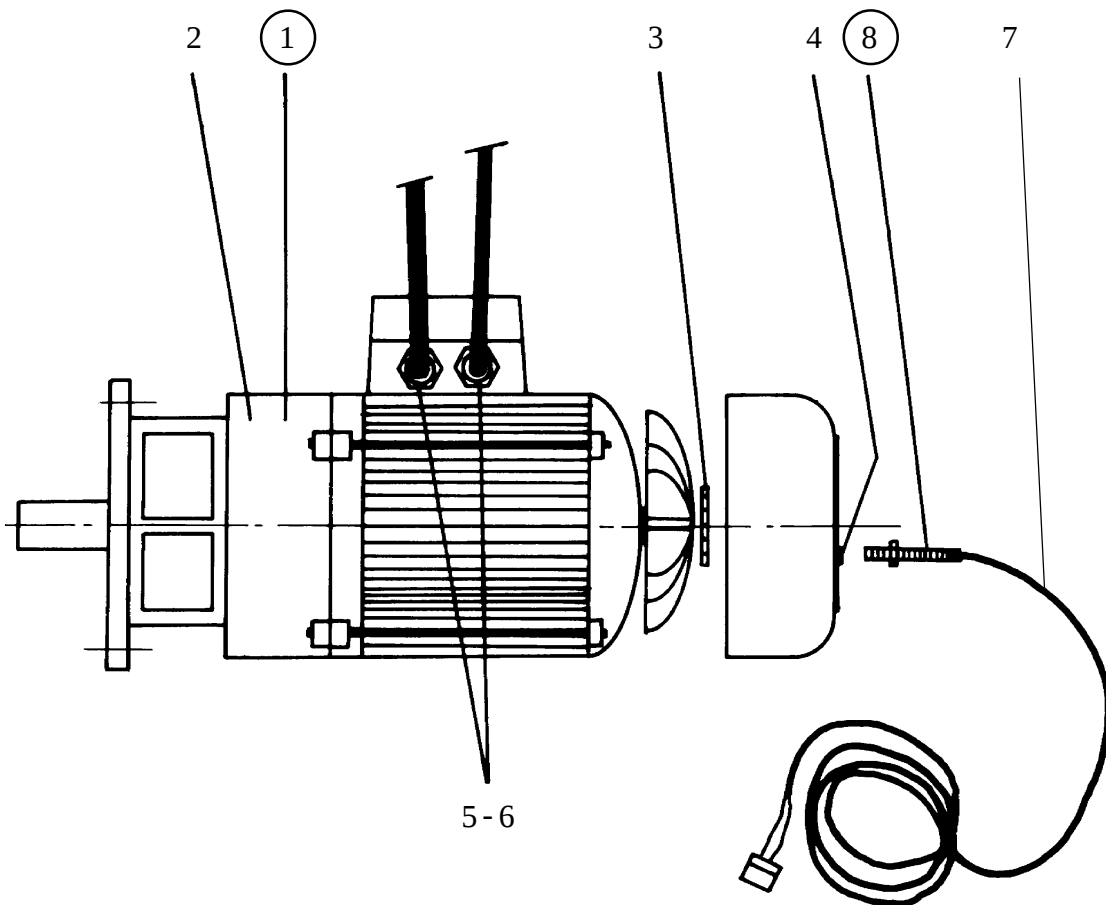


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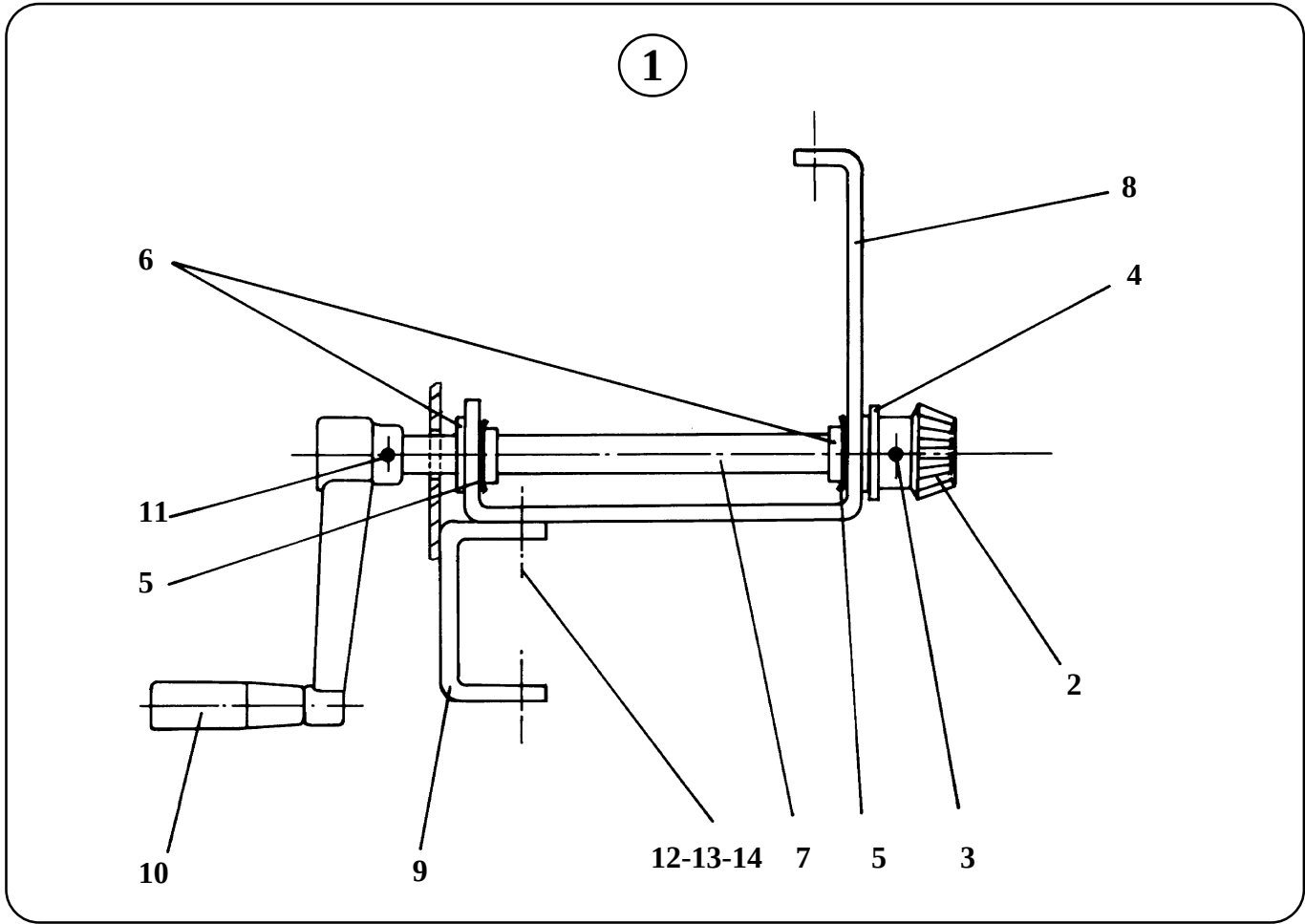


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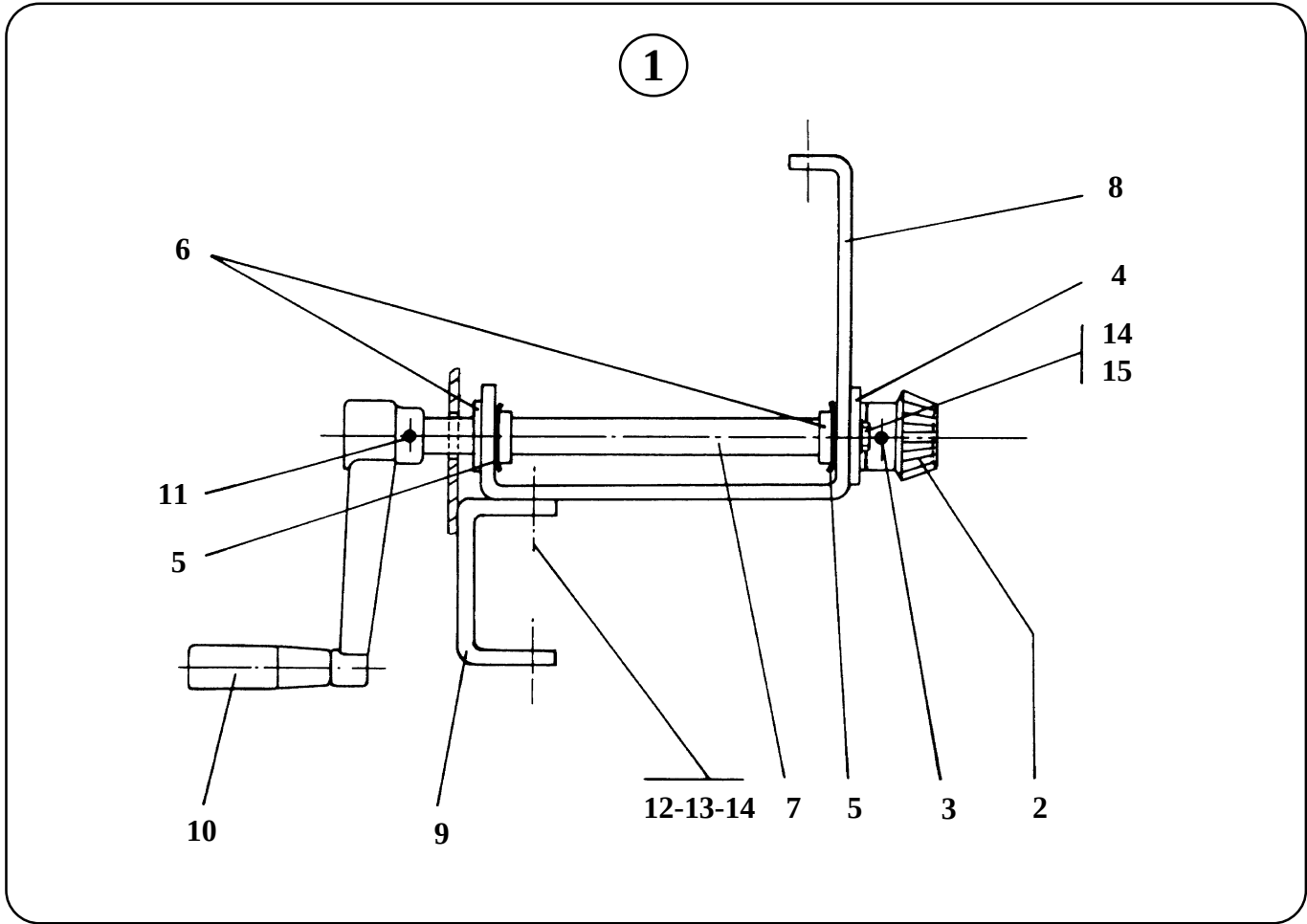
02101002				SPARE PARTS LIST				Chapter	Page		
MOTION IM 48 LF GAS/ELECTRIC								10	38		
								Illustration	Issue	Month	Year
								06100115/35/36	01	01	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			32005040	Chain 546 mm long		complete				
2	1			32004571	26 teeth pinion						
3	2			32005616	Free wheel pinion						
4	2			32004218	27 teeth pinion						
5	1			32005042	Chain 2324 mm long						
6	2			55003169	17 teeth tension pinion						
7	2			32004479	* 17 teeth tension pinion						
8	2			32004522	* Free pinion support						
9	2			74020058	* 8x20 Ø screw						
10	2			74022053	* 8 Ø washer						
11	2			74022013	* 8 Ø washer						
12	1			32004222	17/26 teeth double pinion						
13	1			32004521	Pinion support						
14	1			32005632	Conical gear wheel free wheel						
15	1			32004219	38 teeth pinion						
16	1			32005041	Chain 647 mm long						
17	1			32004347	21 teeth pinion						
18	1			32004860	Clutch stopfinger						
19	1			32005322	Connection terminal						



02101002				SPARE PARTS LIST			Chapter	Page
							11	40
BACK-GEARED MOTOR IM 48 / IM 48 LF				Illustration	Issue	Month		
				06100116	04	06		
Ite		Quantity		Article no	Description	Info	Notes	
* * * * * * * * * * * * * * *	1	1		55003196	230 V 230 V Back-geared motor		complete from No 954T315 + No 954T209 and 954T113 to No 44800002 from No 44800003 to No 44800002 from No 44800003 IM 4815/LF complete IM 4819/LF complete IM 4825/LF complete IM 4831/LF complete from No 44800003 to No 954T312 + No 954T414	
	2	1		71014069	* 220 V Back-geared motor			
	or	1		73026015	* 230 V Back-geared motor			
	3	1		32004070	* Speed indicator chart			
	or	1		32007556	* Speed indicator chart			
	4	1		74021053	* M 8 x pitch 100 rivekle nut			
	5	2		71079000	* Stuffing box			
	6	2		71079025	* Gear reduction			
	7	1		32005316	Inductive detector strand			
	or	1		32005324	Inductive detector strand			
	or	1		32005328	Inductive detector strand			
	or	1		32005334	Inductive detector strand			
	8	1		71050161	Inductive detector			
	or							
	1	1		56000005	132 V Back-geared motor kit 132 V			
	2	1		71014066	* 132 V Back-geared motor			

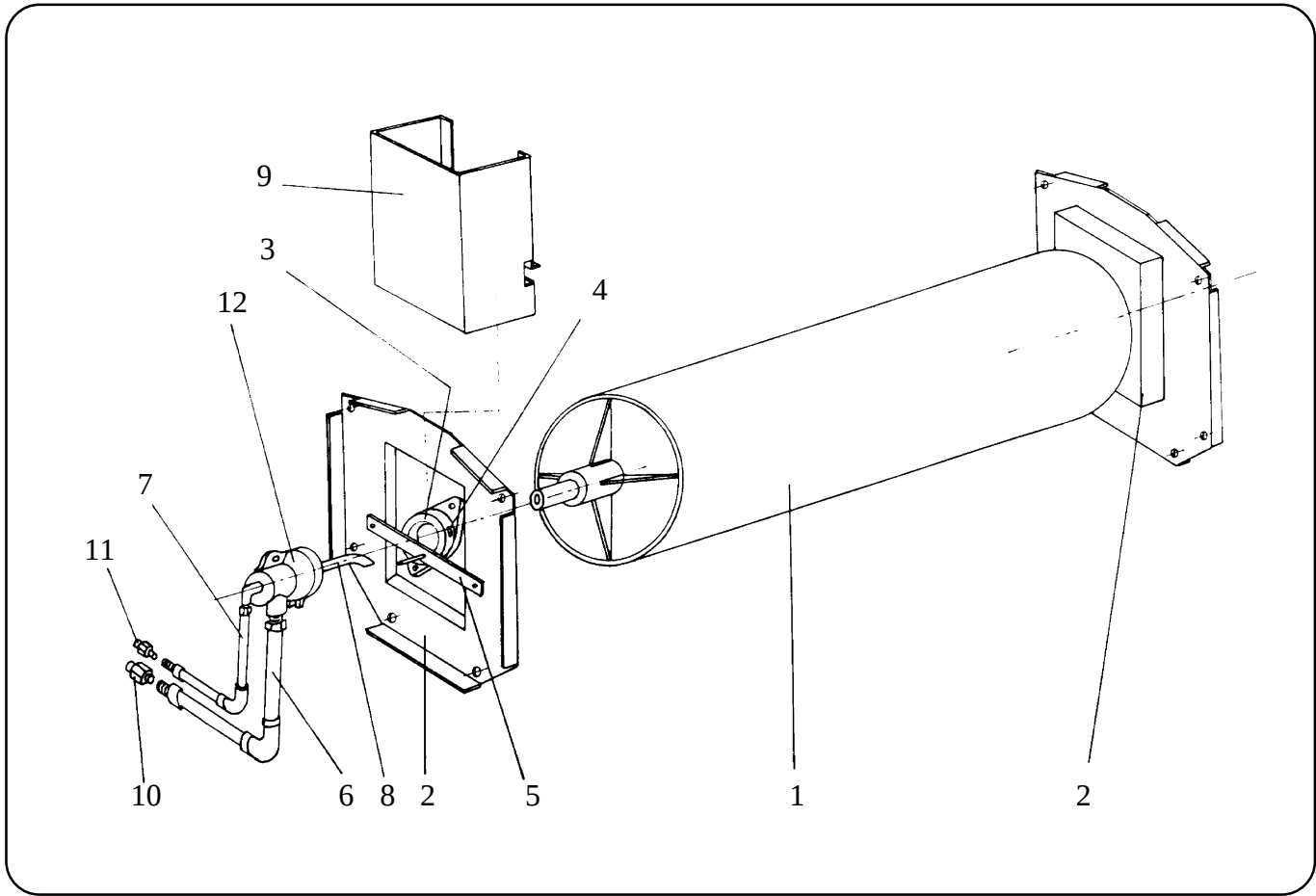


06100117

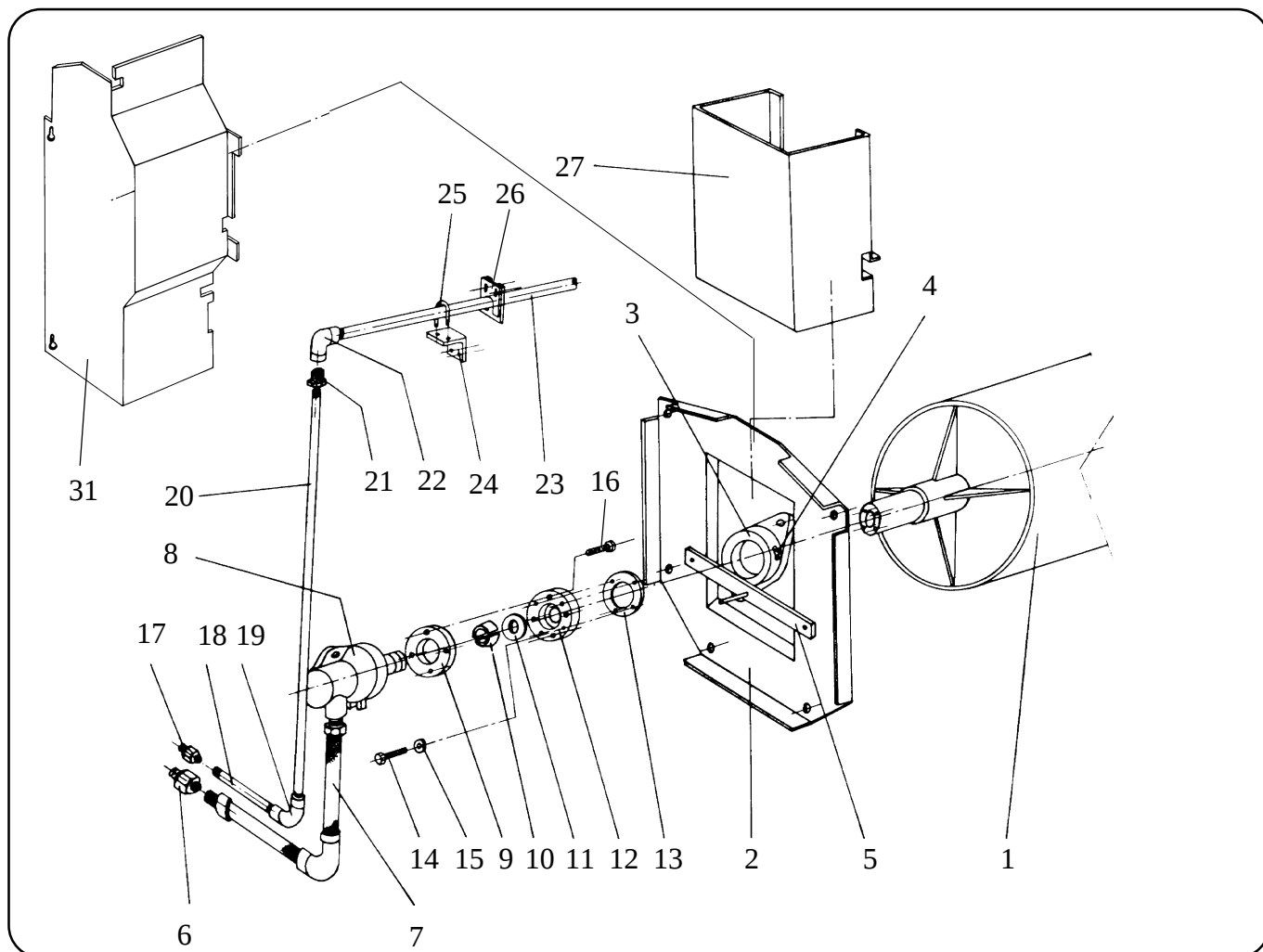


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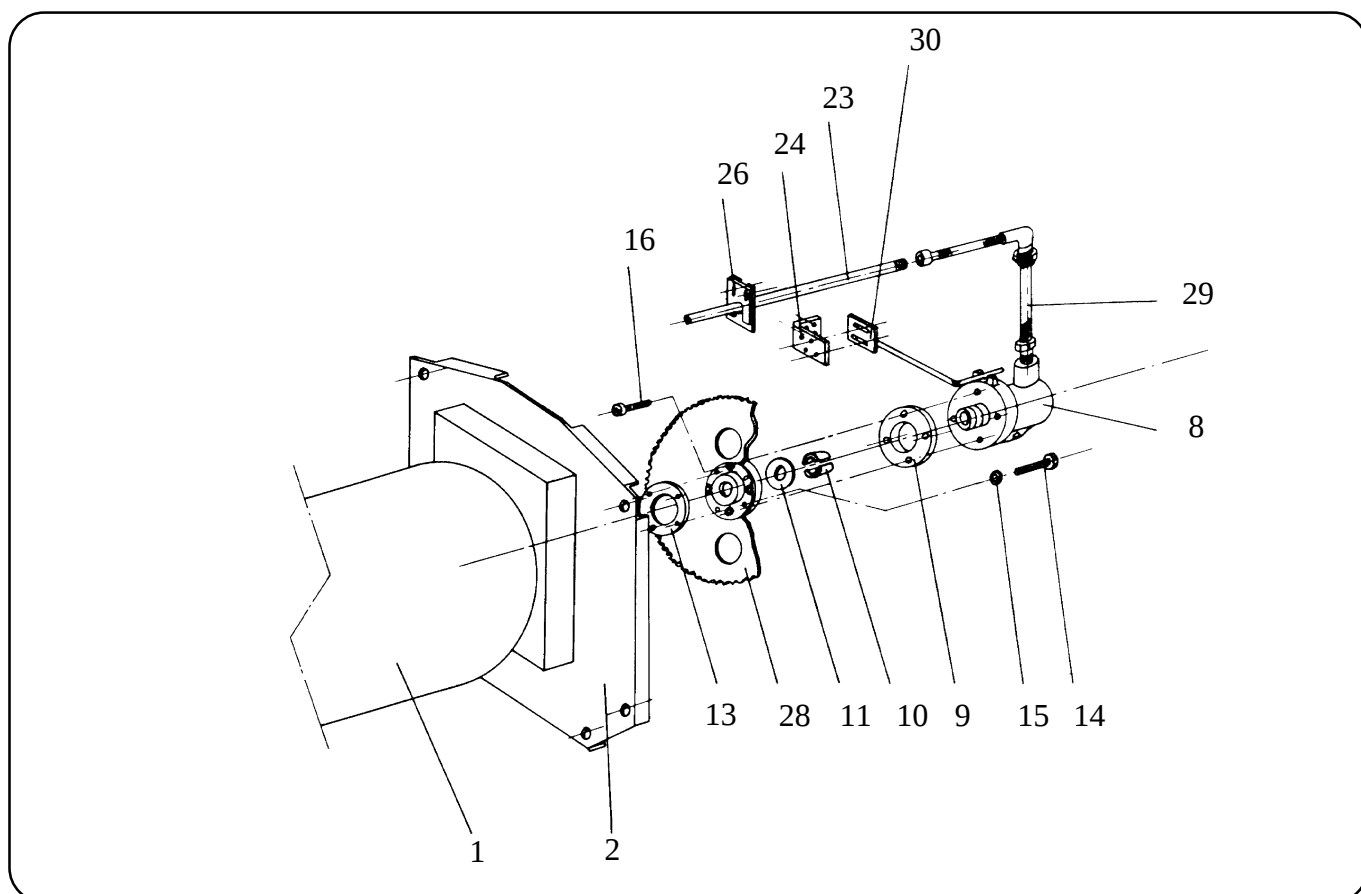
02101002				SPARE PARTS LIST			Chapter	Page
							12	42
HAND CONTROL				Illustration	Issue	Month		
				06100117/105	02	07		
Ite				Quantity	Article no	Description	Info	Notes
*	1	1			55003197	Hand control		to no 936P211 complete
	2	1			32003880	* 16 teeth conical gear wheel		
	3	2			74020242	* 6 Ø pitch 0.75 screw		
	4	1			74022015	* Diameter 16 washer		
	5	2			74026033	* Elastic ring		
	6	2			73012014	* Self-lubricating ring		
	7	1			32004348	* Hand control axis		
	8	1			32004221P	* Hand control plate		
	9	1			32004349	* Guiding bow		
	10	1			32005241	* Crank		
	11	1			74023038	* 3x20 diameter split pin		
	12	1			74010049	* 6x16 Ø screw		
	13	1			74012007	* 6 Ø washer		
	14	1			74022009	* 6 Ø washer		
*						Version no 2 (drawing n° 06100105)		from no 936P212 complete
	1	1			55003197	Hand control		
	2	1			32003880	* 16 teeth conical gear wheel		
	3	2			74020242	* 6 Ø pitch 0.75 screw		
	4	1			32006159	* Ring support plate		
	5	2			74026033	* Elastic ring		
	6	2			73012014	* Self-lubricating ring		
	7	1			32004348	* Hand control axis		
	8	1			32004221P	* Hand control plate		
	9	1			32004349	* Guiding bow		
	10	1			32005241	* Crank		
	11	1			74023038	* 3x20 diameter split pin		
	12	1			74010049	* 6x16 Ø screw		
	13	1			74012007	* 6 Ø washer		
	14	3			74022009	* 6 Ø washer		
	15	2			74020081	* 6x10 Ø screw		



02101002				SPARE PARTS LIST			Chapter	Page
							13	44
HEATING CYLINDER IM 48 / IM 48 LF STEAM				Illustration	Issue	Month		
				06100118	03	03		
							Year	
							94	
Ite	Quantity			Article no	Description	Info	Notes	
1 or or or 2 3 4 5 6 7 8 9 10 11 12	1			32005086	Version no 1 Steam cylinder		no 935P402	
	1			32005087	Steam cylinder		IM4815 / LF	
	1			32005088	Steam cylinder		IM4819 / LF	
	1			32005089	Steam cylinder		IM4825 / LF	
	2			32005538	Bearing support flange		IM4831 / LF	
	2			73010061	Bearing			
	2			72061011	Lubricator			
	1			32006314	Steam turning pair guidance			
	1			32004742	G 3/4" steam flexible hose			
	1			32004743	G 3/8" condensates flexible			
	1			32004816	Breather tube			
	1			32004906	Protective casing			
	1			72043156	G 3/4" connecting sleeve			
	1			72043155	G 3/8" connecting sleeve			
	1			73020336	Steam turning pair			

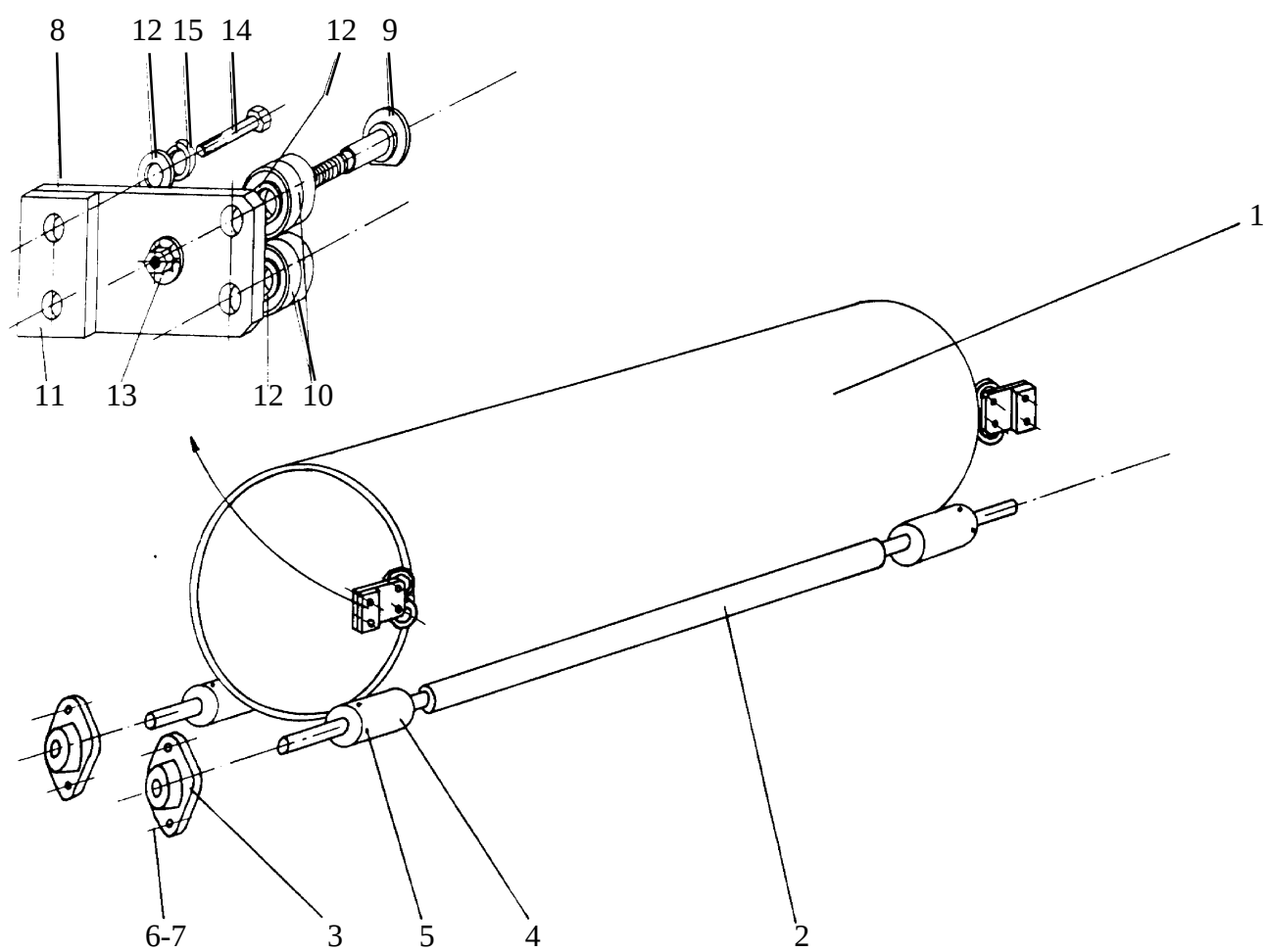


06100168

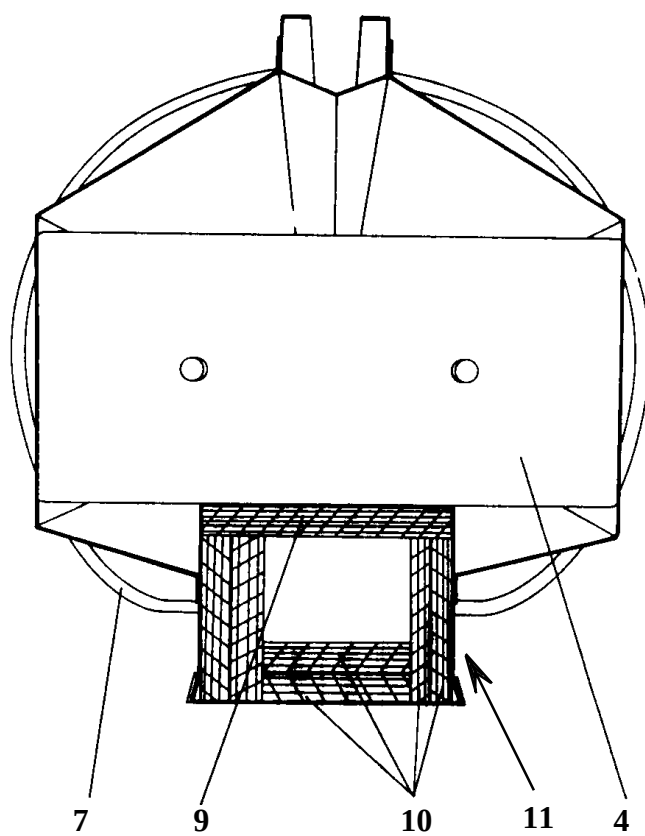
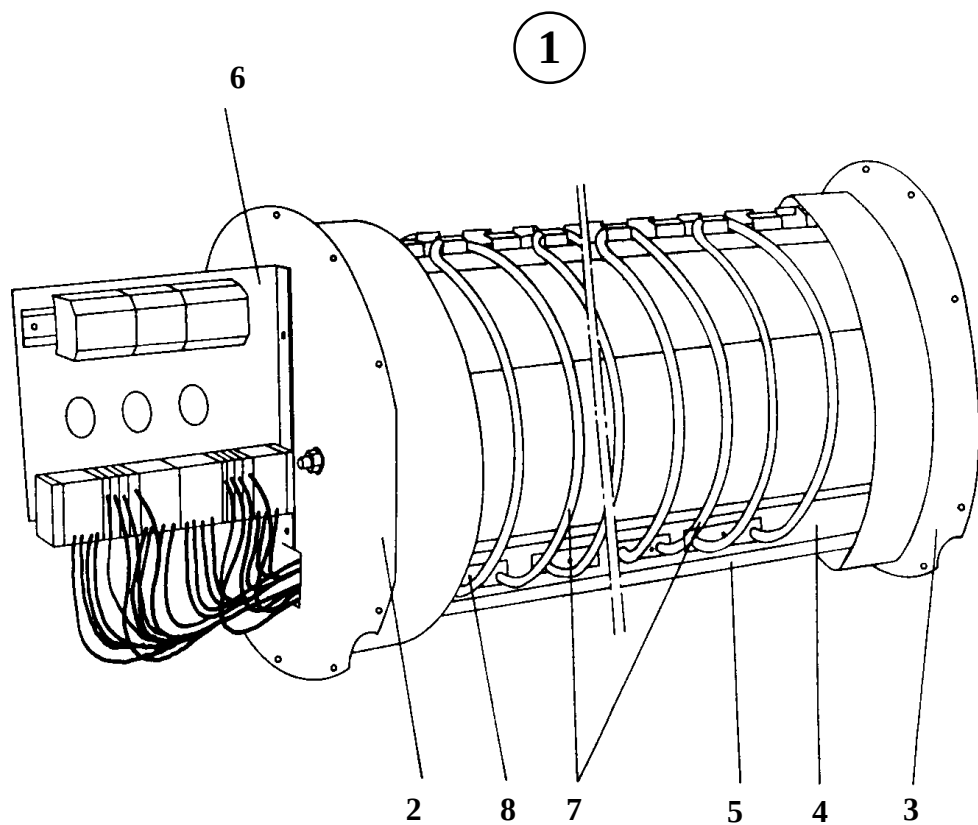


06100180

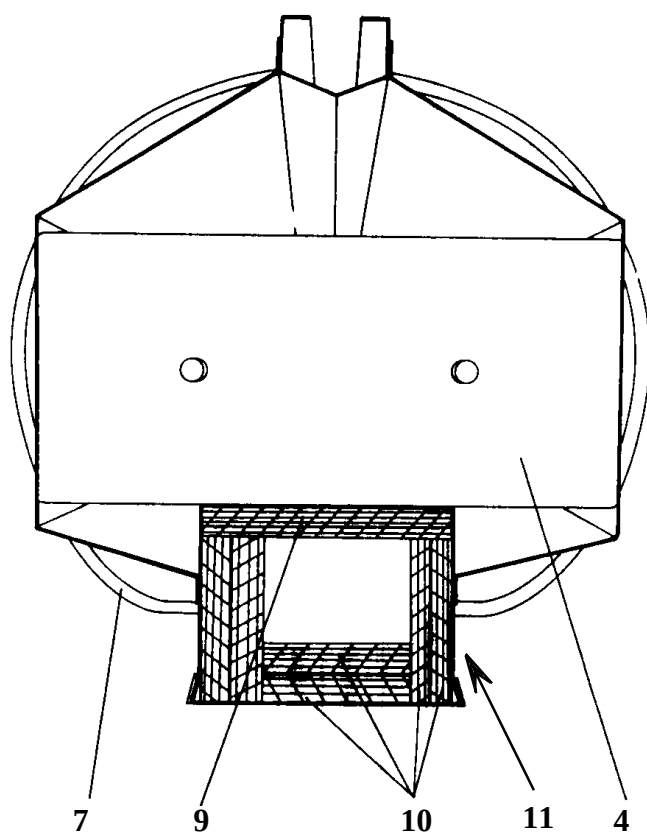
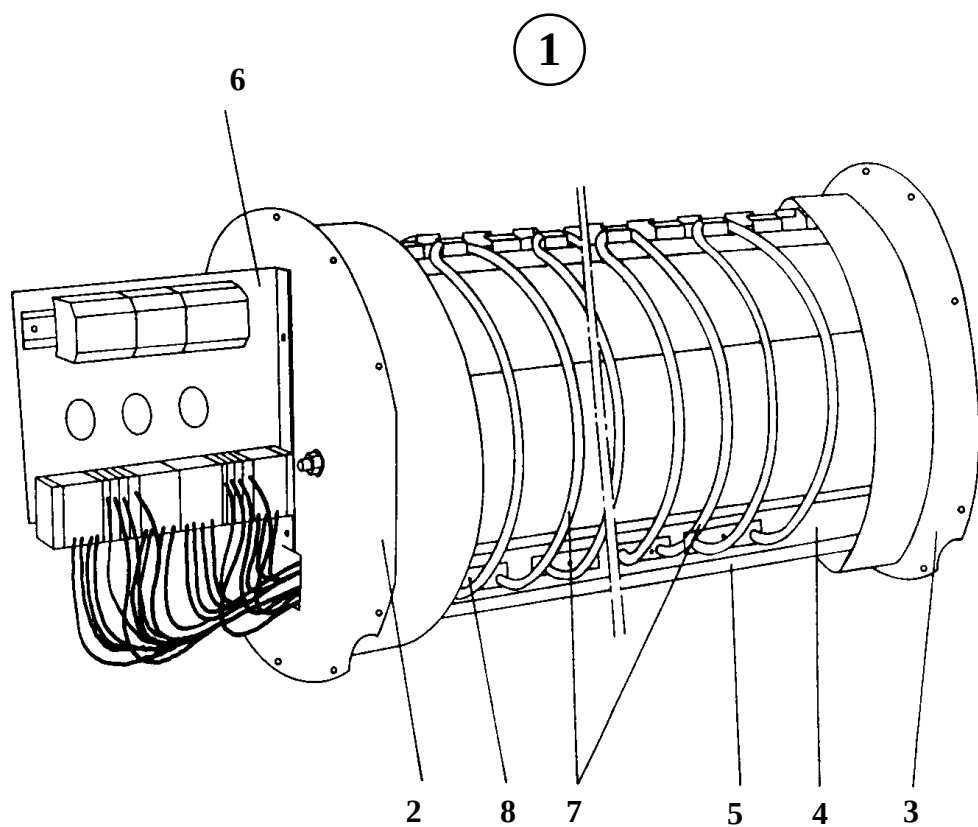
02101002				SPARE PARTS LIST			Chapter	Page
							13	44A
HEATING CYLINDER IM 48 / IM 48 LF STEAM				Illustration	Issue	Month		
				06100168/180	04	02		
Year				95				
Ite	Quantity			Article no	Description	Info	Notes	
					Version no 2		from no 935P403	
1	1			32006189	15 steam cylinder			
or	1			32006190	19 steam cylinder			
or	1			32006191	25 steam cylinder			
or	1			32006192	31 steam cylinder			
2	2			32005538	Bearing support flange			
3	2			73010061	Bearing			
4	2			72061011	Lubricator			
5	1			32006314	Steam turning pair guidance			
6	1			72043156	G 3/4" connecting sleeve			
7	1			32004742	Steam flexible hose			
8	2			73020402	Steam turning pair			
9	2			73020403	Lapped flange			
10	2			73020404	Set of inner ring			
* 11	2			73020405	Steam turning joint			
12	1			32006207	Spring collet			
13	2			32006209	Spring collet joint			
14	8			74020059	8 x 25 diameter screw			
15	8			74022053	8 Ø washer			
16	8			74020002	8 x 40 diameter screw			
17	1			72043155	G 3/8" connecting sleeve			
18	1			32006164	Horizontal tube			
19	1			72043157	G3/8" elbow			
20	1			32006169	Vertical tube			
21	1			72043165	G3/4" - 3/8" gear reduction			
22	1			72042101	G3/4" elbow			
23	1			32006198	15 longitudinal tube			
or	1			32006199	19 longitudinal tube			
or	1			32006200	25 longitudinal tube			
or	1			32006201	31 longitudinal tube			
24	2			32006175	Rectangular bracket			
25	1			74025040	Diameter 20/27 bow			
26	2			32006176	Stop plug			
27	1			32004906	Protective casing		from no 939P401	
28	1			32006208	85 teeth pinion		see pages 32 and 34	
29	1			32006158	Steam flexible hose			
30	1			32006170	Stopfinger			
31	1			32006300	Protective casing		from no 939T111	



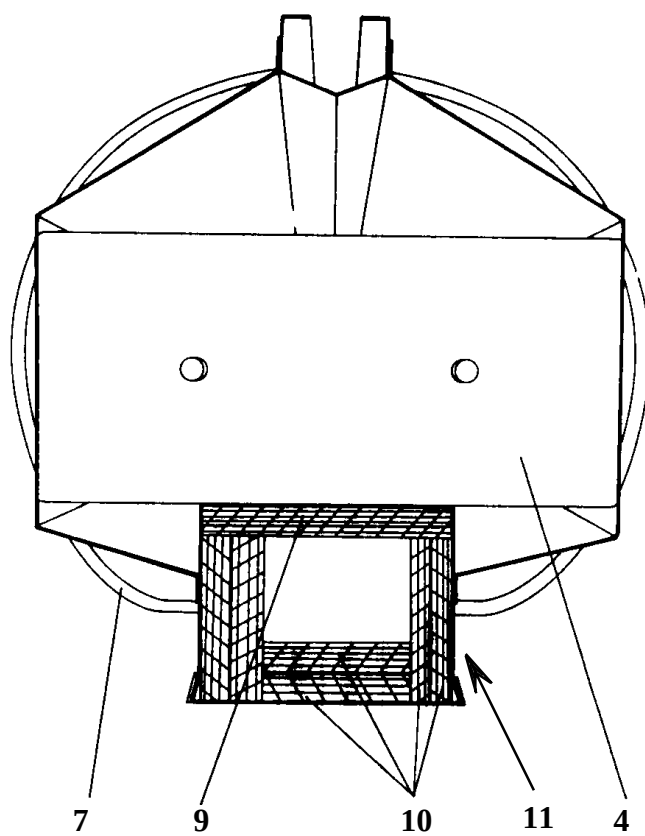
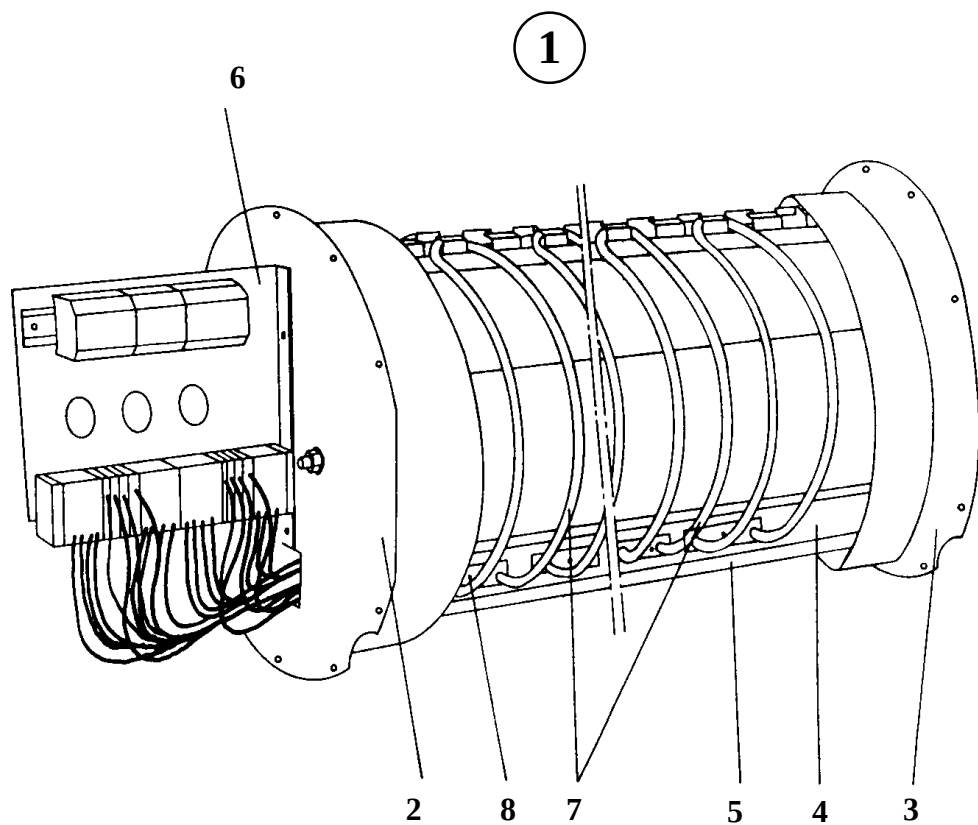
02101002				SPARE PARTS LIST			Chapter	Page
							14	46
							Month	Year
							01	93
HEATING CYLINDER IM48 - IM48 LF GAS / ELECTRIC				Illustration	Issue			
				06100119	01			
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32005304	Heating cylinder		IM4815 / LF	
or	1			32005305	Heating cylinder		IM4819 / LF	
or	1			32005306	Heating cylinder		IM4825 / LF	
or	1			32002245	Heating cylinder		IM4831 / LF	
2	2			32004032	Cylinder support satellite		IM4815 / LF	
or	2			32004038	Cylinder support satellite		IM4819 / LF	
or	2			32004044	Cylinder support satellite		IM4825 / LF	
or	2			32004050	Cylinder support satellite		IM4831 / LF	
3	4			73010043	Bearing			
4	4			32005301	Cylinder support roller			
5	8			74020154	8x10 Ø screw			
6	8			74020034	12x30 Ø screw			
7	8			74021072	12 Ø nut			
8	2			32004098	Rolling support			
9	4			32003132	Roller axis			
10	8			73011109	Rolling			
11	2			32004099	Distance sleeve			
12	8			74012002	8 Ø washer			
13	4			74021075	8 Ø nut			
14	4			74020059	8x25 Ø screw			
15	4			74022053	8 Ø washer			



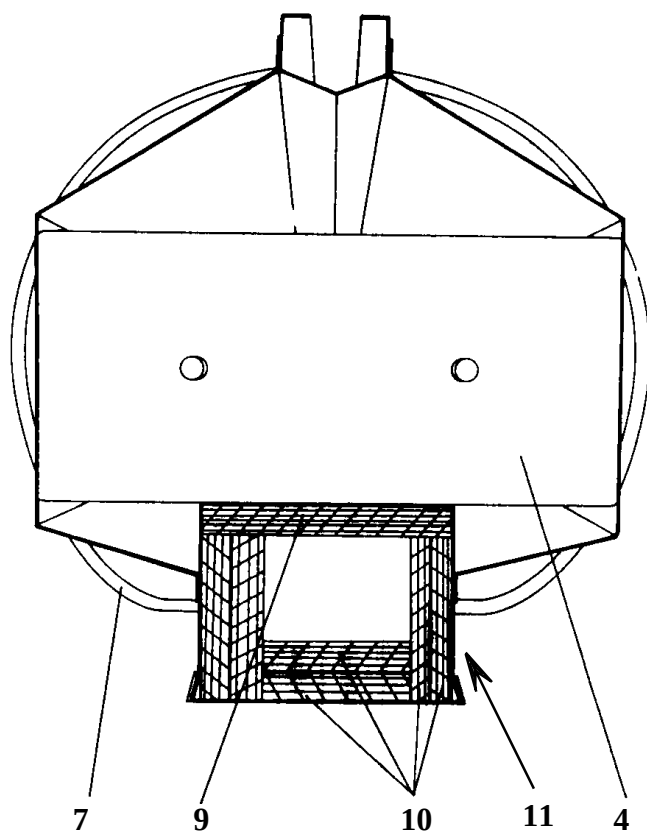
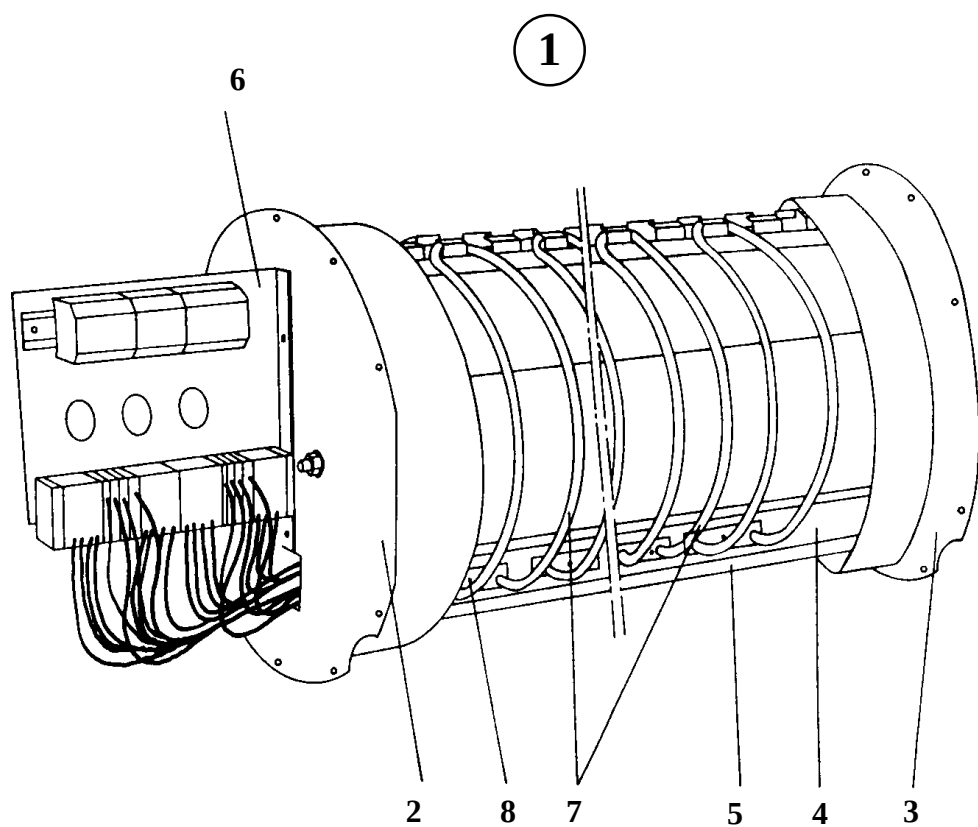
02101002				SPARE PARTS LIST			Chapter	Page
							15	48
							Month	Year
							07	96
HEATING BOX IM4815 / IM4815 LF ELECTRIC				Illustration	Issue			
				06100120	03			
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003286	400 volts heating box		complete	
or	1			55005876	230 volts heating box		complete	
2	1			32004593	* Left ferrule			
3	1			32004656	* Right ferrule			
4	1			32004707	* Resistors support			
5	2			32004720	* Resistors support cap			
6	1			55004235	* 400 volts heating plate			
or	1			55005877	* 230 volts heating plate			
7	24			71070094	* Heating resistor		1300 W. 230 V	
8	36			74014005	* Rivet Pop			
9	3			32004903	* Rock wool		to no 966T405	
* or	4			32006960	* Heat insulating material		from no 966T406	
10	9			32004904	* Rock wool		to no 966T405	
* or	4			32006958	* Heat insulating material		from no 966T406	
* 11	3			32006997	* Wire		from no 966T406	



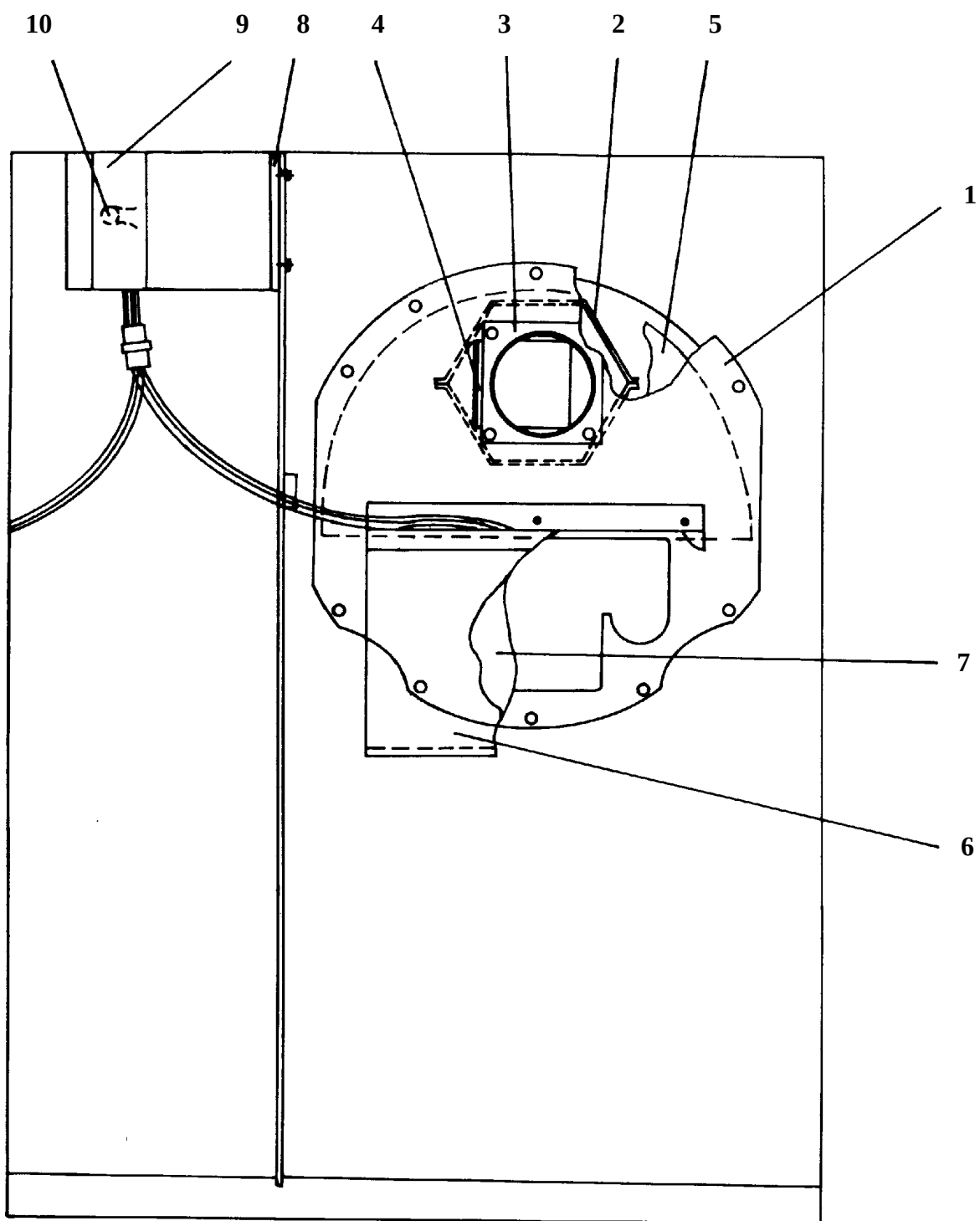
02101002				SPARE PARTS LIST			Chapter	Page
							15	50
HEATING BOX IM4819 / IM4819 LF ELECTRIC				Illustration	Issue	Month		Year
				06100120	04	08		97
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003209	400 volts heating box		complete	
or	1			55005882	230 volts heating box		complete	
2	1			32004593	* Left ferrule			
3	1			32004656	* Right ferrule			
4	1			32004198	* Resistors support			
5	3			32004206	* Resistors support cap			
6	1			55004237	* 400 volts heating plate			
or	1			55005883	* 230 volts heating plate			
7	30			71070094	* Heating resistor		1300 W. 230 V	
* or	30			71070097	* Heating resistor		1300 W. 115 V	
* or	30			71070100	* Heating resistor		1300 W. 190 V	
8	48			74014005	* Rivet Pop			
9	4			32004903	* Rock wool		to no 966T405	
or	5			32006960	* Heat insulating material		from no 966T406	
10	11			32004904	* Rock wool		to no 966T405	
or	5			32006958	* Heat insulating material		from no 966T406	
11	4			32006997	* Wire		from no 966T406	



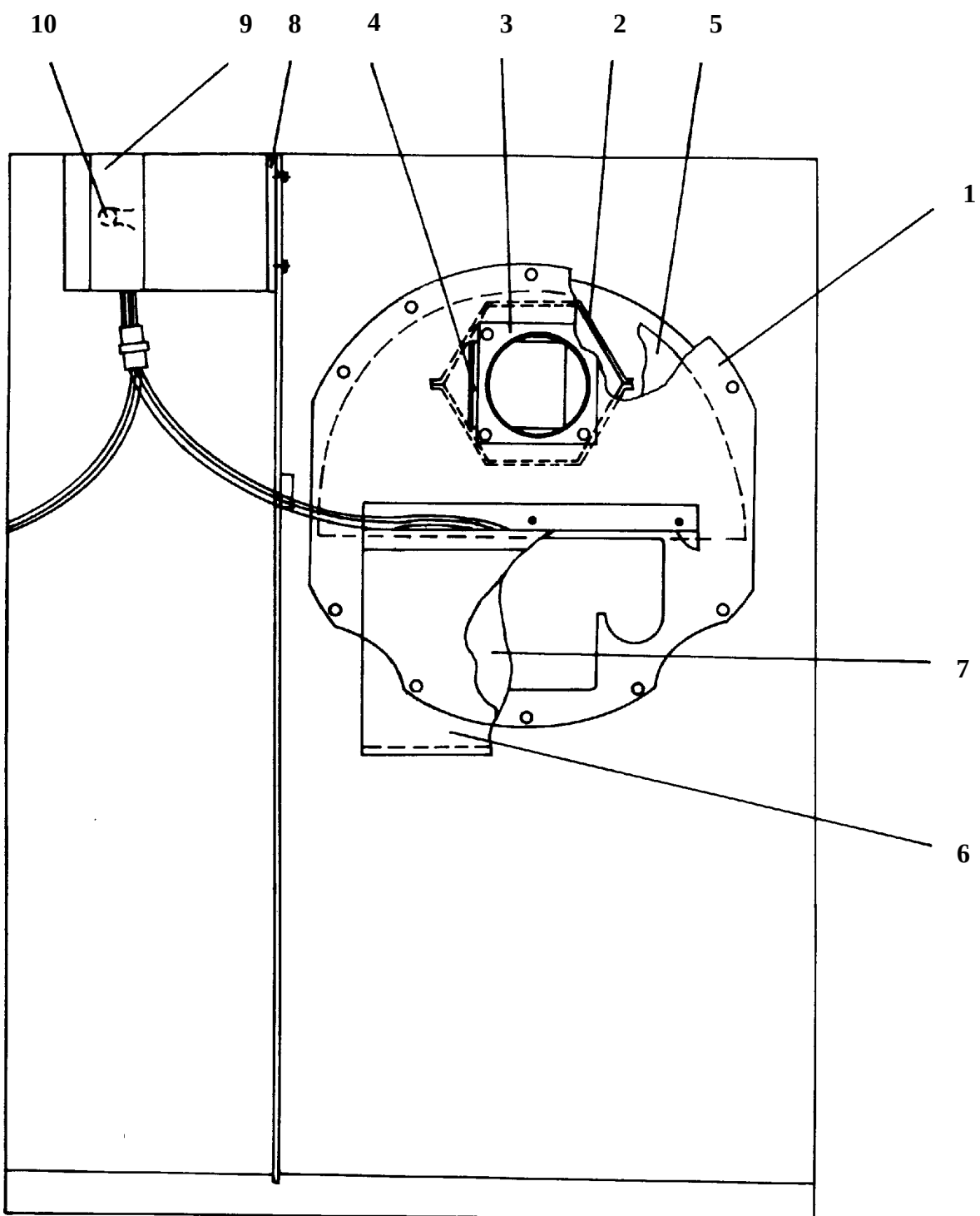
02101002				SPARE PARTS LIST			Chapter	Page
							15	52
							Month	Year
							07	96
HEATING BOX IM4825 / IM4825 LF ELECTRIC				Illustration	Issue			
				06100120	03			
Ite	Quantity			Article no	Description	Info	Notes	
* or 2 3 4 5 6 or 7 8 9 * or 10 * or * 11	1	1		55003261	400 volts heating box		complete	
	1	1		55005887	230 volts heating box		complete	
	1	1		32004593	* Left ferrule			
	1	1		32004656	* Right ferrule			
	1	1		32004199	* Resistors support			
	4	4		32004207	* Resistors support cap			
	1	1		55004238	* 400 volts heating plate			
	1	1		55005888	* 230 volts heating plate			
	39			71070094	* Résistance chauffante		1300 W. 230 V	
	63			74014005	* Rivet Pop			
	5			32004903	* Rock wool		to no 966T405	
* or 10 * or * 11	6			32006960	* Heat insulating material		from no 966T406	
	14			32004904	* Rock wool		to no 966T405	
	6			32006959	* Heat insulating material		from no 966T406	
	4			32006997	* Wire		from no 966T406	



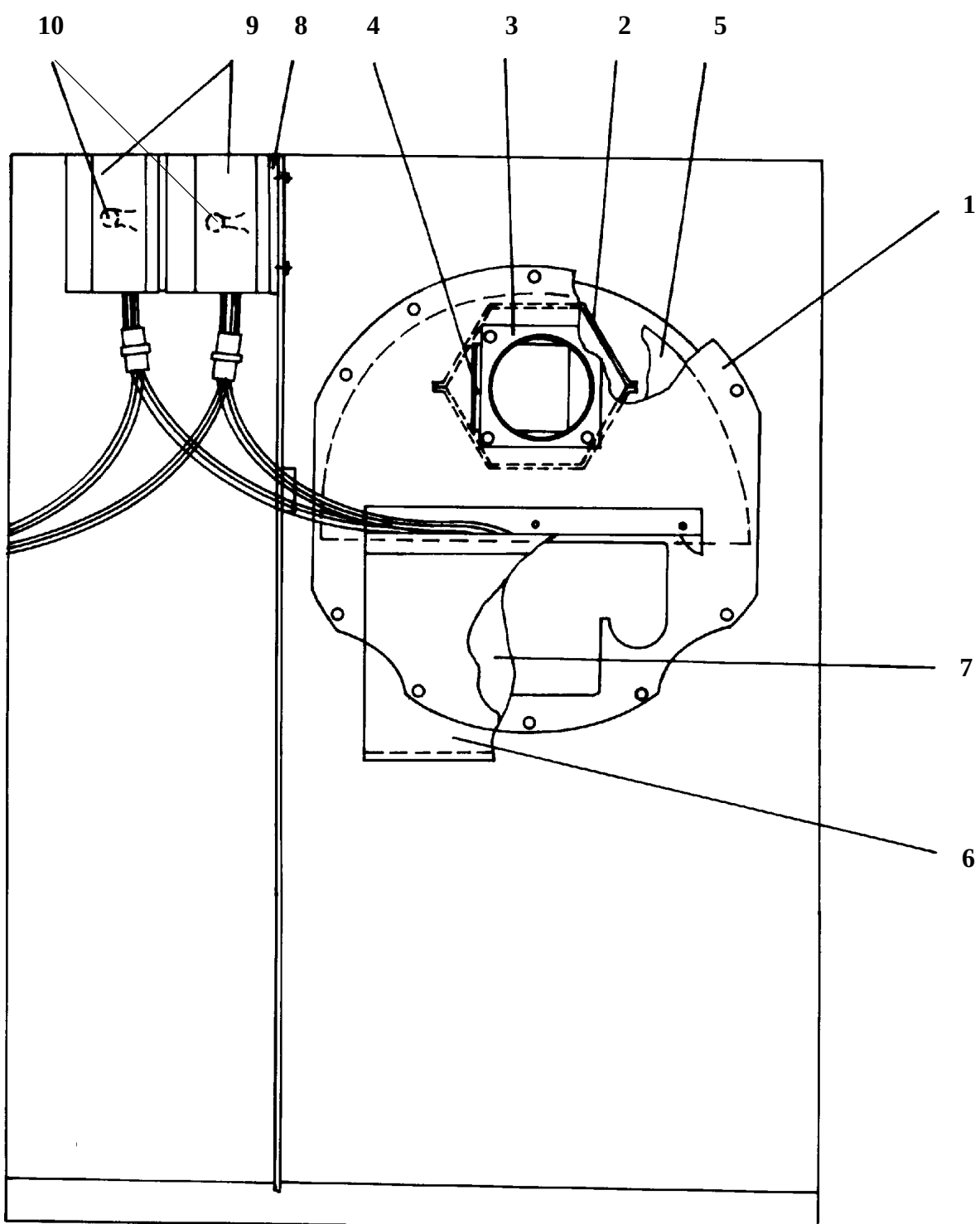
02101002				SPARE PARTS LIST			Chapter	Page
							15	54
HEATING BOX IM4831 / IM4831 LF ELECTRIC				Illustration	Issue	Month		
				06100120	03	07		
							Year	
							96	
Ite	Quantity			Article no	Description	Info	Notes	
* or 2 3 4 5 6 or 7 8 9 * or * or * 11	1	1		55003313	400 volts heating box		complete	
	1	1		55005891	230 volts heating box		complete	
	1	1		32004593	* Left ferrule			
	1	1		32004656	* Right ferrule			
	1	1		32003696	* Resistors support			
	4	4		32003702	* Resistors support cap			
	1	1		55004239	* 400 volts heating plate			
	1	1		55005892	* 230 volts heating plate			
	48			71070094	* Heating resistor		1300 W. 230 V	
	72			74014005	* Rivet Pop			
	6			32004903	* Rock wool		to no 966T405	
* or * or * 11	7			32006960	* Heat insulating material		from no 966T406	
	17			32004904	* Rock wool		to no 966T405	
	7			32006959	* Heat insulating material		from no 966T406	
	5			32006997	* Wire		from no 966T406	



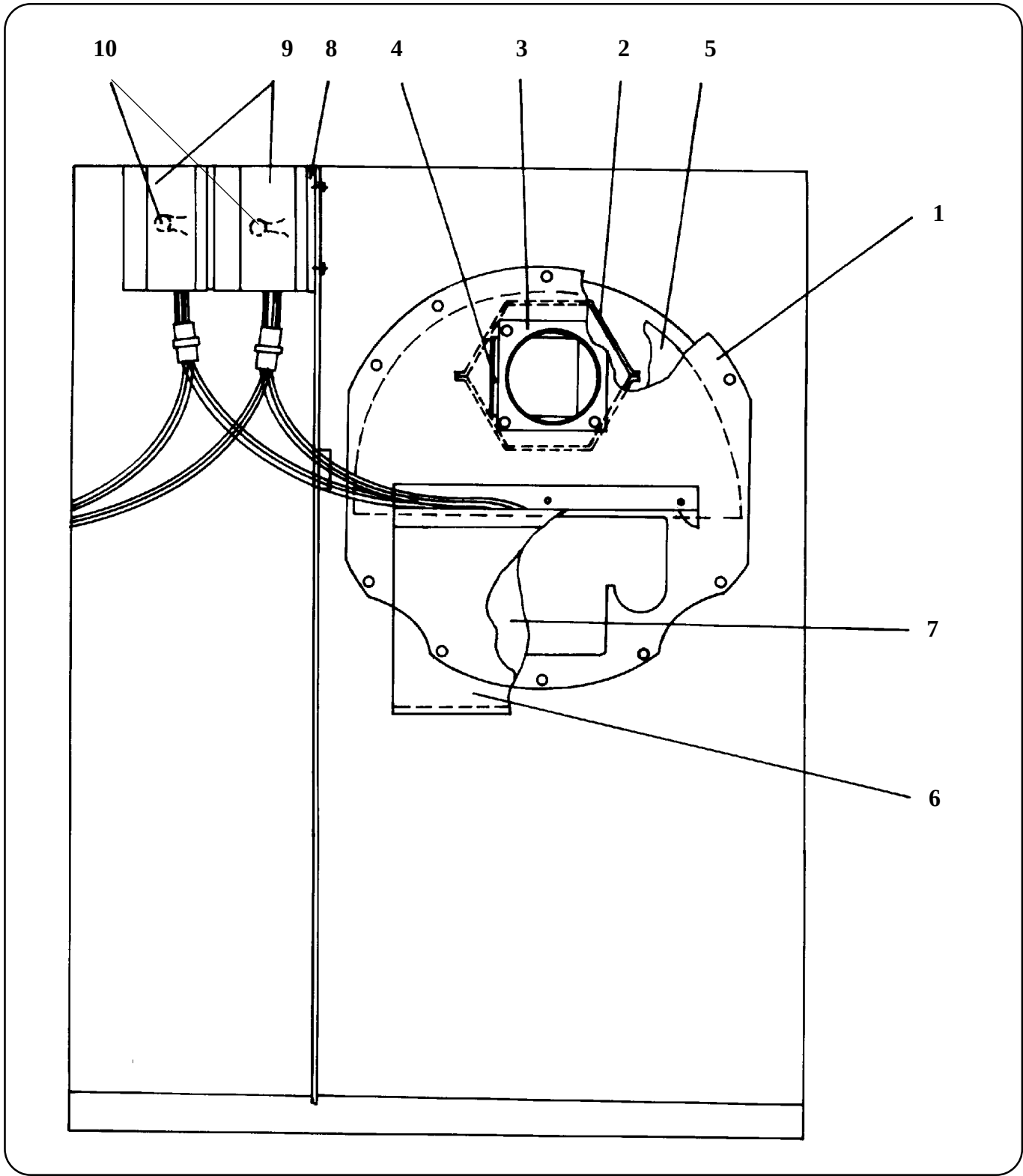
02101002				SPARE PARTS LIST			Chapter	Page
							16	56
GAS HEATING - RIGHT SIDE IM4815 / IM4815 LF				Illustration	Issue	Month		
				06100121	01	01		
							93	
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32004815	Gas right ferrule		Machines for Italy For RV0513 ignitor only	
2	1			32004730	Air suction tube			
3	1			32004501	Hot air aspiration hole			
4	1			32004790	Reducing damper			
5	1			32005098	Insulating ferrule protection			
6	1			32004676	Flame right protection			
7	1			32004905	Insulating protection			
8	1			32004896	Ignitor support			
9	1			71088018	RV0513 ignitor			
or	1			71088024	RV0512 ignitor			
10	1			71082035	Varistor			



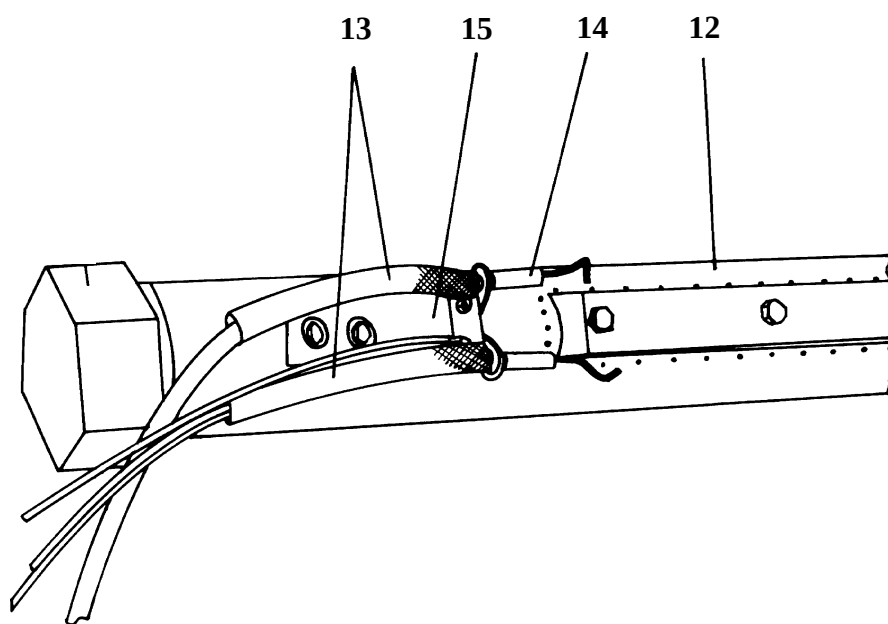
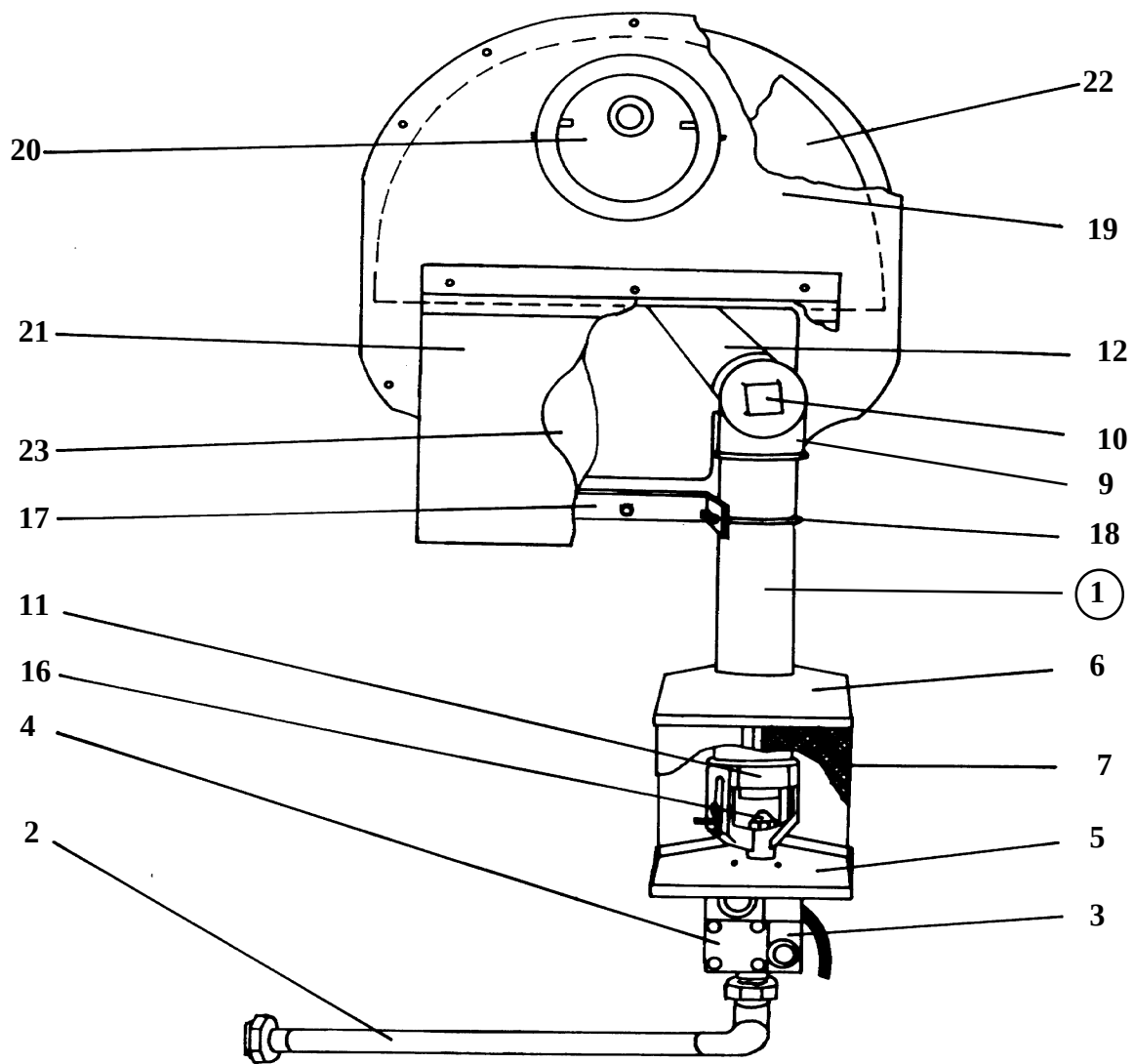
02101002				SPARE PARTS LIST				Chapter	Page		
GAS HEATING - RIGHT SIDE IM4819 / IM4819 LF								16	58		
								Illustration	Issue	Month	Year
								06100121	01	01	93
Ite	Quantity			Article no	Description	Info	Notes				
1	1			32004815	Gas right ferrule		Machines for Italy For RV0513 ignitor only				
2	1			32004731	Air suction tube						
3	1			32004501	Hot air aspiration hole						
4	1			32004790	Reducing damper						
5	1			32005098	Insulating ferrule protection						
6	1			32004676	Flame right protection						
7	1			32004905	Insulating protection						
8	1			32004896	Ignitor support						
9	1			71088018	RV0513 ignitor						
or	1			71088024	RV0512 ignitor						
10	1			71082035	Varistor						



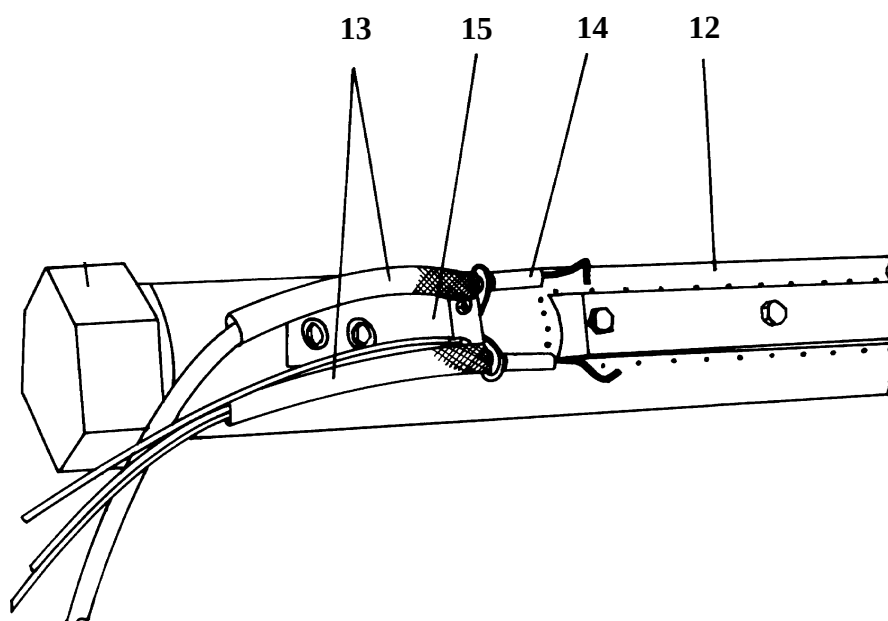
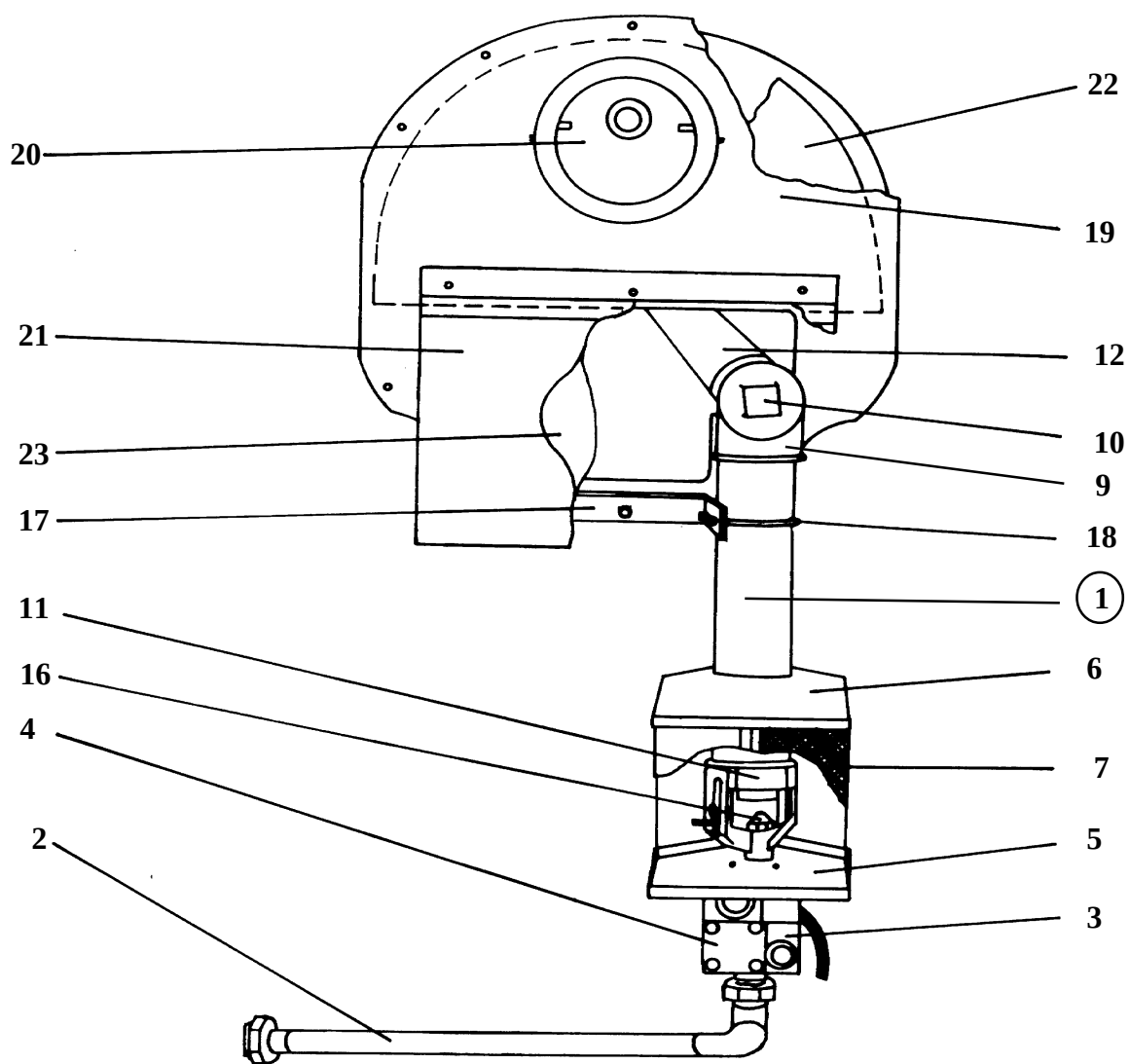
02101002				SPARE PARTS LIST			Chapter	Page
							16	60
GAS HEATING - RIGHT SIDE IM4825 / IM4825 LF				Illustration	Issue	Month		
				06100122	01	01		
							93	
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32004815	Gas right ferrule		Machines for Italy For RV0513 ignitor only	
2	1			32004732	Air suction tube			
3	1			32004501	Hot air aspiration hole			
4	1			32004790	Reducing damper			
5	1			32005098	Insulating ferrule protection			
6	1			32004676	Flame right protection			
7	1			32004905	Insulating protection			
8	1			32004896	Ignitor support			
9	2			71088018	RV0513 ignitor			
or	2			71088024	RV0512 ignitor			
10	2			71082035	Varistor			



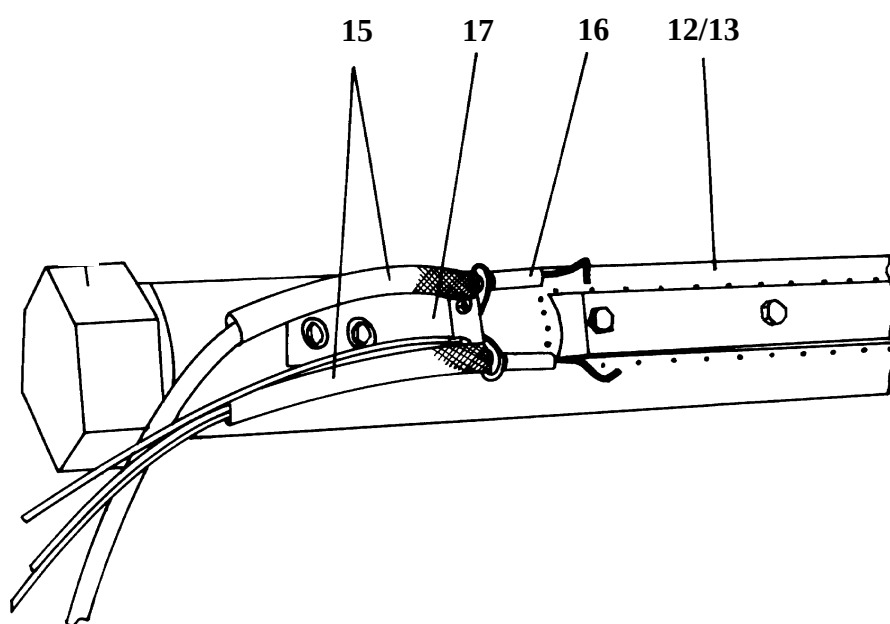
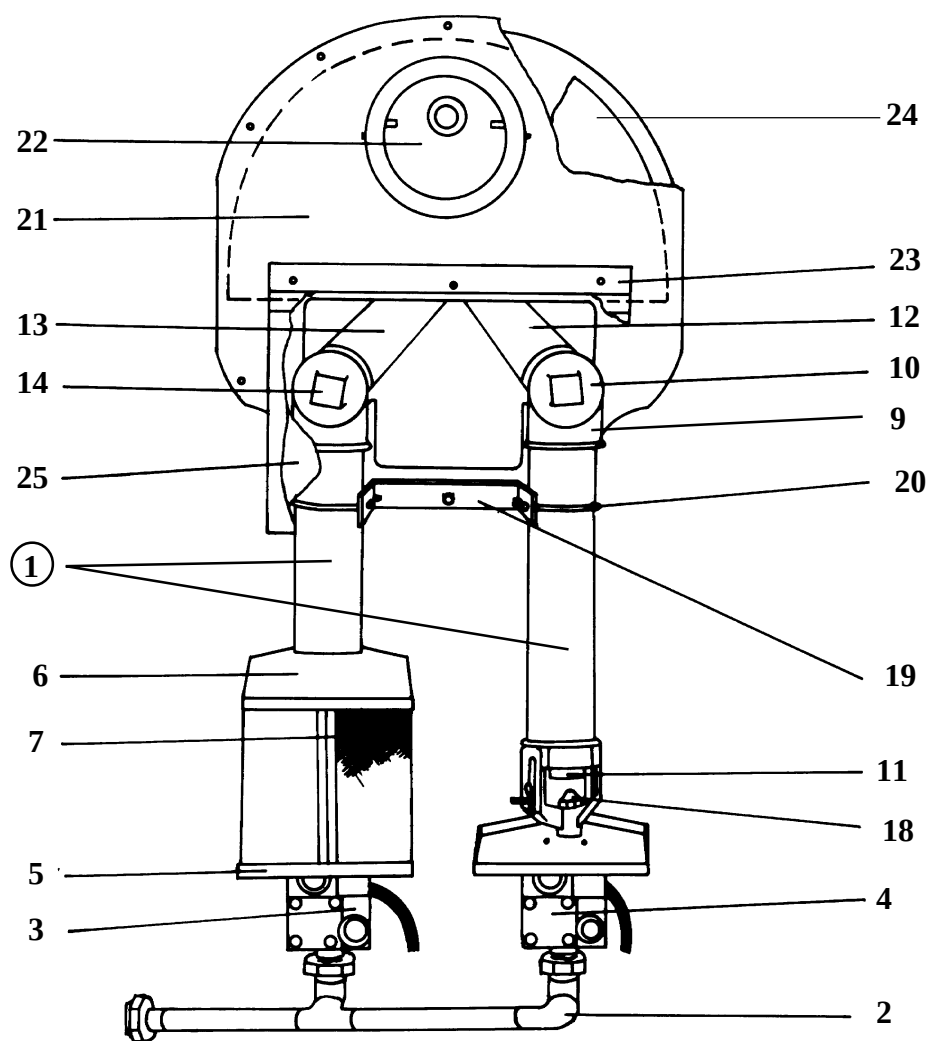
02101002				SPARE PARTS LIST			Chapter	Page
							16	62
GAS HEATING - RIGHT SIDE IM4831 / IM4831 LF				Illustration	Issue	Month		
				06100122	01	01		
							93	
Ite	Quantity			Article no	Description	Info	Notes	
1	1			32004815	Gas right ferrule		Machines for Italy For RV0513 ignitor only	
2	1			32004733	Air suction tube			
3	1			32004501	Hot air aspiration hole			
4	1			32004790	Reducing damper			
5	1			32005098	Insulating ferrule protection			
6	1			32004676	Flame right protection			
7	1			32004905	Insulating protection			
8	1			32004896	Ignitor support			
9	2			71088018	RV0513 ignitor			
or	2			71088024	RV0512 ignitor			
10	2			71082035	Varistor			



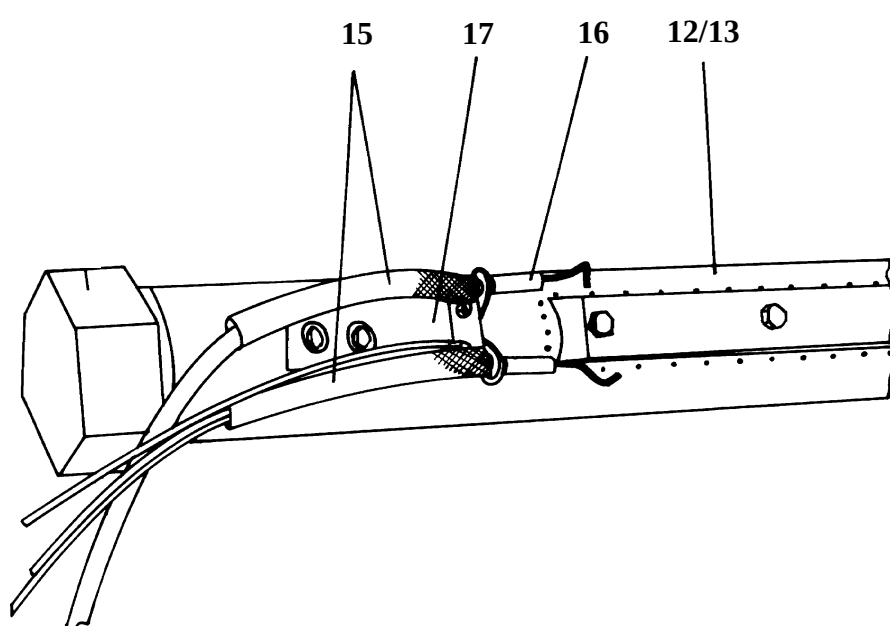
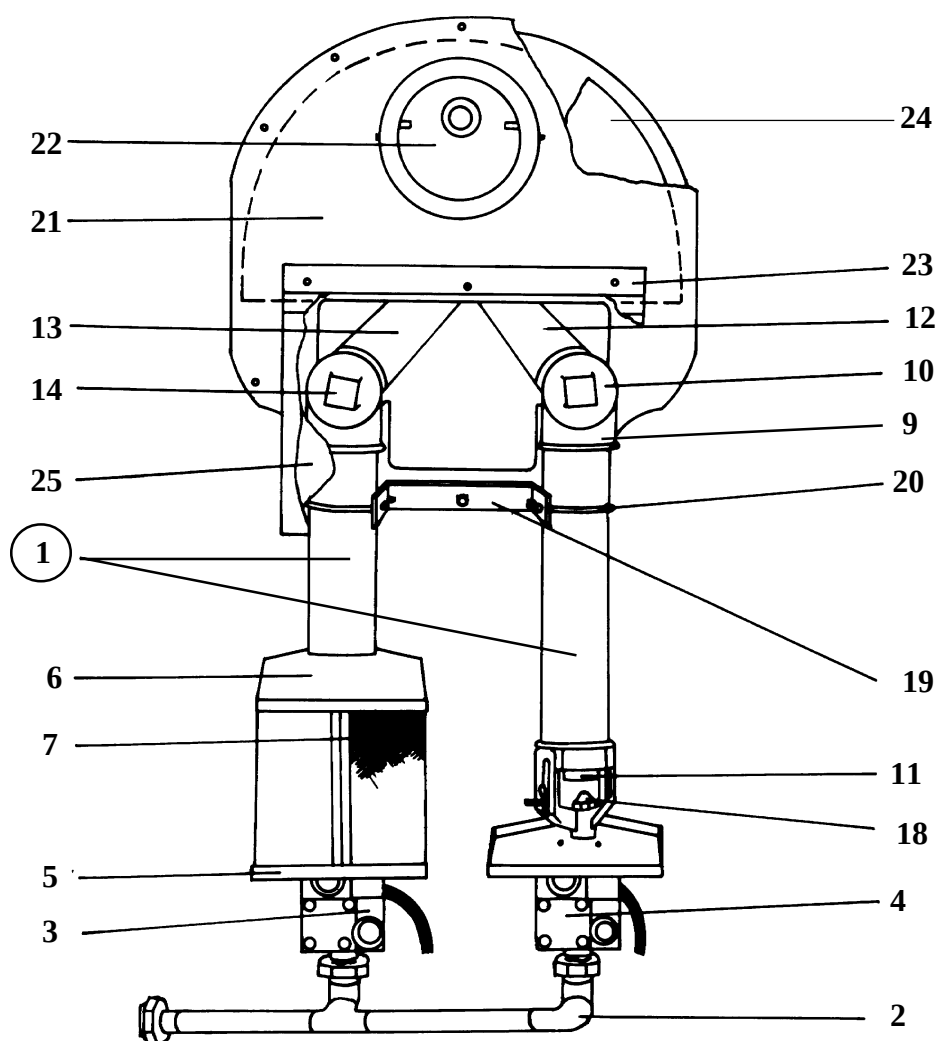
02101002				SPARE PARTS LIST			Chapter	Page
							16	64
GAS HEATING - LEFT SIDE IM4815 / IM4815 LF				Illustration	Issue	Month		
				06100123	04	10		
Ite				Quantity	Article no	Description	Info	Notes
1	1			55003428	Pipe burner			complete
2	1			32004728	* Gas connection			
3	1			72011106	* Gas electrovalve			
4	1			72011120	* Conversion card			
5	1			32005542	* Venturi filter base			from no 941T401
6	1			32005540	* Venturi filter cap			from no 941T401
7	1			32005543	* Venturi filter			from no 941T401
8	-			-	Not use			
9	1			72043064	* Tee			
10	1			72040007	* Male plug			
11	1			72051151	* Venturi			
12	1			72051183	* Blue flame burner			
13	1			32004572	* Strand/electrodes			
* 14	2			71088017	** Electrode			
15	1			32004711	Ignition electrodes support			
16	1			72051141	4.50 mm diameter injector			
or	1			72051142	3.10 mm diameter injector			
17	1			32004653	Bracket			
18	1			74025041	Diameter 40/49 bow			
19	1			32004814	Left ferrule			
20	1			74031035	Regulator			
21	1			32004677	Left flame protection			
22	1			32005098	Insulating ferrule protection			
23	1			32004905	Insulating ferrule			



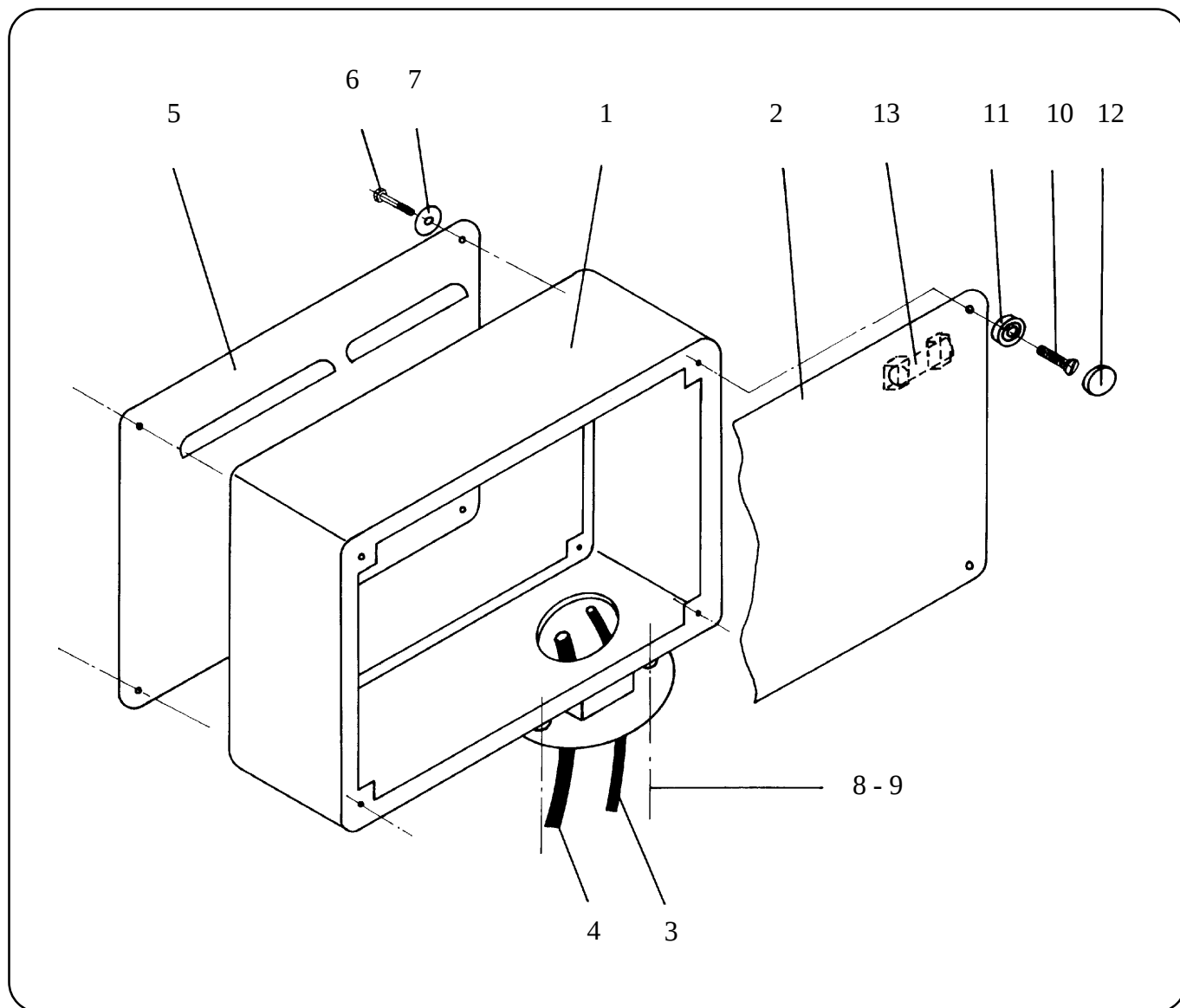
02101002				SPARE PARTS LIST			Chapter	Page
							16	66
GAS HEATING - LEFT SIDE IM4819 / IM4819 LF				Illustration	Issue			
				06100123	04	Month	Year	
						10	97	
Ite	Quantity			Article no	Description	Info	Notes	
1	1			55003429	Pipe burner		complete	
2	1			32004728	* Gas connection			
3	1			72011106	* Gas electrovalve			
4	1			72011120	* Conversion card		from no 941T401	
5	1			32005542	* Venturi filter base			
6	1			32005540	* Venturi filter cap			
7	1			32005543	* Venturi filter		from no 941T401	
8	-			-	Not use			
9	1			72043064	* Tee			
10	1			72040007	* Male plug			
11	1			72051151	*Venturi			
12	1			72051184	* Blue flame pipe			
13	1			32004572	* Strand/electrodes			
* 14	2			71088017	** Electrode			
15	1			32004711	Ignition electrodes support			
16	1			72051048	3.40 mm diameter injector			
or	1			72051051	4.70 mm diameter injector			
17	1			32004653	Bracket			
18	1			74025041	Diameter 40/49 bow			
19	1			32004814	Left ferrule			
20	1			74031035	Regulator			
21	1			32004677	Left flame protection			
22	1			32005098	Insulating ferrule protection			
23	1			32004905	Insulating ferrule			



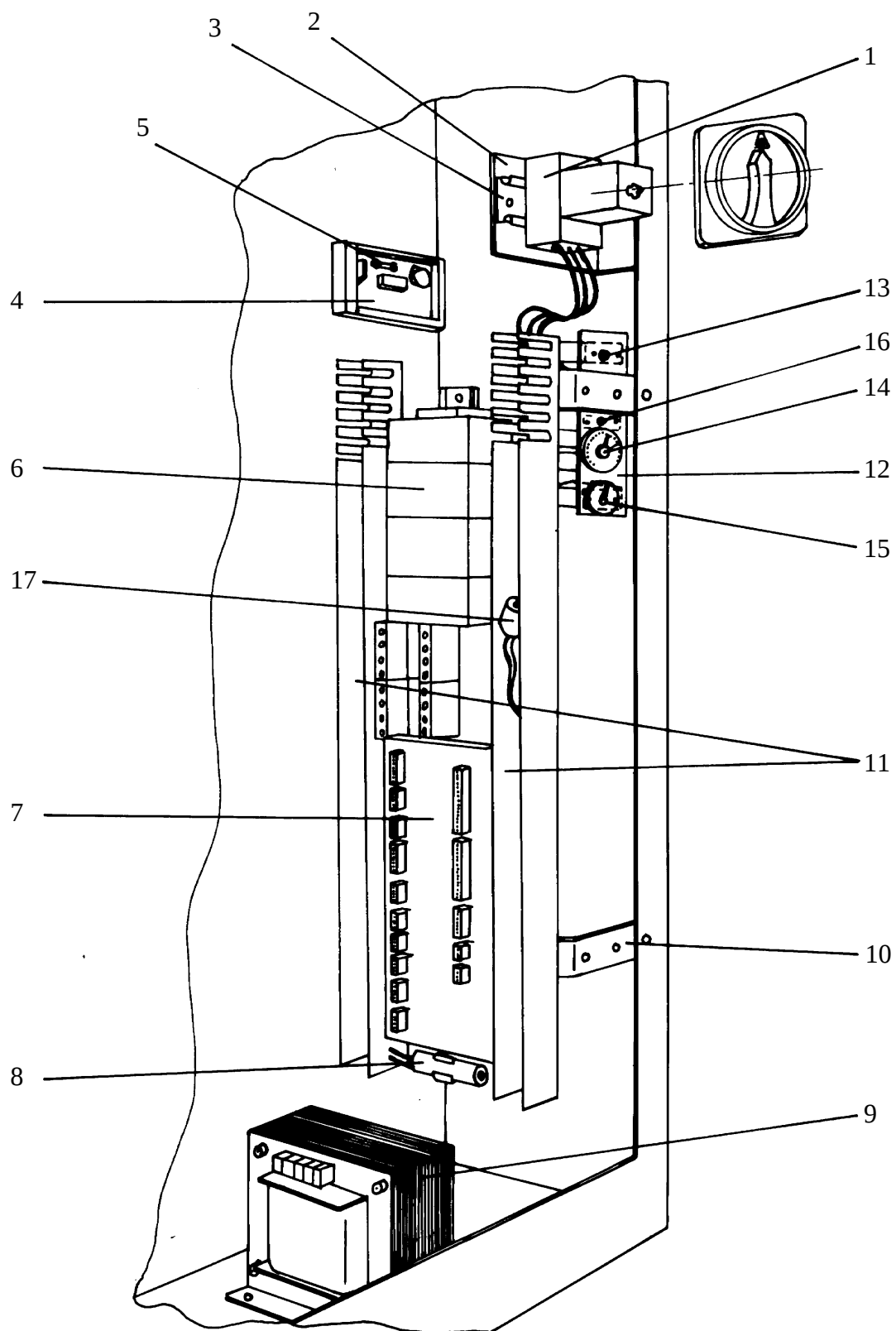
02101002				SPARE PARTS LIST			Chapter	Page
							16	68
GAS HEATING - LEFT SIDE IM4825 / IM4825 LF				Illustration	Issue	Month		
				06100124	05	10		
Ite				Quantity	Article no	Description	Info	Notes
1	2			55003430	Pipe burner			complete
2	1			32004729	* Gas connection			
3	2			72011106	* Gas electrovalve			
4	2			72011120	* Conversion card			
5	2			32005542	* Venturi filter base			from no 941T401
6	2			32005541	* Venturi filter cap			from no 941T401
7	2			32005543	* Venturi filter			from no 941T401
8	-			-	Not use			
9	2			72043096	* Tee			
10	2			72040007	* Male plug			
11	2			72051152	* Venturi			
12	1			72051185	* Front blue flame burner			
13	1			72051186	* Back blue flame burner			
14	1			32004890	* Back burner deflector			to no 96BT306
15	2			32004572	* Strand/electrodes			
* 16	4			71088017	** Electrode			
17	2			32004711	Ignition electrode support			
18	2			72051117	3.70 mm diameter injector			
or	2			72051123	5.40 mm diameter injector			
19	1			32004653	Bracket			
20	2			74025042	50/60 diameter bow			
21	1			32004814	Left ferrule			
22	1			74031035	Regulator			
23	1			32004677	Left flame protection			
24	1			32005098	Insulating ferrule protection			
25	1			32004905	Insulating protection			



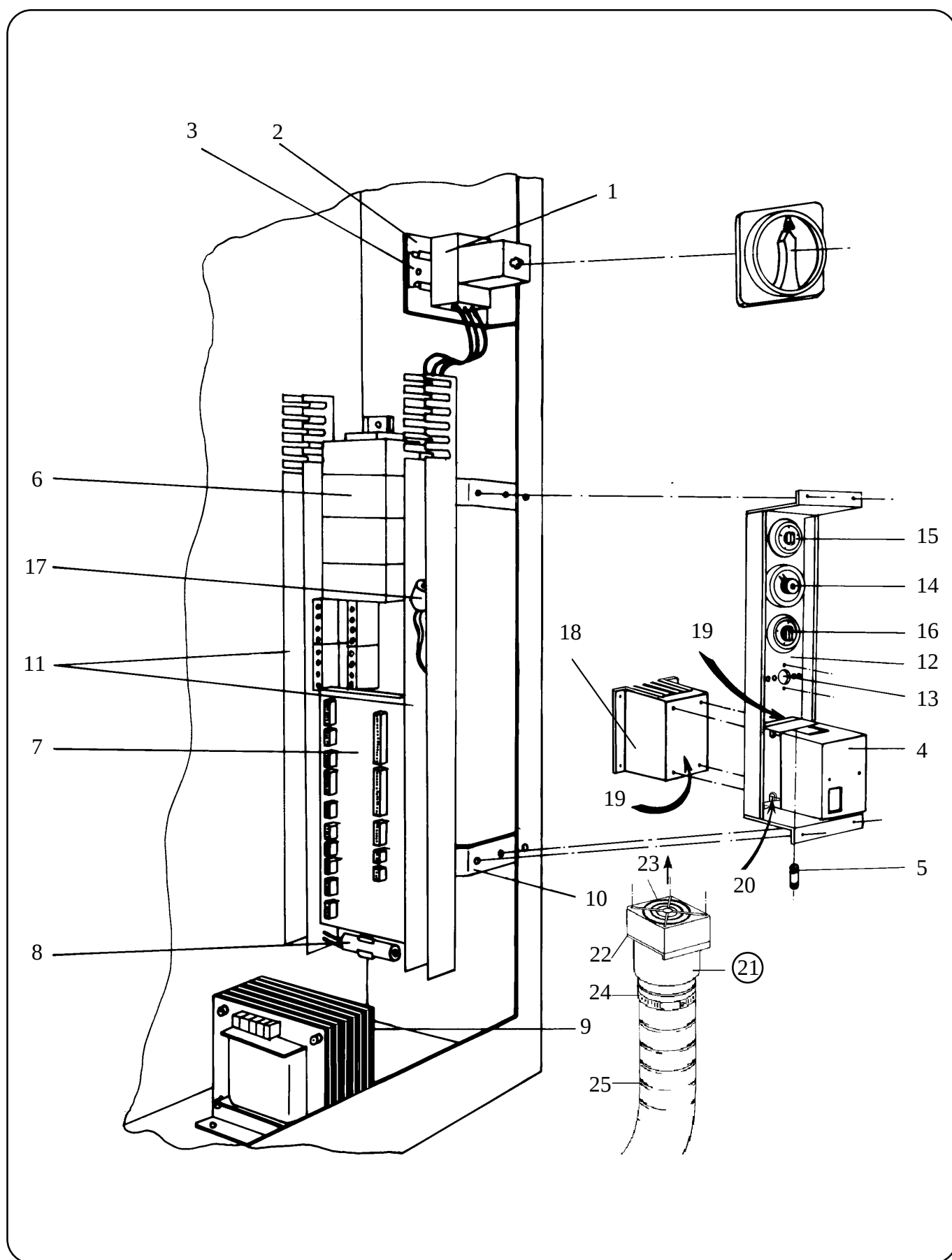
02101002				SPARE PARTS LIST				Chapter	Page
								16	70
GAS HEATING - LEFT SIDE IM4831 / IM4831 LF				Illustration		Issue		Month	Year
				06100124		05		10	97
Ite	Quantity			Article no	Description	Info	Notes		
1	1			55003432	Pipe burner		complete		
2	1			32004729	* Gas connection				
3	2			72011106	* Gas electrovalve				
4	2			72011120	* Conversion card				
5	2			32005542	* Venturi filter base		from no 941T401		
6	2			32005541	* Venturi filter cap		from no 941T401		
7	2			32005543	* Venturi filter		from no 941T401		
8	-			-	Not use				
9	2			72043096	* Tee				
10	2			72040007	* Male plug				
11	2			72051152	* Venturi				
12	1			72051187	* Front blue flame burner				
13	1			72051188	* Back blue flame burner				
14	1			32004890	* Back burner deflector		to no 96BT306		
15	2			32004572	* Strand/electrodes				
16	4			71088017	** Electrode				
17	2			32004711	* Ignition electrodes support				
18	2			72051083	4.00 mm diameter injector				
or	2			72051159	5.70 mm diameter injector				
19	1			32004653	Bracket				
20	2			74025042	50/60 diameter bow				
21	1			32004814	Left ferrule				
22	1			74031035	Regulator				
23	1			32004677	Left flame protection				
24	1			32005098	Insulating ferrule protection				
25	1			32004905	Insulating ferrule				



02101002				SPARE PARTS LIST			Chapter	Page
							17	72
CONTROL BOARD				Illustration	Issue	Month		
				06100125	02	06		
Ite				Quantity	Article no	Description	Info	Notes
*	1	1			32004227P	Console		
	2	1			55003043	Electronic scheduler		IM48
	or	1			55002936	Electronic scheduler		IM48 LF
	3	1			32004954	Shielded cable length : 1 m		to no 936T 201
	or	1			32005669	Shielded cable length : 2 m		from no 936T 302
	4	1			32005314	Strand threads		IM48
	or	1			32005340	Strand threads		IM48 LF
	5	1			32004230	Cap		
	6	4			74010013	5x10 Ø screw		
	7	4			74012000	5 Ø washer		
	8	2			74020100	6x16 Ø screw		
	9	2			74021074	6 Ø nut		
	10	4			74010062	5x10 Ø screw		
	11	4			74015115	Plastic washer		
	12	4			75015114	Plastic black cover		
	13	1			-	2 amps - 250 volts fuse		

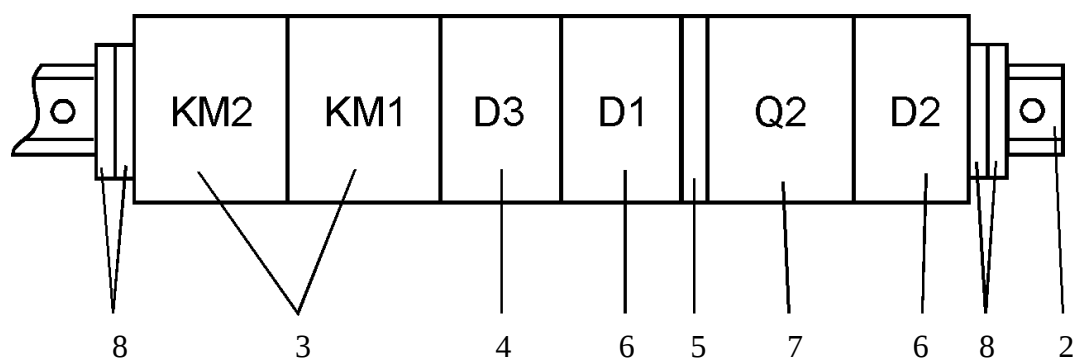


02101002				SPARE PARTS LIST			Chapter	Page
							18	74
SWITCH CABINET IM48 / IM48 LF				Illustration	Issue			
				06100126	04	Month	Year	
						12	94	
Ite	Quantity			Article no	Description	Info	Notes	
1	1			71054118	25 amps three-pole switch		IM48/IM48LF gas -steam IM4815-4831/LF electric IM4825-31/LF elec. 230V	
or	1			71054120	100 amps three-pole switch			
or	1			71054121	160 amps three-pole switch			
2	1			32004424	General switch support			
3	1			31004658	Connected section steel		See chapter 19 See chapter 21	
4	1			71014067	Variable speed drive			
5	1			-	* 8 amps fuse			
6	1			-	Control plate			
7	1			-	Interconnections circuit		to no 937T421 IM48 / LF gas and elect. IM4825-IM4831 / LF gas IM4800-IM4800LF electr. IM4825-4831 / LF electr. IM 4831-IM 4831 LF gas	
8	1			71082150	3 mF 400 volts capacitor			
9	1			71021075	750 VA transformer			
10	2			32004311	Plate support			
11	2			71081007	600 mm feed-through sleeve chute			
* 12	1			32005627	Combined switch support			
13	1			71030046	0-220 °C safety thermostat			
14	1			71031040	Adjustable combined switch			
15	1			71030047	100-200 °C control thermostat			
16	1			71030047	100-200 °C control thermostat			
or	1			71030047	100-200 °C control thermostat			
17	1			71082148	Self			

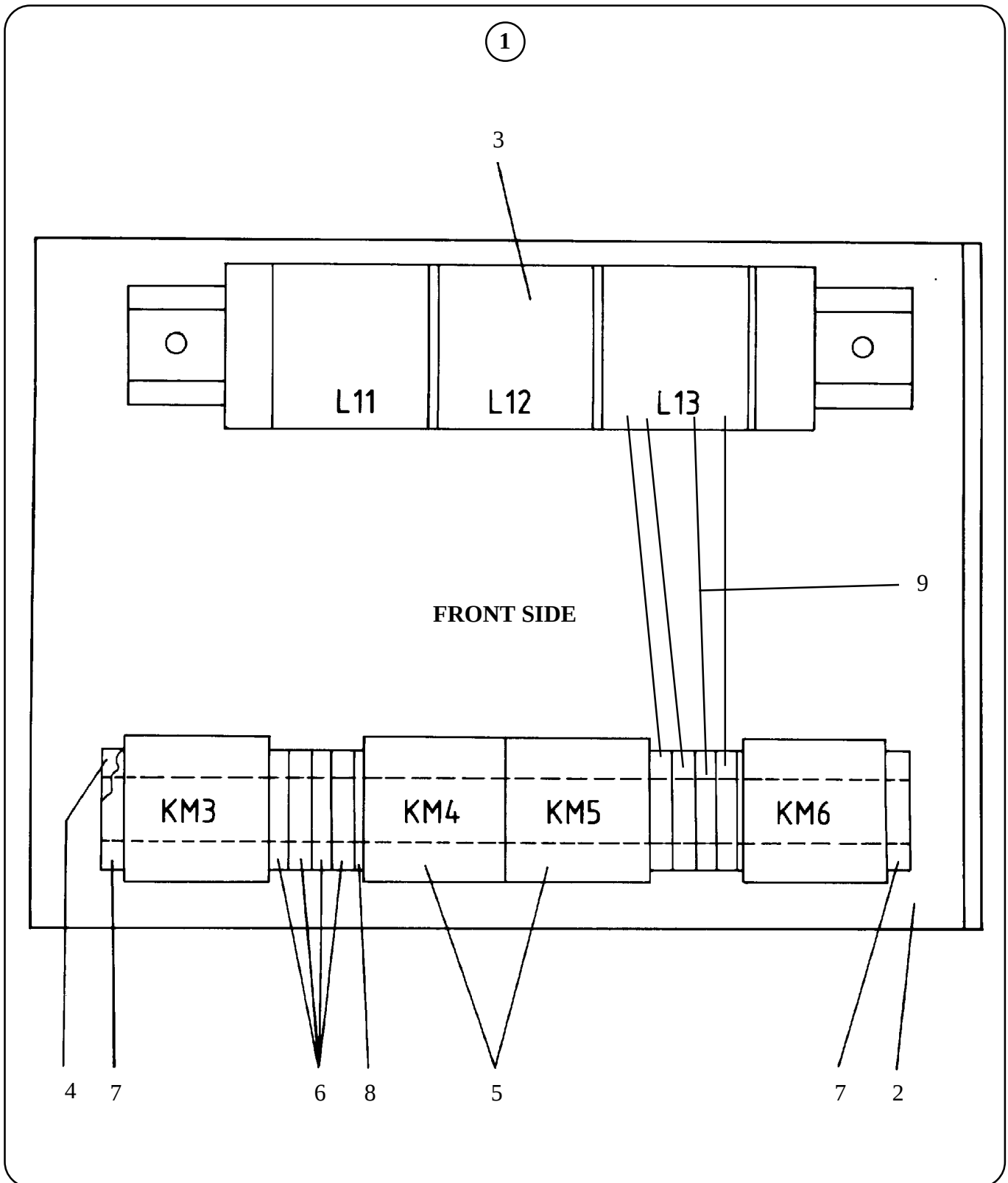


02101002				SPARE PARTS LIST			Chapter	Page
							18	74A
SWITCH CABINET IM48 / IM48 LF				Illustration	Issue	Month		
				06100190	11	06		
Ite				Quantity	Article no	Description	Info	Notes
1	1				71054118	25 Amps three-pole switch		IM 48/IM48LF gas-steam to no 951P307
or	1				71054120	100 Amps three-pole switch		IM 4815-4831/LF electric to no 951P307
or	1				71054121	160 Amps three-pole switch		IM 4825-31/LFelect.230V to no 951P307
1	1				71054137	25 amps three-pole switch		from no 951T202
or	1				71054135	100 Amps three-pole switch		from no 951T202
or	1				71054161	175 Amps three-pole switch		from no 951T202
2	1				32004424	General switch support		to no 951P307
3	1				31004658	Connected section steel		to no 951P307
4	1				71014067	Variable speed drive		to no 94BT207
or	1				32006798	Variable speed drive		from no 94BT208
*	or	1			32006854	Variable speed drive		to no 954T414
						no 954T209 and 954T113		from no 954T315 +
								to no 44800002
*	or	1			56000003	230V configured converter kit		from no 44800003
		1			71082344	* Motion converter		
		1			32007573	* to parameter converter		
*	or	1			56000004	132V configured converter kit		from no 44800003
		1			71082344	* Motion converter		
		1			32007575	* to parameter converter		
*	5	1			-	* 8 Amps fuse		to no 44800002
	6	1			-	Control plate		See chapter 19
	7	1			-	Interconnections circuit		See chapter 21
8	1				71082150	3 mF 400 Volts capacitor		
9	1				71021075	750 VA transformer		
10	2				32004311	Plate support		
11	2				71081007	600 mm feed-through sleeve chute		
12	1				32006237	Combined switch support		from no 937P222
13	1				71030046	0-220 °C Safety thermostat		IM 4800 /LF gas / electric
14	1				71031040	Adjustable combined switch		IM 4825-4831 / LF gas
15	1				71030035	100-200 °C Control thermostat		IM 4825-4831/LF electric
16	1				71030035	100-200 °C Control thermostat		IM 4800 / LF electric
or	1				"	"		IM 4831 / LF gas
17	1				71082148	Self		
18	1				71082328	Dissipator		from no 967T403
19	-				96011005	Thermal contact grease		from no 967T403
20	4				74020253	Screw M 4 x 20		from no 967T403
21	1				55007952	Heater fan kit set		Option
22	1				71020055	* Fan		
23	1				71020056	* Protective grating		
24	4				72046137	* Collar		
25	1.5 m				75015135	* Ø 60 Flexible tube		

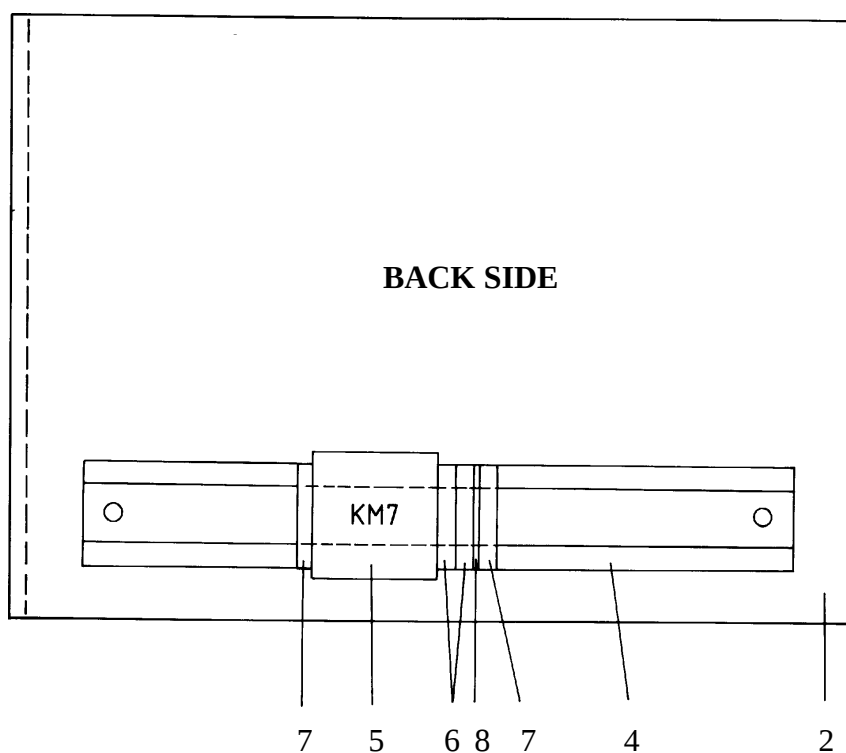
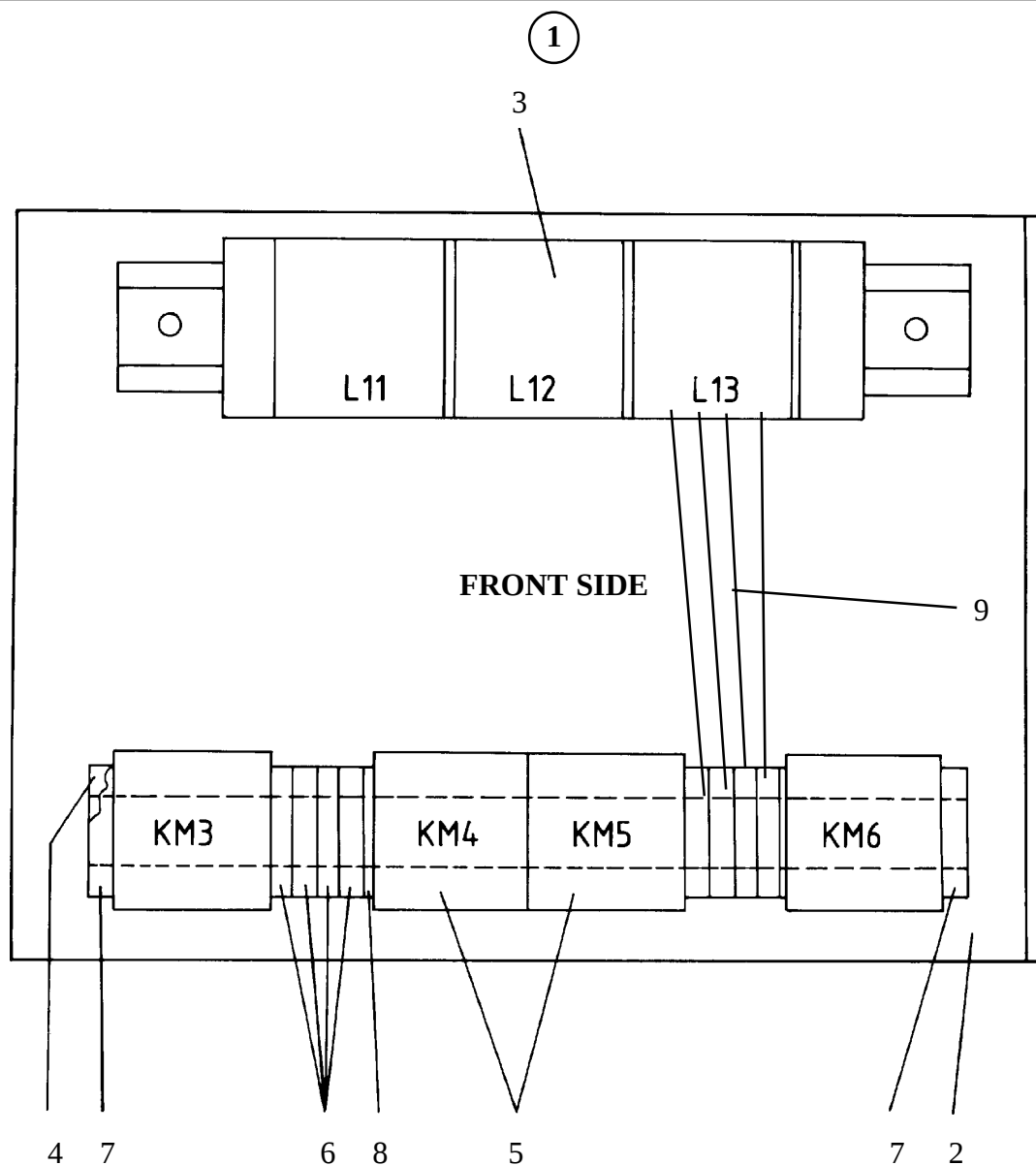
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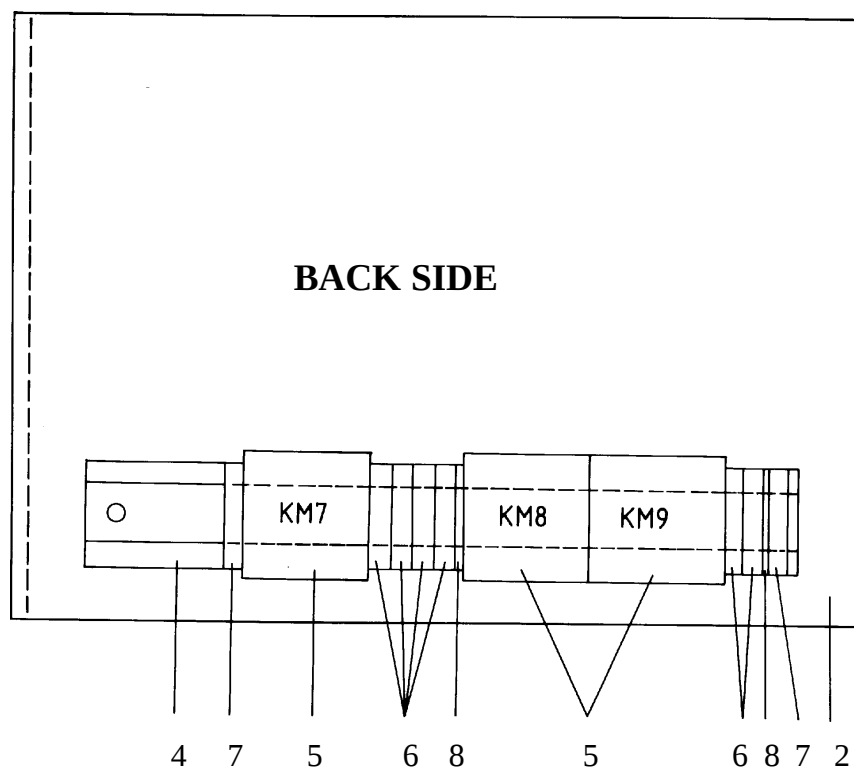
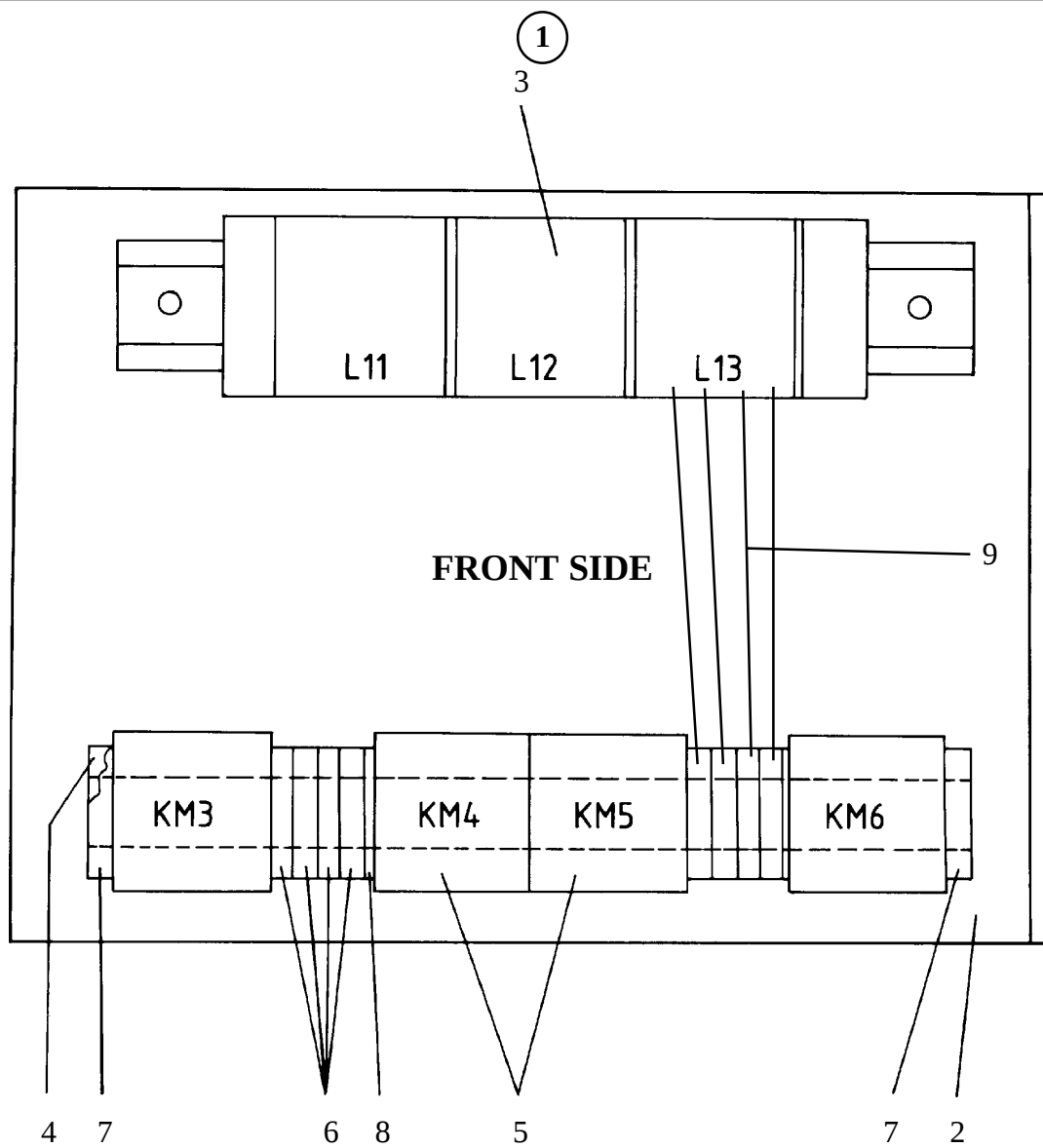
02101002				SPARE PARTS LIST			Chapter	Page			
CONTROL PLATE IM48 / IM48 LF							19	76			
							Illustration		Issue	Month	Year
							06100127		02	04	96
Ite	Quantity			Article no	Description	Info	Notes				
1	1			55004236	400 volts control plate		complete				
2	1			32004822	* Connected section steel						
3	2			71050061	* Contactor		230 V - 9 A				
4	1			71082140	* Breaker						
5	1			71082142	* Series contact						
6	2			71082144	* Two-pole breaker						
7	1			71082145	* Three-pole breaker						
8	4			71075058	* Earth terminal						
or											
1	1			55004240	230 volts control plate		complete				
2	1			32004822	* Connected section steel						
3	2			71050061	* Contactor		230 V - 9 A				
4	1			71082140	* Breaker						
5	1			71082142	* Series contact						
6	2			71082144	* Two-pole breaker						
7	1			71082143	* Three-pole breaker						
8	4			71075058	* Earth terminal						



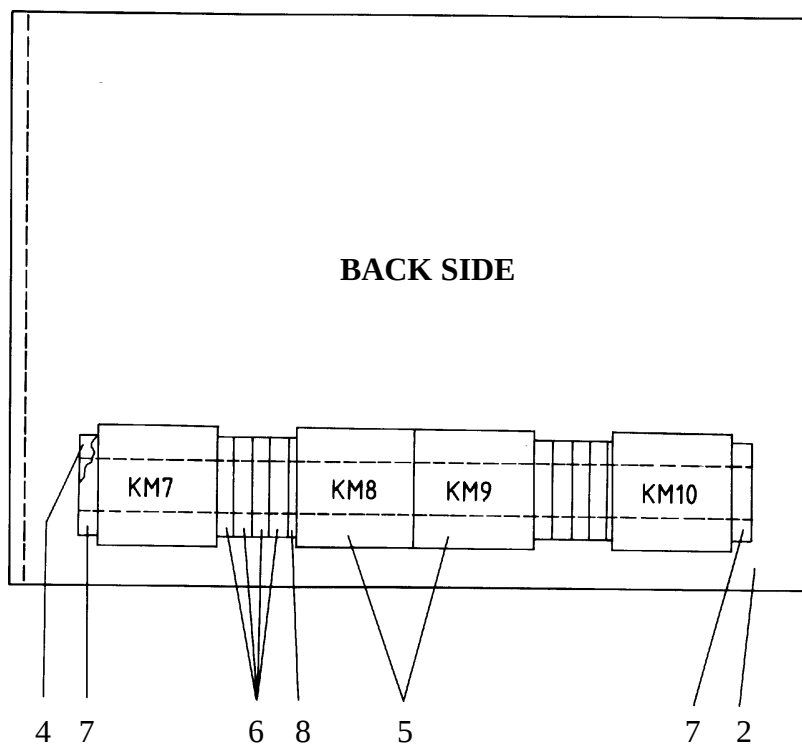
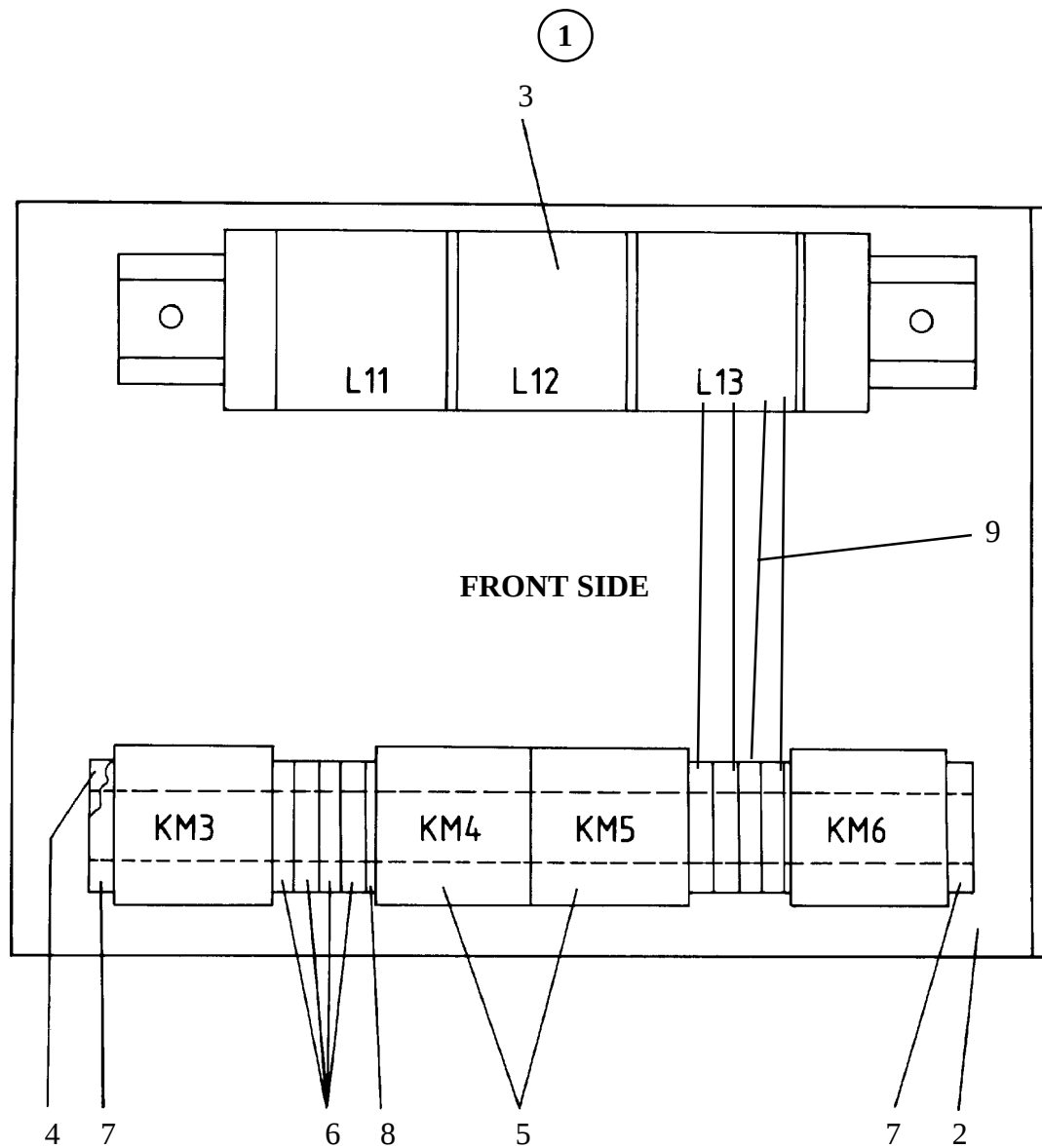
02101002				SPARE PARTS LIST				Chapter	Page	
								20	78	
ELECTRIC HEATING PLATE IM4815 / IM4815 LF					Illustration		Issue		Month	Year
					06100128		02		03	94
Ite	Quantity			Article no	Description		Info	Notes		
1	1			55004235	400 volts heating plate			complete		
or	1			55005877	230 volts heating plate			complete		
2	1			32004226	* Support					
3	1			32004402	* Connection terminal					
4	1			32005925	* Connected section steel					
5	4			71050063	* Contactor					
6	8			71075033	* Connection terminal					
7	2			71075037	* Limit stop					
8	2			71075038	* End flange					
9	1			32004567	* Resistors threads strand					



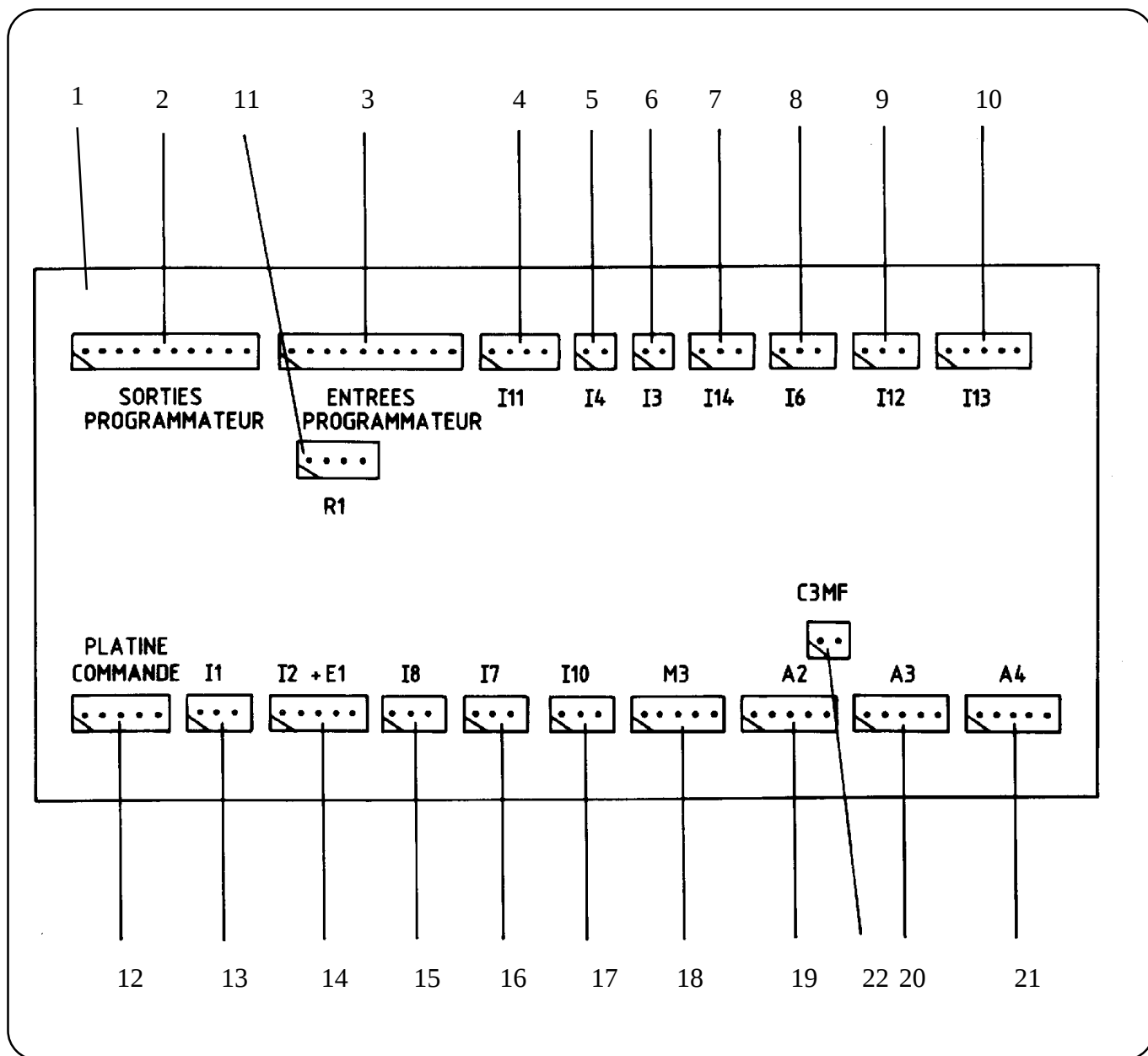
02101002				SPARE PARTS LIST			Chapter	Page
							20	80
ELECTRIC HEATING PLATE IM4819 / IM4819 LF				Illustration	Issue	Month		
				06100129	02	03		
							Year	
							94	
Ite	Quantity			Article no	Description	Info	Notes	
*	1	1		55004237	400 volts heating plate		complete	
	or	1		55005883	230 volts heating plate		complete	
	2	1		32004226	* Support			
	3	1		32004402	* Connection terminal			
	4	2		32005925	* Connected section steel			
	5	5		71050063	* Contactor			
	6	10		71075033	* Connection terminal			
	7	4		71075037	* Limit stop			
	8	3		71075038	* End flange			
	9	1		32004568	* Resistors threads strand			



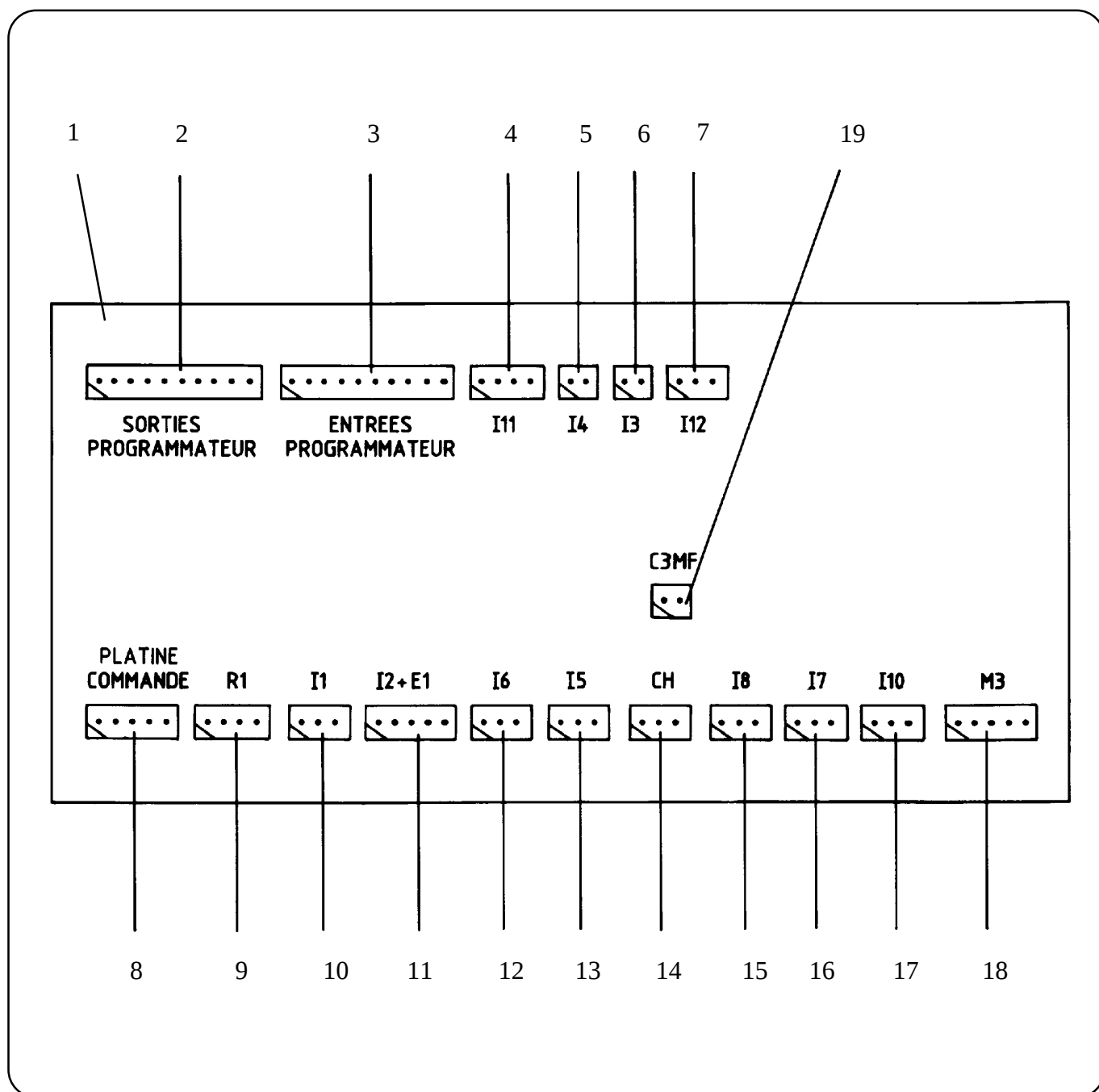
02101002				SPARE PARTS LIST			Chapter	Page
							20	82
ELECTRIC HEATING PLATE IM4825 / IM4825 LF				Illustration	Issue	Month		Year
				06100130	02	03		94
Ite	Quantity			Article no	Description	Info	Notes	
* or	1	1		55004238	400 volts heating plate		complete	
	1	1		55005888	230 volts heating plate		complete	
	2	1		32004226	* Contactor support			
	3	1		32004402	* Connection terminal			
	4	2		32005925	* Connected section steel			
	5	7		71050063	* Contactor			
	6	14		71075033	* Connection terminal			
	7	4		71075037	* Limit stop			
	8	4		71075038	* End flange			
9	1			32004569	* Resistors threads strand			



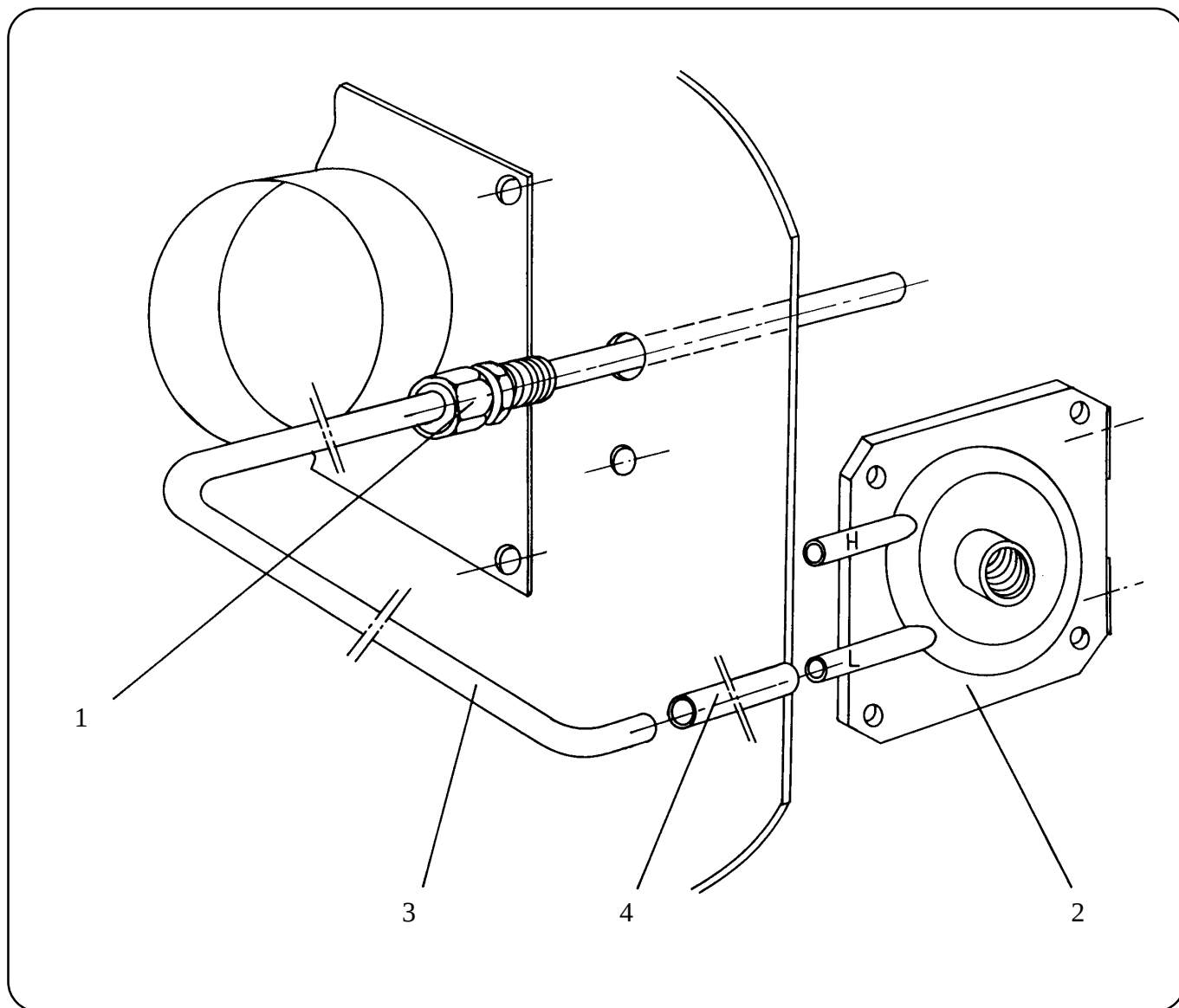
02101002				SPARE PARTS LIST			Chapter	Page
							20	84
ELECTRIC HEATING PLATE IM4831 / IM4831 LF				Illustration	Issue	Month		Year
				06100131	02	03		94
Ite	Quantity			Article no	Description	Info	Notes	
* or	1	1		55004239	400 volts heating plate		complete	
	1	1		55005892	230 volts heating plate		complete	
	2	1		32004226	* Contactor support			
	3	1		32004402	* Connection terminal			
	4	2		32005925	* Connected section steel			
	5	8		71050063	* Contactor			
	6	16		71075033	* Connection terminal			
	7	4		71075037	* Limit stop			
	8	4		71075038	* End flange			
	9	1		32004570	* Resistors threads strand			



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							21	86
STRANDS CONNECTORS CONNECTIONS				Illustration	Issue		Month	Year
IM48 / IM48 LF GAS				06100132	04		02	94
Ite	Quantity			Article no	Description	Info	Notes	
*	1	1		32005239	Interconnection circuit			
	2	1		32005314	IM 48 scheduler strand		Scheduler outputs	
	or	1		32005340	IM 48 LF scheduler strand		Scheduler outputs	
	3	1		32005314	IM 48 scheduler strand		Scheduler inputs	
	or	1		32005340	IM 48 LF scheduler strand		Scheduler inputs	
	4	1		32005316	IM 4815 speed detector strand		I 11	
	or	1		32005324	IM 4819 speed detector strand		I 11	
	or	1		32005328	IM 4825 speed detector strand		I 11	
	or	1		32005334	IM 4831 speed detector strand		I 11	
	5	1		32005315	IM 4815 motion strand		I 4	
	or	1		32005323	IM 4819 motion strand		I 4	
	or	1		32005327	IM 4825 motion strand		I 4	
	or	1		32005333	IM 4831 motion strand		I 4	
	6	1		32005318	IM 4815 ventilation strand		I 3	
	or	1		32005326	IM 4819 ventilation strand		I 3	
	or	1		32005330	IM 4825 ventilation strand		I 3	
	or	1		32005335	IM 4831 ventilation strand		I 3	
	7	1		32005345	Safety thermostat strand		I 14 (IM4815-19/LF)	
	8	1		32005355	Safety thermostat strand		I 6 (IM4825-31/LF)	
	9	1		32005351	190 °C control thermostat strand		I 12 (IM4831/LF)	
	or	1		32005350	Shunt connector		I 12 (IM4815-19/LF)	
	10	1		32005347	Control thermostat strand		I 13 (IM4825-31/LF)	
	11	1		71031048	PT100 probe strand		R 1	
	12	1		55004236	400 V control plate		Control plate	
	or	1		55004240	230 V control plate		Control plate	
	13	1		32005312	Left hand safety strand		I 1	
	14	1		32005320	Right hand safety strand		I 2 + E 1	
	15	1		32005338	Back folding safety strand		I 8 (folder only)	
	16	1		32005337	Front folding safety strand		I 7 (folder only)	
	17	1		32005339	IM 4815 LF/4819 LF photocell strand		I 10 (folder only)	
	or	1		32005344	IM 4825 LF/4831 LF photocell strand		I 10 (folder only)	
	18	1		32005341	Folding jack strand with jack		M 3 (folder only)	
	19	1		32005352	IM 4831 booster ignitor		A 2	
	or	1		32005348	IM 4825 booster ignitor		A 2	
	20	1		32005353	IM 4831 keeping ignitor		A 3	
	or	1		32005349	IM 4825 keeping ignitor		A 3	
	or	1		32005354	IM 4819 ignitor		A 3	
	22	1		32005343	Capacitor strand		C 3 MF (folder only)	



02101002				SPARE PARTS LIST			Chapter	Page
STRANDS CONNECTORS CONNECTIONS IM48 - IM48 LF ELECTRIC / STEAM				Illustration		Issue	21	88
							Month	Year
				06100133		03	02	94
Ite	Quantity			Article no	Description	Info	Notes	
*	1	1		32005240	Interconnections circuit			
	2	1		32005314	IM 48 scheduler strand		Scheduler outputs	
	or	1		32005340	IM 48 LF scheduler strand		Scheduler outputs	
	3	1		32005314	IM 48 scheduler strand		Scheduler inputs	
	or	1		32005340	IM 48 LF scheduler strand		Scheduler inputs	
	4	1		32005316	IM 4815 speed detector strand		I 11	
	or	1		32005324	IM 4819 speed detector strand		I 11	
	or	1		32005328	IM 4825 speed detector strand	I 11		
	or	1		32005334	IM 4831 speed detector strand		I 11	
	5	1		32005315	IM 4815 motion strand		I 4	
	or	1		32005323	IM 4819 motion strand		I 4	
	or	1		32005327	IM 4825 motion strand		I 4	
	or	1		32005333	IM 4831 motion strand		I 4	
	6	1		32005318	IM 4815 ventilation strand		I 3	
	or	1		32005326	IM 4819 ventilation strand		I 3	
	or	1		32005330	IM 4825 ventilation strand		I 3	
	or	1		32005335	IM 4831 ventilation strand		I 3	
	7	1		32005625	Right control thermostat strand		I 12 -IM4825-31/LF elec.	
	or	1		32005350	Shunt connector		I 12 -IM4815-19/LF elec.	
	8	1		55004236	400 V control plate		Control plate	
	or	1		55004240	230 V control plate		Control plate	
	9	1		71031048	PT100 probe strand		R 1	
	10	1		32005312	Left hand safety strand		I 1	
	11	1		32005320	Right hand safety strand		I 2 + E 1	
	12	1		32005310	Safety thermostat strand		I 6 (electric heating)	
	13	1		32005311	Left adjustment thermostat strand		I 5 (electric heating)	
	14	1		55004235	IM 4815 heating plate		CH (electric heating)	
	or	1		55004237	IM 4819 heating plate		CH (electric heating)	
	or	1		55004238	IM 4825 heating plate		CH (electric heating)	
	or	1		55004239	IM 4831 heating plate		CH (electric heating)	
	15	1		32005338	Back folding safety strand		I 8 (folder only)	
	16	1		32003337	Front folding safety strand		I 7 (folder only)	
	17	1		32005339	IM 4815/4819 LF photocell strand		I 10 (folder only)	
	or	1		32005344	IM 4825/4831 LF photocell strand		I 10 (folder only)	
	18	1		32005341	Folding jack strand with jack		M 3 (folder only)	
	19	1		32005343	Capacitor strand		C 3 MF (folder only)	



02101002				SPARE PARTS LIST				Chapter	Page
								22	90
AIR PRESSURE SWITCH GAS HEATING				Illustration		Issue		Month	Year
				06100363		01		06	97
Ite	Quantity			Article no	Description	Info	Notes		
1	1			32006860	Connection piece				
2	1			72060067	Air pressure switch				
3	1			32006863	Ø 4 x 6 pipe				
4	1			72046136	Ø 6 x 8 length 10 cm pipe				



ELECTROLUX LAUNDRY SYSTEMS

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